ETAUCION

HIGH QUALITY, WELL-MAINTAINED CNC & MANUAL MACHINE TOOL SALE

Featuring: 2015 Mazak Nexus 530C VMC, (2) 2005 Mazak Nexus 510C VMCs, (2) 2013-2011 Mazak VTC-200C VMC's, 2002 Mazak MTV-655/80N VMC, 2013 Mazak Quickturn Smart 300M CNC Lathe w/Milling, 2003 Mazak Nexus 250, 2015 Cubic GT-Mini CNC Lathe, Mazak QT-10 CNC Lathe, Wide Array of Milling Machines, Grinders, Drills & Other Support Machinery, B&S CMM Measuring Tools, Huge Assortment of Vises, Toolholders & Perishables, 2013 Doall DC-280NC Horiz. Bandsaw, Late Model IR Air Compressor, Material Handling Equipment, Forklift, & Much More!



(1 OF 2) MAZAK MDL. VTC200C CNC VERT. MACHINING CENTERS



MAZAK QUICK TURN SMART MDL. 300M CNC LATHE

At the Premises of

PACE MACHINE TOOL
1144 RIG STREET
WALLED LAKE, MICHIGAN 48390
(DETROIT AREA)

BUYER'S PREMIUM: 15% ON-SITE • 18% WEBCAST

WEDNESDAY, DECEMBER 18 10:00 A.M. EST

INSPECTION:

Tuesday, December 17, 9:00 A.M. to 4:00 P.M.

On-Site Bidding in Walled Lake, Michigan or Bid Via Webcast at BidSpoter.com



MAZAK NEXUS MDL. 530C 4-AXIS CNC VERTICAL MACHINING CENTER

> DOALL CONTINENTAL SERIES MDL. DC280NC CNC HORIZ. BANDSAW



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(1 OF 2) MAZAK MDL. VTC200C CNC VERT. MACHINING CENTERS

CNC LATHES

MAZAK QUICK TURN SMART MDL. 300M, purch. new 2013, Mazatrol Smart CNC control, 28.35" swing, 16.5" turning dia., 3.14" bar cap., 4,000 RPM, 35 HP, 10" thru hole chuck, 12-pos. turret w/5,000 RPM live tooling, tool presetter, hyd. tailstock, chip conveyor, (4) live tool heads (to be offered separately), S/N 236793.

MAZAK QUICK TURN NEXUS MDL. 250, new 6/2003, Mazatrol 640T Nexus CNC control, 24" swing, 14.75" turn dia., 3" bar cap., 21.2" turn length, 10" dia. 3-jaw thru hole hyd. chuck, 4,000 RPM, 30 HP, 12-station turret, hyd. tailstock, tool presetter, parts catcher, chip conveyor, S/N 162593.

MAZAK QUICK TURN MDL. 10, Mazatrol T Plus CNC control, 17" swing, 8.66 turn dia., 2" bar cap, 25.4" between centers, 5,000 RPM, 20 HP, 8-pos. turret, hyd. tailstock, collet chuck, 6" thru hole chuck, parts catcher, SMW "Spacesaver" magazine barfeed, S/N 129443.

CUBIC MDL. GT MINI PLUS, purch. new 2015, Fanuc Series 0i Mate-TD CNC control, 4.72" swing over cross slide, 9.2" X, 6.69" Z-axis travels, 1.34" spdl. bore, 6,000 RPM, 5 HP, gang slide tool arrangement, LNS Mdl. DH65L-S2 magazine barfeeder, chip conveyor, collet chuck, parts catcher, S/N 880-2265.

MAZAK QUICK TURN MDL. 20, new 3/1996, Mazatrol T Plus CNC control, hyd. tailstock, 10-pos. turret, tool presetter, parts catcher, S/N 120253 (*Note: machine is currently in need of repair & out of service).



MAZAK QUICK TURN SMART MDL. 300M CNC LATHE

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WALLED LAKE,
MICHIGAN 48390
(DETROIT AREA)

CNC VERTICAL MACHINING CENTERS

MAZAK MDL. MTV655/80N, new 8/2002, Mazatrol PC Fusion 640M CNC control, 26" x 88" tbl., 78" X, 25" Y, 25" Z-axis travels, CAT-50, 6,000 RPM, 25 HP, 30 ATC, tool presetter, chip conveyor, S/N 161517.

(2) MAZAK MDL. VTC200C, as new as 2013, Mazatrol 640MN CNC control, 20" x 78.7" tbl., 65.35" X, 20.08" Y, 20.08" Z-axis travels, CAT-40, 15,000 RPM, 30 HP, 24 ATC, wireless part probing, tbl. partition, chip conveyor S/N 231205 (10/2011), S/N 218184 (7/2013).

MAZAK NEXUS MDL. 530C 4-AXIS, new 11/2015, Matrix Nexus II CNC control, 21.65" x 51.1" tbl. size, 41.34" X, 20.87" Y, 20.08" Z-axis travels, CAT-40, 12,000 RPM, 25 HP, 30 ATC, Kitagawa Mdl. MR250RAE07 CNC rotary tbl. w/10" dia. 3-jaw chuck & tailstock, low pressure through spdl. coolant, tool presetter, wireless part probing, chip conveyor, S/N 268705.

(2) MAZAK NEXUS MDL. 510C, new 10/2005, Mazatrol Nexus 640M CNC control, 21" x 52" tbl., 41" X, 20" Y, 20" Z-axis travels, CAT-40, 12,000 RPM, 20 HP, 30 ATC, tool presetter, chip conveyor, S/N 180332, S/N 180331.

DON'T MISS THIS SALE!





MAZAK QUICK TURN NEXUS MDL. 250 CNC LATHE

MAZAK QUICK TURN MDL. 10 CNC LATHE



CNC HORIZONTAL BANDSAWS

DOALL CONTINENTAL SERIES MDL. DC280NC, new 5/2013, sgl. column design, 1-1/4" blade width, full programmable control system, H.D. 10' infeed conveyor, S/N 0300300.

DOALL MDL. C-305NC, CNC control, S/N 522-97-141 (*Note: requires some repair).

VERTICAL TURRET MILLS

(2) BRIDGEPORT SERIES 1. 9" x 48" tbl., chrome ways. 2 HP variable spd. head, spds: 72-4,200 RPM, 2-axis D.R.O., pwr. drawbar, 4" rise block, S/N 269060, S/N 255214.

BRIDGEPORT SERIES 1, 42" tbl., 2 HP motor, long. pwr. feed, D.R.O., chrome ways, 4" riser block, S/N 202445.

BRIDGEPORT SERIES 1, 42" tbl., 2 HP motor, 2-axis D.R.O., (3) pwr. feeds, chrome ways, S/N 191777.

LATHES

LEBLOND REGAL 19" X 78" ENGINE, Servo shift headstock, spds.: 40-1,600 RPM, 3-1/8" spdl. hole, taper attach., 15" dia. 3-jaw chuck, steady rest, 2-axis D.R.O., S/N 13E-206.

CLAUSING METOSA 15" X 45" MDL. C1545VS ENGINE, approx. 9" sw. over crosslide, variable spds.: 0-2,300 RPM in (3) ranges, 2-1/8" spdl. hole, 2-axis D.R.O., inch/metric thdng., 8" dia. 3-jaw chuck, S/N 37487.

HARDINGE MDL. HC CHUCKER, 6-pos. turret, spds.: 125-3,000 RPM, lever type collet closer, assorted turning tools & collets. S/N HC-5882-T.



(1 OF 2) MAZAK NEXUS MDL. 510 C CNC VERTICAL MACHINING CENTERS



MAZAK MDL. MTV655/80N CNC VERT. MACHINING CENTER

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CLAUSING METOSA 15" X 45" MDL. C1545VS ENGINE LATHE



MAZAK NEXUS MDL. 530C 4-AXIS CNC VERTICAL **MACHINING CENTERS**



REGAL 19" X 78" **ENGINE LATHE**

CNC

DOALL CONTINETNAL SERIES MDL. DC280NC CNC HORIZONTAL BANDSAW

On-Site Bidding in Walled Lake, Michigan or Bid Via Webcast at BidSpotter.com

GRINDERS

PARKER MAJESTIC INTERNAL, universal swivel headstock, 10" sw. over bed, Parker internal grinding spdl., pwr. tbl. traverse, 6" dia. 3-jaw chuck, 8" perm. magnetic chuck, S/N 1590-B-57.

JONES & SHIPMAN 8" X 24" MDL. 1314 UNIVERSAL CYLINDRICAL, swivel head, belt driven work head, swivel tbl. & wheel head, S/N 63734-1734/3.

SUPERTECH 4" X 12" MDL, CG412 PLAIN CYLINDRICAL, auto, operation, 4-spd, belt driven work head, manual infeed, S/N 1188.

PROTH MDL. PSGS-25550AH HYDRAULIC SURFACE, new 1984, 10" x 19-1/2" electromagnetic magnetic chuck w/control, 12" x 1-1/2" max. wheel size, hyd. tbl. operation, S/N 404219-1.

HARIG 6" X 18" HYDRAULIC SURFACE, perm. magnetic chuck.

CUTTING TOOLS

JOBBERS LENGTH & TAPER SHANK DRILL; CARBIDE TURNING TOOLS & INSERTS; SLOTTING SAWS; WOODRUFF CUTTERS; REAMERS; ENDMILLS of all varieties; COUN-TERBORES; BORING TOOL SETS; INDEXABLE CARBIDE DRILLS; CORNER ROUNDING CUTTERS; HOLE SAW KITS; SILVER & DEMING DRILL SETS; LARGE QTY. OF PLUG & BOTTOMING TAPS; KEYWAY CUTTERS; SPRING COLLETS; TAPPING EQUIPMENT.

MISCELLANEOUS MACHINES

VSI MDL. TM23 ORBITAL RIVETING MACHINE, new 11/2006, 240 v., 1 HP motor, 1,140 RPM, dual palm button operation station, S/N J4235.

GREENERD NO. 4 RATCHET STYLE ARBOR PRESS w/adj. ht. bed.

DENNISON 4 T. MDL. DB4C01013A59 MULTI-PRESS HYDRAULIC C-FRAME PRESS, fabricated steel stand, S/N 4047.

SUPERIOR HONE MDL. HM HONING MACHINE, assorted honing mandrels & stones, S/N 2200-218.

RAW MATERIAL

STEEL; ALUMINUM; POLISHED & GROUND BAR; LARGE DIA. ROUNDS, ANGLES, PLATS; DIE STEEL OF ALL GRADES; HEAVY WALL TUBING.



CAT 50 TOOL HOLDERS



JONES & SHIPMAN 8" X 24" UNIVERSAL CYLINDRICAL GRINDER

WEDNESDAY, DECEMBER 18 10:00 A.M. EST



SUPERTECH 4" X 12" PLAIN CYLINDRICAL GRINDER



VSI MDL. TM23 ORBITAL RIVETING MACHINE

DON'T MISS THIS SALE!



(1 OF 2) BRIDGEPORT SERIES 1 9" X 48" TBL. VERTICAL TURRET MILLS



DENNISON 4 T. MDL. DB4C01013A59 MULTI PRESS HYDRAULIC C-FRAME

PRECISION MACHINE SHOP ACCESSORIES

APPROX. (30) KURT & TE-CO HEAVY DUTY 6" & 8" MILLING VISES; KURT II 8" HEAVY DUTY MILLING VISE; (2) KURT II 6" HEAVY DUTY MILLING VISE; (2) KURT II 6" HEAVY DUTY MILLING VISE; KURT MDL. DL640 DOUBLE MILLING VISE; TILT TABLES; ROTARY TABLE; INDEXERS; ANGLE PLATES; RIGHT ANGLE HEADS; V BLOCKS; ALORIS QUICK CHANGE TOOLHOLDERS; ADD'L. QUICK CHANGE TOOLING; GRINDING FIXTURES; SINE PLATES; PRECISION GROUND GRINDING VISE; 5-C & R-8 COLLETS; (100's) OF CAT-40 TAPER MILLING TOOLING of all varieties including endmill holders, shell mill holders, collet style holders, drill chucks, precision boring equipment, extended length endmill holders; (APPROX. 150) CAT-50 TAPER TOOLHOLDERS of all varieties; FORGED C-CLAMPS.

MISCELLANEOUS SHOP & WAREHOUSE EQUIPMENT

(4) ENCO 1" BELT SANDERS; WIDE ASSORTMENT OF PEDESTAL GRINDERS; LARGE AMOUNT OF CLAMP KITS & CLAMPING EQUIPMENT; RYOBI CORDLESS ELECTRIC DRILLS, GORBEL JIB CRANE.



CAT 40 TOOL HOLDERS



HUGE QUANTITY OF RAW MATERIAL



PARKER MAJESTIC INTERNAL GRINDER



SAMPLE VIEW OF PERISHABLE TOOLING

AUCTION

WEDNESDAY, DECEMBER 18 10:00 A.M. EST

At the Premises of

PACE MACHINE TOOL WALLED LAKE, MICHIGAN

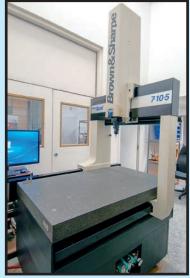
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STARRETT PINK GRANITE SURFACE PLATE



SUNNEN GAUGE SETTTING FIXTURES



BROWN & SHARPE MDL. MICRO XCEL 7.10.5 CMM

QUALITY CONTROL LAB

BROWN & SHARPE MDL. MICRO XCEL 7.10.5 COORDINATE MEASURING MACHINE, last calibration 2015, updated PC-DMIS control w/PC-DMIS measuring software, Dell tower computer & monitor, Renishaw MH20I probe holder & TP20 probe, Metro Logic PC-DMIS software. S/N 1095-3320.

SUBURBAN TOOL MASTERVIEW 14" OPTICAL COMPARATOR, Quadra-Chek 200 D.R.O., surface illumination.

STARRETT PINK GRANITE SURFACE PLATE, Grade B, 48" x 60", H.D. roller fabricated stand, S/N 938332; OTHER ASSORTED SURFACE PLATES; PRECISION MEASURING INSTRUMENTS: MITUTOYO 12" DIAL TYPE HEIGHT GAUGE; MITUTOYO 24" DIGITAL HEIGHT GAUGE; GAUGE BLOCKS up to 20"; MICROMETER SETS; SUNNEN DIAL BORE GAUGES; (2) SUNNEN GAUGE SETTING FIXTURES; MICROMETERS; HEIGHT GAUGES; PIN GAUGES.

VEHICLES

2013 CHEVROLET MDL. 2500HD 4X4 PICKUP TRUCK, Vortex V8 engine, bed liner, ODO: approx. 170,000 miles, MI License No. DC15163, VIN 1GC0KVCG0DF211749.

2010 CHEVROLET HHR STATION WAGON, VIN 3GCAAADB8AS536031.

FORKLIFT

HYSTER 2,000-LB. CAP. MDL. H25XL-MII, LPG pwrd., 2,000-lb. cap. @ 24" L.C., 3-stage mast, 169.5" lift ht., 42" forks, S/N C001G8007K.



SUBURBAN TOOL MASTERVIEW 14" OPTICAL COMPARATOR



INGERSOLL RAND AIR COMPRESSOR

AIR COMPRESSORS

INGERSOLL RAND MDL. SSRUPA6-20-125120, 83 max. CFM, 120 gal. horiz. tank, 120 PSI max. pressure, built-in refrigerated air dryer, S/N CBV149668.

INGERSOLL RAND, 10 HP motor, 120 gal. horiz. tank, S/N 30T725616.



HYSTER 2,000-LB. CAP. FORKLIFT



2013 CHEVROLET MD. 2500HD PICKUP TRUCK



GORBEL JIB CRANE

PLANT & MACHINERY INC.

DO Boy 218568

P.O. Box 218568 Houston, TX 77218-8568

DATED MATERIAL - PLEASE DELIVER HIGH QUALITY, WELL-MAINTAINED CNC & MANUAL MACHINE TOOL SALE

Featuring: 2015 Mazak Nexus 530C VMC,

(2) 2005 Mazak Nexus 510C VMCs, (2) 2013-2011

Mazak VTC-200C VMC's, 2002 Mazak MTV-655/80N

VMC, 2013 Mazak Quickturn Smart 300M CNC

Lathe w/Milling, 2003 Mazak Nexus 250, 2015

Cubic GT-Mini CNC Lathe, Mazak QT-10 CNC Lathe,

Wide Array of Milling Machines, Grinders, Drills &

Other Support Machinery, B&S CMM Measuring

Tools, Huge Assortment of Vises, Toolholders &

Perishables, 2013 Doall DC-280NC Horiz. Bandsaw,

Late Model IR Air Compressor, Material Handling

Equipment, Forklift, & Much More!





PUBLIC INVITED

WEDNESDAY, DECEMBER 18 10:00 A.M. EST













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MAZAK MDL. MTV655/80N CNC VERTICAL MACHINING CENTER



SUPERTECH 4" X 12" PLAIN CYLINDRICAL GRINDER

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