

MAJOR AUTOMOTIVE PLANT

WHEEL MANUFACTURING | CASTING | MACHINING | PAINTING FACILITY

800,000 ANNUAL PRODUCTION CAPACITY (3,200 PER DAY) | EQUIPMENT AS NEW AS 2020

2-DAY TIMED ONLINE AUCTION



Canadian Autoparts Toyota, Inc. (CAPTIN)

DAY 1
BEGINS CLOSING: THURS, DEC 9TH @ 8AM PST

DAY 2
BEGINS CLOSING: FRI, DEC 10TH @ 8AM PST

PREVIEW & INSPECTION: Tuesday & Wednesday, December 7 & 8 from 8am-5pm or by appt.

7233 PROGRESS WAY • DELTA, BC (CANADA)

265,000 SQ. FT. FACILITY



**ONLINE BIDDING
POWERED BY**
BidSpotter.com
Register at www.bidspotter.com

3200 WHEELS PER 24 HR. CAP.



2020 TWIN ROBOTIC PALLETIZER SYSTEM

NEW! NEVER BEEN USED IN PRODUCTION



2020 LPM BP3-2100 CASTING CELL

For Complete Information Please Contact: **Mike Seibold** | 604-675-2227 | Mike.Seibold@maynards.com

SALE CONDUCTED BY

Maynards
Industries Canada Ltd. SINCE 1902

AUCTIONS | LIQUIDATIONS | APPRAISALS

1585 West 4th Ave.,
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Tel: (604) 675-2227
Fax: (604) 876-2685

www.maynards.com

IN CONJUNCTION WITH



**DIE CAST
MACHINERY
LLC**

3246 W. Monroe St.,
Waukegan IL 60085-3029
Tel: (847) 360-9170
Fax: (847) 360-9189

diecastmachinery.com

NEW! NEVER BEEN USED IN PRODUCTION



2020 LPM BP3-2100 CASTING CELL



2006 ISUZU CAVITY CASTING CELLS



ISUZU CAVITY CASTING CELLS



CANEFCO MELT FURNACES



CANEFCO MELT FURNACES

CASTING CELLS

- **2020 LPM BP3-2100 TC Low Pressure Die Casting Cell**, Approx. cap. 454 pcs/24 hrs Wheel Size Dependant, Cycle Time 190 Sc/pc, Product Size, 15" 6J to 24" X10.5J, Pressurization Unit, Die Cooling Unit 16 Channels Water/4 Channels Air (Flow Modulating Control Valves w/PID Control, Unloading Unit, Quench Tank and Transfer Device Fanuc Robot, Die Change Cart, Preheat Unit, Hyd Unit for Top & Side Die, AB Processors, Press Fixed Columns Clearance Longitudinal 2055/2090mm, Cross 977/1230mm, Mobile Platten Stroke 1420mm, Mobile Columns Diameter (Chromed Steel)110mm, Distance Between Mobile and Fixed Platen min. 540mm, Opening Force 200 KN, Closing Force 250 KN, Ejection Force 600 KN, Furnace Typology Basin Refractory Type (Double Chamber) Cap 2535 (1550 + 985) Kg, Power Rating 75 (15x5) kW, Temperature Regulation Thyristors, Working Pressure max1bar **(NEVER IN PRODUCTION)**
- **(4) 2006 ISUZU Cavity Casting Cells**, cap. 454 pcs/24 hrs Low Pressure, Product Size Aluminum Wheel Size from 15" 6J to 22" 10J, Pressurization Unit, Die Cooling Unit, Quench Tank and Transfer Device, Die Change Cart, Hyd Unit for Top Side Die, Casting Machine Control Panel, 2- Chamber Holding Furnace
- **(3) ISUZU Cavity Casting Cells**, cap. 700 pcs/24 hrs (upgraded/ modified) Low Pressure, Product Size Aluminum Wheel Size from 15" 6J to 18" 10J, Pressurization Unit, Die Cooling Unit, Quench Tank, Transfer Device, Die Change Cart, Hyd Unit for Top Side Die, Casting Machine Control Panel, 2- Chamber Holding Furnace 2006 Pyrotek Mod. F-10855-11042, Holding Chamber cap. 1540 KG, Casting Chamber cap. 790 KG

FURNACES & HEAT TREAT

- **(3) CANEFCO Natural Gas Aluminum Melting Furnaces**, 9900 LB/HR, 4490 KG/HR, 4,075,000 Input BTU & Recycling System
- **2006 EISENMANN T6-Trayless Heat Treat Oven** Product Wheel Dia. = 15in to 22in, Wheel Width = 6JJ to 10JJ, Wheel Weight = 13.6 kg to 36 kg, Design Specs (Average Values), Wheel dia. = 18in (Approx. 523mm), Wheel Width = 8JJ (Approx. 251mm), Wheel Weight = 27 kg, Cycle Time = 26.7 Sec/Wheel (ie.135 Wheels/hr), Cycle Time 20 sec/Wheel, Natural Gas, (3) Solution Zone Burners, (2) Aging Zone Burners
- **(3) Ladle Preheat Booths & Degassing Station**



HENRY CHIP SYSTEM



BCP SHOTBLAST SYSTEM



BCP SHOTBLAST SYSTEM



CANEFCO HEAT TREAT SYSTEM



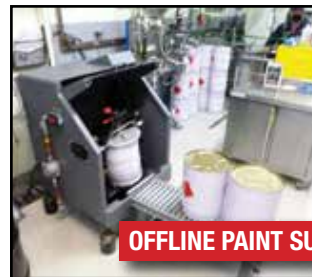
2007 EISENMANN 250 WHEEL PER HOUR PAINT LINE



PARKER IONICS POWDER COAT BOOTH

2018

**ALL MAJOR
LINES
AVAILABLE
FOR PRIOR
SALE**



OFFLINE PAINT SUPPORT EQUIPMENT



MACHINE LINES, RISER CELL, DEBURR CELL & RECYCLE SYSTEM

- (4) **KANZAKI SHOUN & KIRA** Machine Lines: (2) Vertical Lathes and (1) Drilling Machine on Each Line with Inline Bath Leak Testers, Loesser Brush Machines, (3) Inline Wheel Wash Machines
- **2007 & 2010** Robotic Riser Cut-off Cells, Capacity Per Cell 1920 pcs/24 hrs ABB Model, IRB6640F Foundry Duty Robot IRC5 Controller, End-Effector with Tooling (Robot Clamp), Fox Cut-off Saw, Infeed Conveyor, Pick Station, Vision System (Conex Insight 5400) AB PLC
- Complete Chip Melting Recycling System, Feed Hopper Wringer, Transfer Conveyors, Rotary Trunnion Dryer, Twin Holding Pots
- **2016 DAIMA II** Aluminum Deburr and Brushing Robotic Cell cap. 1200 pcs/24 hr, 72 sec cycle time, 16"-21" cap., Safety Cell, Fanuc LR Mate 200iC Robot w/Pressure EOA Tool

PAINT SYSTEMS & RELATED EQUIPMENT

- **2007 EISENMANN** 250 Wheel/Hour Batch Lot Paint System dia. max. 22", dia. min. 16", width max. 10", width min. 6" hub hole 2 1/8"-4 3/4", 13-Stage Pre-treatment, Prime Powder Coating, Liquid Color Paint, Liquid Clear Coat
- **1988 PARKER IONICS** 200 Wheel/Hour Powder & Liquid Wheel Paint Line with (7) Motoman Robots, SS Non-chrome Pre-treatment line
- **2019 SAMES KREMLIN** PPH-707 Test Stand Offline Spray Testing System
- **NORDSON** Offline 180779-02 Powder Coat Booth
- **SAMES BELL** Spray Gun Testing Station
- **2018 R&D PARKER IONICS** 6-Head Powder Coat Booth System
- **2008 ENPROTEC** Wastewater Treatment Plant with 2012 Kontek APC5 Filter Press, Biofilter



3200 WHEELS PER 24 HR. CAP.

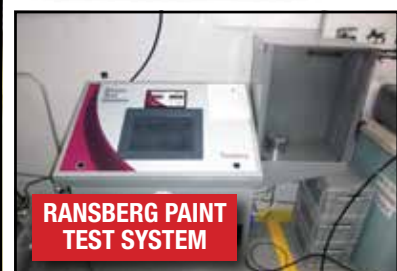
2020 TWIN ROBOTIC PALLETIZER SYSTEM



2012 FISA ULTRA SONIC CLEANER



**2019
SAMES KREMLIN SPRAY
GUN TESTING STATION**



**RANSBERG PAINT
TEST SYSTEM**



2006 EISENMANN T6 TRAYLESS HEAT TREAT OVEN



SAMPLE OF (4) KANZAKI/SHOUN & KIRA CNC MACHINE LINES



10F8

**LOESER
BRUSH MACHINE**



10F8

BATH LEAK TESTER



10F3

INLINE WASH MACHINE

SHOT BLAST, FILTERS & DUST COLLECTION

- MEFTIN Model 4001-2 Inline
- (2) BCP A4-7994 Inline System
- HENRY Model 2000 SID 2-3-8 CF & 34557D Filter Systems

DIE MAINTENANCE DEPARTMENT & MACHINE SHOP

- 2003 MAZAK INTEGREX E 1060V, 5-Axis Machine Center
- 2006 MAZAK VRX-730-5X II, 5-Axis Machine Center
- 2002 MAZAK VTC-250D/50, 5-Axis Machine Center
- HAMAI TN-20, 3-Axis Machine Center
- MAZAK 18X60 Engine Lathe
- NAKAMURA ST-4SLM CNC Lathe
- HYDMECH S-20P Saw
- BCP A3-8172 Shot Blast System 72"x72"x48" Auto Load
- CANEFCO Heat Treat Furnace, Natural Gas 1000 btu/C.F, Input 2,100,000 btu/hr, max temp 600d, max cap net 3300 lb/hr
- 2012 FISA 2VST190 Ultrasonic Cleaning System

QUALITY CONTROL & TESTING DEPARTMENT

- 2014 VJT/FANUC VJT-CONV160CA-BA XRAY System with Fanuc Robot
- 2002 YXION MU2000 X-ray System
- MITUTOYO BHN210 CMM System
- MITUTOYO Bright 710 CMM System
- INLINE VISION Inspection Systems As New As 2020
- Balance Check Tester, (2) Bending Fatigue Machines, Wheel Hardness Tester, Impact Tester, Radial Fatigue Tester, Filiform Tester, Emersion & Cass Testers

PACKAGING

- 2020 YASKAWA MOTOMAN 170 Robotic Palletizer System up to 3200 wheels/24 hrs, 6 Different Models, 10 Load Stations, 6 Build Stations
- SIGNODE MH-P Automatic Strapping System
- 2007 CYKLOP Automatic Strapping System

MILLIONS OF DOLLARS IN NEW SPARE PARTS INVENTORY!

GENERAL EQUIPMENT

- Spare Motoman, Fanuc & ABB Robots, Load and Unload Cells, (8) Plant Dust Collectors As New As 2012, Forklifts, Manlifts, Ladles, Die Racks, Overhead Cranes, Jib Cranes, Welders, Thousands of Feet of Power and Gravity Rollcase, Lista Cabinets, Tool Boxes, Self-Dump Hoppers, Scissor Lifts, Dust Collectors, Downdraft Tables, Cooling Towers, Chillers, (11) Compressors & Dryers As New As 2018, 2019 Algas Power Electric Vaporizer, Paint Mixing and Pumping Rooms, Pallet Racking, Large Qty. of Offices and More



2016 DAIMA II DEBURR & BRUSH CELL



ROBOTIC RISER CUT-OFF CELL



2002 YXLON X-RAY SYSTEM



MITUTOYO CMM MACHINE



RADIAL FATIGUE TESTER



MAZAK VTC-250P



NAKAMURA ST45LM LATHE



IMPACT TESTER



RADIAL TESTER



BENDING FATIGUE TESTER



MAZAK INTEGREX 5-AXIS



MAZAK VRX-730 5-AXIS



ATLAS-COPCO RADIAL SCREW COMPRESSOR



ATLAS AIR DRYER



DUST COLLECTION SYSTEM



KONTEK FILTER PRESS



WASTE WATER TREATMENT PLANT



QTY. OF LISTA CABINETS



ATLAS POWER VAPORIZER



HEAT EXCHANGER



OVERHEAD CRANES



SKYJACK SJIII SCISSORLIFT



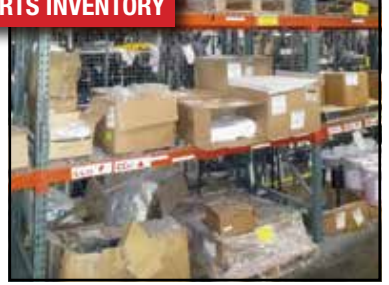
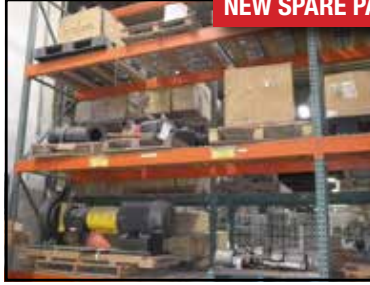
TOYOTA FORKLIFTS



MILLIONS OF DOLLARS IN NEW SPARE PARTS INVENTORY



TRANE CHILLERS



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TERMS & CONDITIONS | **PAYMENT:** 25% NON-REFUNDABLE DEPOSIT ON AWARD OF BID, BALANCE WITHIN 48 HOURS. PAYMENT IS CASH, CASHIER'S CHEQUE, CERTIFIED CHEQUE, WIRE TRANSFER, COMPANY CHEQUE ONLY IF ACCOMPANIED BY A LETTER FROM YOUR BANK GUARANTEEING AMOUNT OF CHEQUE FOR DEPOSIT AND/OR PAYMENT IN FULL. NO PERSONAL CHEQUES. FULL PAYMENT MUST BE MADE BEFORE REMOVAL OF PURCHASE. **REMOVAL:** LAST DAY OF REMOVAL IS FRIDAY, FEBRUARY 25, 2022 BY 5PM (NO EXCEPTIONS), AND AS FURTHER DEFINED IN THE SALE CATALOGUE, EVERYTHING IS SOLD "AS IS, WHERE IS". ALL SALES FINAL. COST AND RESPONSIBILITY FOR REMOVAL OF PURCHASE REMAINS WITH THE PURCHASER. EVERY EFFORT WILL BE MADE TO FACILITATE REMOVAL. WHILE QUANTITIES AND DESCRIPTIONS ARE BELIEVED TO BE ACCURATE, THE AUCTIONEER, OWNERS OR COUNSEL MAKE NO WARRANTIES OR GUARANTEES EITHER EXPRESSED OR IMPLIED AS TO AUTHENTICITY, GENUINENESS OF, OR DEFECTS IN ANY LOT AND WILL NOT BE HELD RESPONSIBLE FOR ANY ADVERTISING DISCREPANCIES OR INACCURACIES. NO WARRANTIES WHATSOEVER ARE MADE AS TO CONDITION, MERCHANTABILITY OR FITNESS FOR USE OF ANY ITEM. MAY WE SUGGEST YOU TAKE FULL ADVANTAGE OF THE PREVIEW AND INSPECTION PERIOD. **SALE SUBJECT TO ADDITIONS, DELETIONS & PRIOR SALES. PLEASE CHECK AVAILABILITY OF EQUIPMENT.**

★ **AN 18% BUYERS PREMIUM APPLIES TO ALL SALES** ★ **SALE CONDUCTED IN CDN. FUNDS** ★



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