Chomienne; Leroy-Somer Type 1TD-25-69 grinding head, SN: 847668; Rotoren CC; Weldon Md. 200 air operated end mill sharpening fixture 2 1 CINCINNATI MILACRON SABRE 500 VMC Table Working Surface		T	
Table Working Surface 25.6" x 20"	1	1	Chomienne; Leroy-Somer Type 1TD-25-69 grinding head, SN: 847668; Rotoren
Longitudinal Travel (X-Axis)	2	1	Table Working Surface

3	1	CINCINNATI VERCI-POWER HEAVY DUTY PLAIN, BED TYPE VERTICAL MILL Model: 525-20-DH Table size: 94.5" x 20" Travels Longitudinal: 50" Cross: 18" Vertical: 24" Taper: #50 Spindle speeds (24): 14 to 1,400 rpm Spindle HP: 25 Feeds: 32 Feed range, Longitudinal and cross: 3/8 to 90 ipm Feed range vertical: 3/32 to 22.5 ipm Rapid traverse in Longitudinal and cross: 150 ipm Rapid traverse in vertical: 37.5 ipm Feed motor: 7.5 HP Approximate weight: 17,750 lbs. Wired for: 480v/3ph/60cy Dimensions: 116" L-R x 106" F-B x 124" high EQUIPPED WITH: Power draw bar; Coolant pump and piping Trabon lubrication system; Power rapid traverse in all directions 13" diameter cutting head; Leveling pads; SN: 311052V77-0001 (New 1977) (Backlash in X axis screw needs to be taken up by adjustment to 1/2 nut)

4		DoAll Model C-4100NC HYDRAULIC NC HORIZONTAL BANDSAW Round capacity: 16" Rectangular capacity: 16" x 14" Blade size: 1½" x 186" Main drive motor: 10HP Hydraulic drive motor: 2HP Blade speeds: 40 to 360 FPM Max. single automatic index length: 24" Max. multiple index length: 999" Dimensions: 109" x 88" x 60" high x 6,800 lbs. Voltage: 230-460V, wired 460 volt EQUIPPED WITH: 99 Job capacity programmable controls Auto cycle; Index vise; Variable vise pressure Hydraulic blade tensioning; Chip auger Blade brush to remove chips; Work light; Coolant 17 ½" x 21" discharge tray; Additional 16 ½" x 36" discharge table Additional Infeed table: 18" x 60", with 5) rollers, rated @ 800 lbs/ft. Standard Infeed table: 56" Vise height: 8½" New transmission, bearings, shafts, (due to a spun bearing) new bearings in wheels installed in 2014 with \$8,000.00 spent in Parts Rebuilt cylinders installed Jan. 2015
5	1	CHRISTEN MODEL 2-32-/100A SELECT-A-POINT GRINDER Md. 2-32-/100A SN: 3940, new 1997, CH-3084 Walbern CH-4500 Solothurn Spindle, CH-3855 Brienz Swiss #844125 Type F71M2MS grinding head, .8kw, 2900/3500 rpm 6" wheel Overhead Centering Microscope Chuck has 1 5/15" hole thru Coolant in base 2-fluted R.H. drill capacity: .12, .25, & .51-1.25" Also does 4 & 6 facet grinding Coolant in base Drill angle setting attachment Also has Instruction manuals with cutting suggestions with grinding wheel suggestions
6	1	Citizen Cincom TP-1000 tool setter with 4" screen, setting jig with indicator, and CTP101 tool block. Used to set up E25 and E32 Citizens.

7 1	1	MAKINO MODEL FNC 106A20 4-AXIS VMC Table: 65" x 33" Table working surface: 55" x 24" Travels: 41" x 26" x 22" Spindle taper: Cat 50 Spindle speeds: 3500 Spindle HP: 20 HP ATC: 20 Cutting speeds: 0.010" to 394 ipm Rapid traverse speeds: 490 ipm EQUIPPED WITH: Fanuc 6M with 4th axis drive Geared head, 2-speed Tsudakoma Full 4th rotary with 12" face plate with 1 34' bore with a burned out motor Double arm tool changer Misc. Cat 50 tool holders Chip removal paddles mounted to rear of table Note: Control has been gone thru with new boards installed by seller as required. SN: A56-357, new 1986
8 1	1	MAKINO MODEL FNC 106A20 4-AXIS VMC Table: 65" x 33" Table working surface: 55" x 24" Travels: 41" x 26" x 22" Spindle taper: Cat 50 Spindle speeds: 3500 Spindle HP: 20 HP ATC: 20 Cutting speeds: 0.010" to 394 ipm Rapid traverse speeds: 490 ipm EQUIPPED WITH: Fanuc 6M with 4th axis drive Geared head, 2-speed Tsudakoma Md. RNCM-301P, SN: 92113, Full 4th rotary with 14" face plate with 1 34' bore Side mounted Double arm tool changer Misc. Cat 50 tool holders Chip removal paddles mounted to rear of table Makino scales on X, Y, and Z, brass type Manuals Clamping system and hydraulic system mounted on table does NOT go with this machine. Note: Control has been gone thru with new boards installed as required by original owner. Motor on Tsudakoma and encoder were new about two years ago. SN: A56-405, new 1986

9		GRINDING MASTER MODEL MCSB-900 DRY BELT GRINDER Feed belt width: 35.5" Infeed table: 15" to feed belt and about 22.5" to frame of machine Vertical belt adjustment: 6" Wired: 220/440v/3ph/60cy Equipped with: Air operated disc brake Load meter Variable speed feed belt Electric eye controlled air oscillating top roll Set Matic controls E-Stop Infeed table end has E-Stop Edge Site window Hour meter: 492 hrs. SN: KR836-03 (NEEDS WORK) (Location - Milwaukee, WI)
10	1	EX-CELL-O MODEL 602 RAM TYPE TURRET HEAD VERTICAL MILLING MACHINE: Table size: 42" x 9" Spindle HP: 2, 1,800 rpm, 230v Longitudinal travel: 27 1/4" Cross travel: 16" Table vertical travel: 16" Spindle nose to table max.: 18 1/2" Spindle RPM: Two ranges, 85-640 rpm and 540-4,000 rpm Spindle taper: R-8 Quill stroke: 6" Quill diameter: 3 9/16" Quill feed rates: 3,0015,003,006 "/rev. Head swings 45 degrees forward and 45 degrees backward Head rotates: 90 degrees left and right of center Turret rotates: 360 degrees Weight: 2,800 lbs. x 80" high EQUIPPED WITH: Collet rack with collets Spindle brake Hi-Low spindle range One shot Central lubrication Wrench SN: 6028380 (1984) comes with approx 14 collets and rack (Location - AntilL)

11	1	RADIO FREQUENCY CO. INDUCTION GENERATOR SYSTEM RFC, Radio Frequency Generator Md. 3126 Max. kva: 99.5 5 Kilowatt Voltage: 230v/60cy/3 phase, 25 amps, Max. PF: .98 EQUIPPED WITH: RFC Chiller Md. 1212, SN: 3369, Type: W/A, Rated at 8 GPM, 230v/3ph/60cy, 5.2 amps, with Water pressure gauge and Warning lights for Hi Temp & Low water. Foot control Main controls include: Digital Cycle Timer with On/Off Main Power On/Off E-Stop/reset button Plate meter reads from 0-30 amperes Plate "Ready" lights Plate Power On/off Percent of Power Output controls SN: 3371 (new 1992) (Location - Antioch, IL)
12	1	HITACHI SEIKI HITECH-TURN 20R-III CNC 4-AXIS TURNING CENTER WITH SUB-SPINDLE, LIVE TOOLING S/N:HR30281, NEW 1998 TURNING DIAMETER: 12.6" TURNING LENGTH: 15" MAXIMUM SWING: 17.7" CHUCK DIAMETER: 8" BAR CAPACITY: 2" SPINDLE NOSE: A2-6 SPINDLE BORE: 2.3" SPINDLE SPEED: 30 - 5000 RPM SPINDLE MOTOR: 15 HP INDEX INCREMENT: .001 DEGREE SUB-SPINDLE SPEED: 30 - 5000 RPM SUB-SPINDLE MOTOR: 5 HP TOOLS TURNING: 12 ROTARY: 10 TRAVELS X-AXIS: 8.5"; Z-AXIS: 24.8" TRAVERSE RATE: 1181 IPM MACHINE DIMENSIONS: 108" X 50" X 71" SEICOS LAMBDA 10-L CNC CONTROL SUB-SPINDLE W / B-AXIS FOR LINEAR POSITIONING VDI TURRET FOR MILLING AND DRILLING, PARTS CATCHER, MICRO CENTRIC COLLET-NOSE C-AXIS CONTROL ON MAIN SPINDLE, 6 LIVE HOLDERS AND STANDARD TOOLING. MANUALS. 15) Spindle liners; Bar feed interface (Location - Franksville, WI) Video - https://youtu.be/9hPehM7yKeI
13	1	LNS bar feeder

14	1	OKUMA 5-AXIS Model: LR-15M-2S-600 CNC LATHE WITH LIVE MILLING SN: 0202-1112 Swing over bed: 17.71"; Swing over saddle: 11.81" Swing over cross slide: 9.84"; Distance between centers: 23.62" Spindle nose: A2-6; Spindle bore: 2.44" Spindle speeds: 75 to 4200, two ranges C-axis: 360 degrees by .001" increments; Z travel: 24.41" Rapid traverse: 591 ipm; Cutting feed rate: 0.0001 to 40.00 ipr Turrets: Two, 10 and 8, with 10 Rotary tool capacity; Rotary tool rpm: 100-3000 rpm Spindle motor: 22/15KW; Rotary tool motor: 3.7/2.2 HP Dimensions: 132" x 72" x 67" High x 12,600 lbs. OSP-5020L controls and 160 M storage; Programmable tail stock 8" SMW Autobloc 3-jaw chuck and Type 150 SIU-S draw tube with "Spindle Stopper" (9) Live tools and (1) Tapping head, VDI Swing down tool setter for both turrets; C axis Coolant thru tool or side; Turbo Md. 6287 Chip conveyor, SN: 312454 Built in transformer; Wired 220-440V Manuals include: two Okuma Parts Manuals, 5020L Maintenance – 3rd Ed., 5020L Alarm & Error, 5020L Programming, 5020L Operators, Turbo CC Parts & Service, OSP Management Data Card, Parameters on a Floppy, and original doc build sheet Note: This machine was rebuilt in 2000, with new ball screws installed and the lower turret re-scraped; A new spindle drive was installed about 3 years ago. All the Live tools have been rebuilt; This machine made ABS 50 tool holders, job required holding +/- 0.0002" Video link: http://www.youtube.com/watch?v=VljH6rtC3E4
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		30" JONES & LAMSON EPIC 30 TWIN SCREW UNIVERSAL FLOOR MODEL OPTICAL COMPARATOR Serial No 38318 New 1971 (Re-Calibrated June 2011) Bausch & Lomb Acu-rite II 2-Axis Digital Read-Out Measuring System. Variable Speed Manual and Power Longitudinal Feed. Linear Slide; Linear Encoder. 30" General Purpose Chart; Variable Speed Power Elevation. 6-Position Lens Selector 10X, 20X, 50X Lenses. Mercury Arc Projection. 3200 Tungsten Reflection; Table Angle Adjustment. Hood with Curtain Shroud. Misc. Tooling; Large Quantity of extra Screens & Graphs. Horizontal Measuring Capacity 12" Work Table Travel - Horizontal 12" Vertical 8" Range Micrometer Adjusted (.0001") 1" Vertical Measuring Capacity 8" Lens Centerline to Table with Helix: Minimum 2" Maximum 10" Lens Centerline to Table without Helix: Minimum 4" Maximum 12" Angle Measuring 360° 1 Min. Vernier Focus ± 1-1/2" Helix Rotation (Left, Right) 10° Screen Size 6" X 30" Approximate Dimensions 121" x 58" x 80"H Approximate Use Minimum 4" Mosciented State Sta
21 1	1	HAAS MINI LATHE GANG STYLE CNC TURNING CENTER Serial No. 64563 New 2001 EQUIPPED WITH Haas CNC Control Upgraded LCD Monitor Rigid Tapping Visual Quick Code Haas Servo 300 Bar Feed 1MB Ext Memory 3203 Hours- Servo On Time 6793 Hours – In Motion Time 10,117 Hours – Spindle Time Max. Swing Over Front Apron 10.5" Max. Turning Diameter 5.8" Max. Machining Length 7.99" Travels X-Axis 12" Z-Axis 12" Rapid Traverse Rates 650 IPM Max. Spindle Speed 6,000 RPM Bar Capacity 1.06" Chuck Size 5C Collet Spindle Nose A2-5 Main Motor 7.5 HP Approx. Weight 4,000 Lbs. Video - https://youtu.be/BGhc-pTJEFM

23	1	MIGHTY VIPER MODEL 1500P CNC VERTICAL MACHINING CENTER Serial No. 000637 New 1997 Motor Driven With 20HP, 3 Phase, 60 Cycle, AC Voltage Spindle Motor. EQUIPPED WITH Mitsubishi Meldas 500 CNC Control, 434K Memory, RS232 Port, Rigid Tapping, TurmOil Spindle Chiller Model OC-25B. Chip Auger. Chip Conveyor with Coolant. Work Light. 28" x 64" x 3" Drilled & Tapped Work Holding Fixture Plate. Table Size 67" x 29-5/8" Travels X 63.3" Y 30.9" Z 18" Max Table Load 3000 Lbs Max. Spindle Speed 8,000 RPM Rapid Traverse (X,Y,Z) 590 IPM Spindle Taper Cat 40 Tool Changer 24 ATC Approx. Dimensions 15' x 11' x 10'H Approx. Weight 25,000 Lbs Video - https://youtu.be/j4sZmLy3LL4
24	1	KOEPFER MODEL 151H AUTOMATIC GEAR HOBBER New 1975 EQUIPPED WITH: Standard Hob Head, Tailstock, Electrical Control Panel with Cycle Selector Switches for Crown Hobbing, Deburring, Climb, Conventional, Plunch and Combination Cycles, Arbor and Misc. Hobs. SPECIFICATIONS: Max. diameter to be machined (hob dia. 24mm) 150mm/5.90" Max. diameter to be machined (hob dia. 50mm) 124mm/4.88" Max. face width minus starting cut 135mm/5.31" Max. hobbing depth 7mm/0.275" Max. pitch 2 Min. number of teeth Standard index gearing 2:45 6 Standard index gearing 4:45 3 Special index gears 22:45 1 Smallest distance main spindle face to hob center 45mm/1.77" Collet body diameter 4mm/0.157" Bore in main spindle 24mm/0.944" Capacity of collet chucking attachment 3-18mm(1/8"-45/64") Hob head speeds 140-1120 RPM Hob head taper for hob arbors No. 2 MT Diameter of hob arbors 10-13-16-22mm Maximum hob diameter 65mm/2.55" Maximum hob width 63mm/2.48" Maximum hob shift 40mm/1.57" Approximate weight 1350kg/2,980 lbs

25	1	36" BULLARD CUTMASTER VERTICAL TURRET LATHE Serial No. 27993 New 1953 EQUIPPED WITH 36" 3-Jaw Chuck 5 Position Turret Side Head SPECIFICATIONS Table Diameter 36" Maximum Swing Side Head In Working Position 39" Side Head Below Table Top 45" Maximum Distance Table To Rail 30" Cross Rail Vertical Travel 20" Max. Distance Table To Inderside Of Side Head Slide 20-7/8" Turret Head Vertical Travel 26" Turret Head Vertical Travel 30.25" Side Head Horizontal Travel 18" Table Speeds 180 RPM Feeds .0026 – .500 IPR Motor 30 HP
		Motor 30 HP Electrics 3/60/AC Approx. Weight 30,000 Lbs

26		36" BULLARD CUTMASTER VERTICAL TURRET LATHE Serial No. 27910 New 1953 EQUIPPED WITH 36" 3-Jaw Chuck 5 Position Turret Side Head SPECIFICATIONS Table Diameter 36" Maximum Swing Side Head In Working Position 39" Side Head Below Table Top 45" Maximum Distance Table To Rail 30" Cross Rail Vertical Travel 20" Max. Distance Table To Face Of Turret 41.25" Max. Distance Table To Underside Of Side Head Slide 20-7/8" Turret Head Vertical Travel 26" Turret Head Vertical Travel 30.25" Side Head Horizontal Travel 18" Table Speeds 240 RPM Feeds .0026 – .500 IPR Motor 30 HP Electrics 3/60/AC Approx. Weight 30,000 Lbs
27	1	70 TON HEIM MODEL 7GA BACK GEARED GAP FRAME PRESS Serial No. H-3649 New 1989 Motor Driven with 7.5 HP, 3-Phase, 60 Cycle, AC Motor & Controls. EQUIPPED WITH: Free Standing Control Console, Air Clutch & Brake, (2) Air Counter Balances, Air Surge Tank, Inch/Single Stroke/Continuous, 32" x 18" x 1" Drilled & Tapped Boster Plate. SPECIFICATIONS: Capacity 70 Tons Stroke 4" Shut Height 16.50" Slide Adjustment 4" Speed 55 SPM Bed Size 32" x 20" Bolster Size (Drilled & Tapped) 32" x 18" x 1" Bed Opening 16" x 10" Slide Area 15" x 11" Die Shank Diameter 2" Approximate Dimensions 39" L-R x 48" F-B Approximate Height 108" Approximate Weight 7,900 Lbs.

28	1	70 TON HEIM MODEL G1-7034 BACK GEARED GAP FRAME PRESS Serial No. P-32251 New 1995 Motor Driven with 7.5 HP, 3-Phase, 60 Cycle, AC Motor and Controls. EQUIPPED WITH: Free Standing Pedestal Console, Foot Peddle, Air Clutch and Brake, (2) Air Counter Balances, Air Surge Tank, 20" x 32" x 3" Bolster Plate, Inch/Sigle Stroke/Continuous. SPECIFICATIONS: Capacity 70 Tons Stroke 3" Shut Height 17" Slide Adjustment 4" Speed 55 SPM Bed Size 32" x 20" Bolster Size 32" x 20" x 3" Bed Opening 15" x 11" Slide Area 15" x 12-1/4" Die Shank Diameter 2" Approximate Dimensions 51" L-R x 60" F-B Approximate Height 109" Approximate Weight 9000 Lbs.
29	1	95 TON HEIM MODEL 9G BACK GEARED GAP FRAME PRESS Serial No. 3284 New 1985 Motor Driven with a 10 HP, 3-Phase, 60 Cycle, AC Motor and Controls. EQUIPPED WITH: Air Clutch and Brake, (2) Air Counter Balances, Air Surge Tank, Palm Buttons, Single/Inch/Continuous Stroke, 36" x 26" x 3" Thick. SPECIFICATIONS: Capacity 90 Tons Stroke 4" Shut Height 13-1/2" Slide Adjustment 4" Speed 50 SPM Bed 36" x 26" Bolster Size 36" x 26" x 3" Bed Opening 18" x 14" Slide Area 18" x 12" Hole in Slide 2-1/2" Approximate Dimensions 45" L-R x 61" F-B Approximate Height 120" Approximate Weight 12,100 Lbs. NOTE: NEW PALM BUTTON IS ON ORDER. THE MACHINE WILL NOT BE MISSING A PALM BUTTON

30	1	35 TON BLISS OPEN BACK INCLINABLE (OBI) PRESS Serial No. H64403/HP48463 New 1972 EQUIPPED WITH Diagnostic System Display Recock Bumper Foot Pedal Dual Palm Buttons Single/Inch/Continuous Stroke Capacity 35 Ton Stroke 2" Shut Height (SDAU) 11.25" Slide Adjustment 2.25"
31	1	66" SCHAFFER TYPE RPVR66 VERTICAL SPINDLE ROTARY SURFACE GRINDER Serial No. 4744829100 New 1993 EQUIPPED WITH Pendant Control Electromatic Neutrofier Grinding Wheel Dresser Guarding 200 HP Main Motor Coolant System SPECIFICATIONS Table Diameter 66" Max. Swing (Standard) 76" Diameter of Segmented Wheel (Standard Size) 36" Max. Grinding Height 40" Table Speeds (4 Steps) 0.0039 – 0.094 IPM Grinding Head Rapid Traverse 11.9 IPM Max. Table Load 8,000 Lbs. Main Motor 200 HP Electrics 3 Phase, 60 Cycle, 440 Volts Magnetic Chuck Voltage 230 Volts / DC Approx. Dimensions 178" x 87" x 184"H Approx. Weight 52,000 Lbs. Video - https://youtu.be/QdEVIISSULM

32	1	3/8" x 200" MG MODEL WH 510C 4-ROLL CNC PLATE BENDING ROLL Serial No. 04124 New 2004 EQUIPPED WITH MG Model CN-WIN-98 CNC Controls With 10" Flat Screen Monitor Full Hydraulic Movements With Variable Speed Hydraulic Powered Drop End Automatic Opening For Pipe Extraction SPECIFICATIONS Rated Capacity 200" x 3/8" No. Rolls 4 Initial Pinch Prebending Capacity 5/16" Top Roll Diameter 13.78" Bottom Central Roll Diameter 12.6 Side Roll Diameters 9.45" Pit Required Below Floor 8" Main Motor 20 HP Electrics 3 Phase, 60 Cycle, 480 Volt Approx. Overall Dimensions 288" x 60" x 78" Approx. Weight 68,000 Lbs Video - https://youtu.be/H1y4vOdVucw
33		