2-DAY AUGTION

COMPLETE GRAY DUCTILE AND HIGH ALLOY IRON FOUNDRY

CASTWELL PRODUCTS, LLC - Mfr. of High-Quality Precision Castings

Online Only Webcast | No On-Site Bidding

2014 Hunter HLM-20 Auto. Molding Machine • Hunter, Disamatic & APO Molding Machines BBC Induction Melting Systems • Shalco, Disamatic, Redford, B&P & Demmler Core Machines Complete Sand & QA Labs • Cranes • Sand System • Finishing Area • Plant Support & Machine Shop



DAY 1: Wednesday, August 12 @ 10:00am CDT – Online Only Webcast DAY 2: Thursday, August 13 @ 10:00am CDT – Timed Online Only

PREVIEW & INSPECTION: Monday & Tuesday, August 10th & 11th, 9:00am to 4:00pm or By Appointment **PREVIEW LOCATION:** 7800 N. Austin Avenue, Skokie, IL 60077

Pre-Auction Offers Welcome on Major Items!



HUNTER HLM-20 Automatic Molding Machine



BBC ITM-4000 Coreless Induction Melting System



DISAMATIC Combi-Core Cold Box Core Machine

FOR INFORMATION CONTACT: Mario Mazzuca (248) 569-9781 or Charlie Winternitz (847) 272-0440

SALE CONDUCTED BY











MOLDING

- · Hunter Mdl. HLM-20 Automatic Molding Machine, New 2014, with Progetti In-Stream Inoculator (2013)
- (2) Disamatic Mdl. 2013-MK4 Automatic Molding Machine

- · Hunter Mdl. HMP20C Automatic Molding Machine
- Hunter Mdl. HMP10C Automatic Molding Machine
- SPO Stack Molding Machine w/pickoff, conveyors, sand screener, pallet car, etc



HUNTER HLM-20 Automatic Molding Machine



DISAMATIC 2013-MK4 Auto. Molding Machine



HUNTER HMP10C Automatic Molding Machine

MELTING

- (2) BBC ITM-4000 Coreless Induction Melting Systems, up to 2012 with Transformers, charge buckets, Power Supply
- BBC ITM-8000 Induction Melting System with Transformers, charge buckets, Power Supply
- (2) BBC ISNG-12 Coreless Induction Melting System, 12 ton cap, with Transformers, charge buckets, Power Supply
- (3) BBC IRB-6 Vertical Channel Induction Holding Furnace Systems, with Transformers, charge buckets, Power Supply
- BBC IT-9, IRV-7, ISNG-1.5 Induction Melting Systems



BBC ITM-4000 Coreless Induction Melting System



BBC IRB-6 Vert. Channel Induction Holding Furnace

CORE AREA

- (9) Shalco 80HB & 85HB Single station Cold Box Core Machines
- Disamatic 12-Liter Combicore Vert./Horiz. Cold Box Core Machine
- (3) Demmler 1C Hot Box Edge Blow Core Machines
- (2) Redford 2 & 4 Core Machines
- (4) B&P SF6CA & SF6BA Shell Core Machines
- Metal Cast MM-100I MegaMixer Unit
- (3) Shalco U-180 Dbl. End Hot Box Core Machines
- Redford H22RA-R #50 Shell Core Machine
- Approx. 300 Core Racks



SHALCO 80HB & 85HB Cold Box Core Machines



DISAMATIC Combi-Core Cold Box Core Machine



REDFORD Core Machines



THERMO ARL 3460 Metals Analyzer



LECO CS230 Carbon Sulfur Determinator

COMPLETE SAND & QA LABS

- Thermo ARL3460 Metal Analyzer w/Oxsas 2.5
- Leco CS230 Determinator Microscopes Blue M Ovens
- PH Meter Fume Hoods Sand Lab
- (3) Unitron MEC-2 Triocular Microscopes
- · Hardness Testers · Polishers · Cut-Off Saws · Mixers
- Large Qty. of Testing Equipment, etc.

CRANES

- P&H 5 ton x 70' Span Scrap Charging Crane
- Whiting 5 Ton x 30' Span Bridge Crane
- Over 30 various overhead and jib cranes up to 3 ton cap

SAND SYSTEMS

• (2) B&P 85B Speed Sand Mullers, Hoppers, Conveyors, Screeners, Hartley Sand Cooler, Sand Silos, etc

FINISHING AREA

(4) Wheelabrator 14-Cu. Ft. Tumblast Shot Blast Machines Wheelabrator 27" x 36" Rubber Belt Shot Blast System Lindberg Heat Treat Furnace Mdl. 3836-G

(4) Cincinnati #2 Centerless Grinder

Gardener 125 Disc Grinder

Blanchard 18-36 Rotary Surface Grinder





LINDBERG Heat Treat Furnaces

PLANT SUPPORT & MACHINE SHOP

- Over (12) Various Wheelabrator & Farr Dust Collectors up to 220,000 CFM & 400HP
- (5) Gardner Denver 300 HP Air Compressors as New as 2012, with Air Dryer
- Onan 8141, 450KW Standby Generator with Cat D346 Diesel Engine
- CAT 936F Wheel Loader
- CAT 950 Front End Loader
- Over (40) Forklifts up to 15K cap, Boom Lifts, Scissor Lifts, Big Joes, **Tennant Sweepers**
- Greenerd 75 ton and 30 ton Hyd Presses, (10) Heavy Duty Single End Grinder
- Complete Pattern shop to include (4) Bridgeport Mills, Johansson Drills, Lathes, Brown & Sharp Xcel CMM, Disc Grinder, Planers, Bandsaws, (4) Warner Swasey 1AC Chuckers, Radial Arm Dills, Drill Presses, Double Pedestal Grinders, Welders, Pipe Threaders, Over (50) Vidmar/Lista Cabinets, Over (200) Steel Totes
- · Large quantity of hand tools, power tools, work benches, fans, ladders, pallet jacks, self-dumping hoppers, roller conveyor, parts cleaners
- Huge Quantity of Repair Parts, Spare Parts, Capacitors, Motors & Electrical Parts - Many New or Refurbished - Over 1,000 Items!!!
- LARGE AMOUNT OF COPPER WIRE THROUGHOUT FOUNDRY
- LARGE SCRAP OPPORTUNITY



View of Wheelabrator



View of Dust Collector



GARDNER DENVER Air Compressor



ONAN 450 kW Generator



CAT 936F Wheel Loader



CAT 15,000 lb. T150D Diesel Forklift



SKYJACK SJKB-33N Boom Lift



GREENERD 75-Ton Hyd. Press



Heavy Duty Single End Grinders



View of Lathe



JOHANSSON Radial Drill



Large Quantity of Steel Inventory Bins

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HUNTER HLM-20 Automatic Molding Machine

Maynards

21700 Northwestern Hwy. Suite 1180 Southfield, MI 48075



BBC ITM-4000 Coreless Induction Melting System



DISAMATIC Combi-Core Cold Box Core Machine



THERMO ARL 3460 Metals Analyzer

TERMS & CONDITIONS | PAYMENT: Full payment within 24 hours. Payment is Cash, Cashier's check, Certified Check, or Wire Transfer. No other forms of payments will be accepted. Full Payment Must be Made before removal of Purchase. Everything is Sold "As-Is, Where-Is". All Sales Final. Cost and Responsibility for Removal of Purchase Remains with the Purchaser. Every Effort will be Made to Facilitate Removal. While Quantities and Descriptions are Believed to be Accurate, the Auctioneer, Owners or Counsel Make no Warranties or Guarantees Either Expressed or Implied as to Authenticity, Genuineness of, or Defects in Any Lot and will not be Held Responsible for any Advertising Discrepancies or Inaccuracies. No Warranties Whatsoever are Made as to Condition Merchantability or Fitness for Use of Any Item. May we Suggest you Take Full Advantage of the Preview and Inspection Period. Sale Subject to Additions, Deletions and Prior Sales. Please Check Availability of Equipment.

A Buyer's Premium of 18% will be Charged on All Successful Bids.

LAST DAY OF REMOVAL:

Aug. 28 - Small Machinery & Tools • Sept. 12 - Major Foundry Items



DRIVING DIRECTIONS

FROM: O'Hare Int'l Airport (ORD) TO: 7800 Austin Ave., Skokie, IL Approx. 18 Mins. (9.8 Miles)

Head SW on I-190 W. Exit Bessie Coleman Dr and turn right. Merge onto I-190 E. Exit 81A toward IL-43/Harlem Avenue. Merge onto W Higgins Avenue. Turn left onto IL-43 N/N Harlem Avenue. Turn right onto W Oakton St. Turn right onto Austin Ave. Destination will be on the right.

SALE CONDUCTED BY











maynards.com biditup.com