



ONLINE ONLY TIMED AUCTION

HEAVY FABRICATION & WELDING MACHINERY SURPLUS TO THE CONTINUING OPERATIONS OF A MAJOR OFFSHORE SERVICE COMPANY

FEATURING: VERNON 5-AXIS CNC PIPE PROFILER, (3) BERTSCH PLATE ROLLS, PLATE GIRDER FABRICATION SYSTEMS, PLATE & STRUCTURAL BLAST, HEAVY FABRICATING MACHINES, WELDING EQUIPMENT & MUCH MORE



CNC

VERNON 5-AXIS CNC PIPE CUTTING SYSTEM
(PHOTO PRIOR TO DISASSEMBLY)



BLAS-TEC 12' PLATE AND STRUCTURAL BLAST MACHINE



RANSOME UNITIZED TURNING ROLL SET



BERTSCH 160" X 2-1/4" MDL. #30 INITIAL PINCH PLATE ROLL

Read Partial Terms and Conditions on Back Page of Brochure

Surplus to the Operations of

DANOS, LLC

2546 STATE ROAD 662

MORGAN CITY, LOUISIANA 70380

(See Directions on Back Page)

INSPECTION:

Monday,
June 17,
9:00 A.M.
to 4:00 P.M.

**TUESDAY,
JUNE 18
BIDS START
CLOSING
AT 10:00 A.M.**

**18% BUYER'S
PREMIUM
WILL APPLY**

ARONSON
50,000-LB.
WELDING
POSITIONER



ONLINE BIDDING: YOU MUST REGISTER IN ADVANCE FOR ONLINE BIDDING AT THIS AUCTION. Go to www.pmi-auction.com and click on BidSpotter.com on our calendar page for this auction sale.

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CNC

5-AXIS CNC PIPE CUTTING SYSTEM

VERNON MDL. MPM2K-5 0348 RETRO, 3"-48" capacity, 1,000-lb./ft. capacity, oxy-fuel torch w/igniter, Vernon CNC control, infeed/outfeed conveyors, conveyor control pulpit, out-of-round detector, temp. controlled electronics and control panel house on skid, S/N 6106R (PHOTO PRIOR TO DISASSEMBLY).



2001

PLATE & STRUCTURAL BLAST SYSTEM

BLASTEC MDL. #GS-20, new 2001, 1,473 hours on meter, 12'-8"W. x 12'H. plate opening, 4'W. x 20'H. structural "keyway" opening, (4) 25 HP direct drive shot wheels, recirculating shot system w/36" separator, 40'L. x 13'W. power infeed/outfeed roller conveyors, rotary brush w/power adj., for plate and structural, blow-off unit, Farr "gold series" cartridge dust collector w/40 HP N.Y. blower, S/N 0102 ECP.



3 TOP ROLLS

BERTSCH 160" X 2-1/4" MDL. #30 INITIAL PINCH PLATE ROLL



3 TOP ROLLS

BERTSCH 10' X 1-5/8" MDL. #20 INITIAL PINCH PLATE ROLL

INITIAL PINCH PLATE ROLLS

BERTSCH 160" x 2-1/4", #30, new 1975, 30" lower rolls on 32" CC, 8" max. opening, 150 HP main drive, 60 HP/2-spd. rear adj., hyd. drop end, Mdl. B-150 hyd. power plate feed, 19", 24", and 29" dia. chrome-nickel-moly interchangeable top rolls, roll position indicators, S/N M-10274.

BERTSCH 10' x 1-5/8", #20, new 1974, 28-1/2" lower rolls on 23-1/2" CC, 6-1/2" max. opening, 75 HP main drive, 40 HP/2-spd. rear adj., hyd. drop end, 12", 15", and 19-1/2" dia. chrome-nickel-moly interchangeable top rolls, roll position indicators, S/N M-10263.

BERTSCH 4' x 3/4" MDL. #11, new 1970, 9" dia. top roll, 12" dia. lower rolls, 20 HP main drive, air drop end, skid mounted, S/N M-9999.

NOTE: Original build sheets and capacity charts for these rolls are available on our website.



PLATE GIRDER FABRICATION SYSTEMS

PANDJIRIS 8' X 8', (2) 8' x 8' manipulators on V/S car base, 40' linear gear rack track system w/mounting pads, "cat-track" traveling wire-way w/trough, Lincoln "Tandem MIG 450" power supplies w/Synergic 7F wire feeds, operator's console and seat, S/N 13284X01-1 & 2.

PANDJIRIS 6' X 6', (2) 6' x 6' manipulators on V/S car base, 40' linear gear rack track system w/mounting pads, "cat-track" traveling wire-way w/trough, Lincoln "Tandem MIG 450" and PowerWave 450 power supplies w/Synergic 7F wire feeds, operator's console, S/N 12412600-1 & 2.



PANDJIRIS 6' X 6' PLATE GIRDER FABRICATION SYSTEM

PANDJIRIS 8 X 8 MANIPULATOR (PHOTO PRIOR TO DISASSEMBLY)



GIRTH SEAM WELDER



RANSOME 18' X 12' MANIPULATOR



SIDE BEAM WELDING SYSTEM



HYDRAULIC PIPE SHELL RE-ROUNDER

HEAVY WALL PIPE WELDING SYSTEM

MCDERMOTT CUSTOM BUILT, consisting of the following components, to be offered separately.

AIRCO PLATE EDGE BEVELING MACHINE, 24' max. burning width, (3) oxy-fuel beveling heads, approx. 50' max. cutting length, pointed steel burning bed, rail and controls.

(3) SIDE BEAM WELDING SYSTEMS, 17' dist. btwn. uprights, approx. 18' ht. under rail, variable spd. Lincoln sub-arc welding carriage w/Mdl. NA4 and Mdl. NA3N weld controllers, Lincoln Mdl. DC1000 welding power supply, Lincoln Mdl. AC1200 welding power supply, invincible flux vacuum, adj. ht. scaffold w/fabricated frame, Hobart fabricator MIG welding unit w/extended gun, flux heater box, pneu. transport system.

PANDJIRIS MDL. PR30 POWER TURNING ROLL SET, 30 T. cap., (2) idler units on common frame, 84' total length, pneu. kickoff arms, S/N 60-4573-1.

(3) RANSOME POWER TURNING ROLL SETS, 30 T. cap., pneu. kickoffs, fabricated frame, S/N N.A.

RANSOME MDL. 18 x 12 WELDING MANIPULATOR, 16' horiz. reach, 12' vert. travel, twin wire sub-arc welding system w/Lincoln Mdl. NA4 and Mdl. NA3N controls, Lincoln Mdl. DC1000 and Mdl. AC1200 welding power supplies, rotating column base, flux vacuum, S/N 622231.

HYDRAULIC PIPE SHELL RE-ROUNDER, 24" nominal diametrical cap., 33' overall mandrel length, approx. 48" vert. mandrel adj., 60' V roller conveyor system w/pneu. kickoff arms, integrated hyd. system.

(2) RANSOME POWER AND IDLER TURNING ROLL SET, 30 T. cap., (1) 30 T. cap. power unit w/(3) idlers, pneu. kickoff arms, 20" x 8" rubber tires, approx. 30' system length.

EXTRA HEAVY DUTY SIDE BEAM CIRCUMFERENTIAL WELDING SYSTEM, approx. 40' total width, (3) welding carriages w/Lincoln NA-3N weld controllers, (2) Lincoln AC-1200 welding power supplies, Flux vacuum.

CUSTOM INTERNAL SUBARC SEAMER, 30' max. seam length, Lincoln Mdl. NA3N subarc weld controller, Lincoln Mdl. DC1000 welding power supply, approx. 36" mandrel adj., moving carriage.



INTERNAL SUBARC SEAMER

LOT CONSISTING OF: Large amount of structural steel angles and beams comprising pipe system bed, bar grate deck, assorted ladders and staircases, welder mezzanines (against wall).

INSPECTION: Monday, June 17,
9:00 A.M. to 4:00 P.M.

**3
AVAILABLE**

2005



CNC

DURMA 12' X 220 T. CNC HYDRAULIC PRESS BRAKE

2002



DURMA 13' X 1/4" HYDRAULIC SHEAR

WELDING POSITIONERS

ARONSON 50,000-LB. MDL. G550-BDC, 84" sq. platen w/cross arms, 50,000-lbs. @ 12", 39,000-lbs. @ 18", 32,000-lbs. @ 24" capacity, 600,000-lb. in. rotational torque, 1,037,000-lb. in. tilt torque, 12-1/2" center hole, S/N 665.

(3) PANDJIRIS MDL. 3.5-3, 350-lbs. @ 3" load capacity, 132-lbs. @ 12" load capacity, Pandjiris Mdl. 11-20 gripper chuck, manual tilt, fabricated steel stand, 18" dia. round platen, S/N 81-25431-2, S/N 11488X00-1, S/N 81-2501-2.

(2) PANDJIRIS MDL. BETA 12-5, manual adjustment tilt, variable power rotation, 24" square platen, Pandjiris Mdl. 11-20 gripper chuck, S/N 400-9403, S/N 400-9444.

UNITIZED POWER TURNING ROLL SET

RANSOME MDL. FPR/STATION 1, new 1998, 60 T. turning cap., 1.08-43.5 IPM roller surface spd., 460 v., 17" fabricated steel base per section, (2) sections total, 21" dia. x 7" dual rubber tire driver unit w/(3) 20" x 7" idler wheel sets, hyd. kickoff arms, independent hyd. power supply, S/N 970184.

SHAPE CUTTING MACHINES

SHAPESTAR CNC PLASMA/OXY-FUEL SHAPE CUTTING MACHINE, Burny 10 CNC control, approx. 18" cutting width, (3) oxy-fuel cutting heads, (2) bare slave carriages, (1) plasma cutting head, (2) Hypertherm Mdl. H601 plasma power supplies, (1) Hypertherm chiller unit.

LINDE MDL. CM56 OXY-FUEL BURNING MACHINE, 10' max. burning width, (7) motorized oxy-fuel torch holders, gas controls, large qty. of linear rail and stands.

HYDRAULIC PRESS BRAKES

PACIFIC 500 T. X 17' MDL. 500-17, 12'-6" distance btwn. housings, 3' RH horn extension, 4-way die and punch, S/N 1981.

DURMA MDL. HAP37200, 12' X 220 T. cap., new 2005, 10'-2" btwn. housings, 8.26" stroke, 19" open ht., 15" throat depth, Durma LG Series CNC control, S/N 7064055783.

HYDRAULIC PLATE SHEARS

PACIFIC 10' X 1/2" MDL. 600G10, w/front operated power back gauge, S/N S-11058.

DURMA 13' X 1/4" MDL. 4006, new 2002, 12 SPM, Mdl. ENC-100 programmable backgauge, S/N 6077022320.

ABRASIVE CUTOFF SAWS

(3) EVERETT MDL. 20-DM-22, 22" dia. blade, 20 HP drive motor, 1 HP exhaust fan system, fabricated steel base, miter capability, pneu. chain vise, S/N 99-1646, S/N 99-9645, S/N 5-9084.



ARONSON 50,000-LB. WELDING POSITIONER



EVERETT ABRASIVE CUTOFF SAW

3
AVAILABLE

RANSOME UNITIZED TURNING ROLL SET



SHAPESTAR CNC PLASMA/OXY-FUEL SHAPE CUTTING MACHINE



PACIFIC 10' X 1/2" HYDRAULIC PLATE SHEAR



PACIFIC 500 T. X 17' MDL. #11 HYDRAULIC PRESS BRAKE

WELDING POWER SUPPLIES

(6) **LINCOLN POWERWAVE 455/STT**, 450 amps @ 38 v., 100% duty cycle, S/N U1990406631, S/N U1071100874, S/N U1990406632, S/N U1071100876, S/N U1071100877, S/N U1990406635.

(2) **LINCOLN TIG 300/300 AC/DC**, S/N U1950902060, S/N U1951002832.

(4) **MILLER MAXTRON 450 CC/CV**, 450 amps @ 38 v., 100% duty cycle, S/N KF844491, S/N KF603210, S/N KE551974, S/N KE595847.

(26) **WELDING POWER SUPPLIES** by Miller and Lincoln up to 650 amp.

MISCELLANEOUS WELDING EQUIPMENT

ESAB PLASMARC MDL. ESP150 CUTTING SYSTEM, 140 amps @ 120 v., 100% duty cycle, on portable cart w/plasma cutting torch and accessories, S/N BF-JG45083.

HYPERTHERM MDL. MAX 200 PLASMA CUTTING SYSTEM, 200 amps, 150 v., 100% duty cycle, running gear, assorted cable, S/N 200-127.

GULLCO PLATE BEVELING MACHINE, new 2001, 30 deg. @ 20mm, 45 deg. @ 20mm, mtd. to portable cart, S/N N.A.

KEEF FLUX HEATER BOX, , 230 v., single phase operation, temp. controller.

KEEF MDL. K450 ROD OVEN, 120 v., 1,000 watt.

CUSTOM TRAVELING WELD GANTRY

MCDERMOTT, 15' gantry width, approx. 12' ht. under gantry, 5-axis welding head, approx. 60" welding ram stroke, Lincoln PowerWave welding equipment, S/N N/A.

RADIAL ARM DRILL

CINCINNATI BICKFORD 6' X 17", S/N 69E67.

MISCELLANEOUS ITEMS

BALL ROLLER SUPPORT STANDS (6), 10"D. x 48"W. x 36" pass line ht., (20) embedded ball rollers, heavy fabricated stands.

(2) **DEANLINE MDL. 100411DE ELECTRIC PUMPS**, 100 PSI max. working pressure, 250 deg. max. pump temp., on fabricated steel stand.

(7) **PORTABLE GREEN PLASTIC TOILETS**.

GENERAL ELECTRIC LIGHTING SYSTEMS METAL HALIDE LIGHTING FIXTURES, (approx. 36), 400 watt, 120, 108, 240 and 277 v. operation, suitable for damp locations, w/bezels and shades, Catalog No. UG5G40M0AA11.

MAGNETICS TRANSFORMER, 150 KVA, 480 v., 12208 single phase output.

TOYOTA MDL. 42-5G20 FORKLIFT, approx. 4,400-lb. cap., LPG pwr., 42" forks, S/N 4000M (inoperable).

GENERAL ELECTRIC WALL MOUNTED HIGH INTENSITY DISCHARGE LIGHTS, (approx. 30), w/electric panel.

LOT OF PORTABLE POWER STATIONS, 480 v. input, various transformers for 110 operation, (6) stands total.

INOPERABLE POLARIS "CREW" ALL TERRAIN VEHICLES.

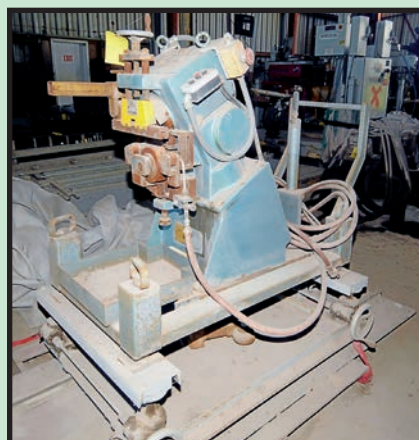
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LINCOLN POWERWAVE 455/STT WELDING POWER SUPPLIES

6 AVAILABLE



GULLCO PLATE BEVELLING MACHINE



HID LIGHTING AND PORTABLE TOILETS

**TUESDAY, JUNE 18
BIDS START CLOSING
AT 10:00 A.M.**

PLANT & MACHINERY INC.

AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE

P.O. Box 218568
Houston, TX 77218-8568

DATED MATERIAL – PLEASE DELIVER



**PUBLIC
INVITED**

**TUESDAY, JUNE 18
BIDS START CLOSING
AT 10:00 A.M.**



HEAVY FABRICATION & WELDING MACHINERY SURPLUS TO THE CONTINUING OPERATIONS OF A MAJOR OFFSHORE SERVICE COMPANY

**FEATURING: VERNON 5-AXIS CNC PIPE PROFILER,
(3) BERTSCH PLATE ROLLS, PLATE GIRDER
FABRICATION SYSTEMS, PLATE & STRUCTURAL
BLAST, HEAVY FABRICATING MACHINES,
WELDING EQUIPMENT & MUCH MORE**

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Take Exit 182 for LA-662/Business 90 and
proceed approx. 1/2 mile. At the bottom of the
ramp, turn left onto US Business 90 West and
proceed approx. 7/10 mile to the stop sign. Then
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where it dead ends at the "T". Turn right and
proceed 1/2 mile to the next stop sign and turn
left. The equipment location headquarters will be
on your right, 2546 State Road 662, Morgan City,
LA 70380. Proceed past guard gate to the admin-
istration building. Look for visitor sign.

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2. Either send wire transfer, or, overnight delivery service a cashier's check deposit in the amount of \$3,000 (U.S. Bidders) or \$10,000 (Foreign Bidders) to:
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