AUCTION

LATE MODEL LARGE CAPACITY CNC & MANUAL MACHINE TOOLS

Featuring: TOSHIBA CNC Vertical Boring Mills w/Live Tooling as new as 2014; CNC Hollow Spindle Flatbed and Slant Bed Lathes w/up to 16" spndl. bore; CNC Slant Bed Lathes as new as 2014; Vert. & Horiz. Machining Centers; 12.5" Hollow Spindle Engine Lathe new in 2014; Lathes, Saws & Mills; Faro Arm new in 2014; Huge Qty., Precision Measuring Equip.; Huge Qty. Tooling & Precision Machine Accessories; Forklifts new as 2011; Much More!



VIEW OF TOSHIBA CNC VERTICAL BORING MILLS



KINGSTON "OIL COUNTRY 30" HOLLOW SPINDLE LATHE



YAMA SEIKI MDL. GS6000L2M CNC SLANT BED LATHE

At the Premises of

SHUMATE ENERGY TECHNOLOGIES, LLC
12060 FM 3083
CONROE, TX 77301
(See Directions on Back Page)

AUCTION: TUESDAY, JANUARY 23
10:00 A.M.

INSPECTION: Monday, January 22
9:00 A.M. to 4:00 P.M. & Morning of Sale



CLAUSING MDL. TLE-62-200 HOLLOW SPINDLE FLAT BED CNC LATHE



FARO "EDGE" MEASURING ARM AND ACCESSORIES

BUYER'S PREMIUM:
15% ON-SITE
18% WEBCAST

On-Site Bidding in Conroe, Texas or Bid Via Webcast at
BidSpotter.com

Read Partial Terms and Conditions on Back Page of Brochure

Sale Conducted By:

PLANT & MACHINERY INC.
AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE

Ron Moore, Texas Lic. #7314
HOUSTON • DALLAS • ST. LOUIS

Headquarters:
1304 Langham Creek Drive, Suite 454
Houston, Texas 77084

PHONE: (713) 691-4401 **FAX: (713) 672-7905**

E-MAIL: pmi@pmi-auction.com
WEBSITE: www.pmi-auction.com



TOSHIBA MDL. TUE200(S) CNC VERTICAL BORING MILL



TOSHIBA MDL. TUE150(S) CNC VERTICAL BORING MILL

At the Premises of

SHUMATE ENERGY TECHNOLOGIES, LLC

12060 FM 3083
CONROE, TEXAS 77301

AUCTION: TUESDAY
JANUARY 23
10:00 A.M.

CNC VERTICAL BORING MILLS

TOSHIBA MDL. TUE200(S), new 6/2014, Fanuc 0i-TD CNC, 78.74" tbl. dia., 94.49" max. swing, 67.72" max. ht. tbl.-type to ram bottom, 61.02" max. cutting ht., 94.49" max. cutting dia., 33,070-lb. max. tbl. load, tbl. spds.: 2–240 RPM (2 ranges), tbl. drive motor 60/50 HP, 18 ATC, live spndl. spds.: 15–3,000 RPM, chip conveyor, standard and extended ht. tbl. jaws, S/N 440670.

TOSHIBA MDL. TUE150(S), new 11/2012, Fanuc 0i-TD CNC, 57.09" tbl. dia., 78.74" max. swing, 67.72" max. ht. tbl. top to ram bottom, 61.02" max. cutting ht., 78.74" max. cutting dia., 17,600-lb. max. tbl. load, spndl. spds. 2–400 RPM (2 ranges), 60/50 HP tbl. drive motor, live spndl. 15–3,000 RPM, C-axis tbl. drive, 18-tool ATC (6 turning, 12 milling), chip conveyor, extended ht. tbl. jaws, S/N 440612.

4-AXIS VERTICAL MACHINING CENTERS

KASUGA QUANTUM Q2000VS, Fanuc 18iM CNC, 36" x 95.5" tbl. size, 6,600-lb. tbl. load, 80" X-, 34" Y-, 32" Z-travels, CAT-50, 6,000 RPM, 25 HP, Yuasa Mdl. DMNC-500 20" rotary tbl. w/10" thru hole, 20" 3-jaw chuck, tailstock, 40-station ATC, S/N Q7120177.

KASUGA QUANTUM Q-1000V, Fanuc 18i-M CNC, 23-1/2" x 55" tbl. size, 42" X-, 24" Y-, 25.6" Y-axis travels, CAT-50, 50–6,000 RPM, 25 HP, Tsudakoma Mdl. RNCB-302R 4th axis rotary tbl. w/12" 3-jaw chuck, tailstock, 30-station ATC, chip conveyor, S/N Q8010180.

HAAS MDL. VF-3, new 3/1997, Haas CNC control, 18" x 48" tbl. size, 3,500-lb. tbl. load, 40" X-, 20" Y-, 25" Z-axis travels, CAT-40, 7,500 RPM, 15 HP, 8" Haas CNC rotary tbl. w/3-jaw chuck and tailstock, 20-station ATC, chip conveyor, S/N 9874.



KASUGA QUANTUM Q2000VS 4-AXIS VERTICAL MACHINING CENTER



HAAS MDL. VF-3 4-AXIS VERTICAL MACHINING CENTER

AUCTION



CLAUSING MDL. TLE-62-200 HOLLOW SPINDLE FLAT BED CNC LATHE



KINGSTON MDL. LD50–200 HOLLOW SPINDLE FLAT BED CNC LATHE

CNC HOLLOW SPINDLE FLAT BED LATHES

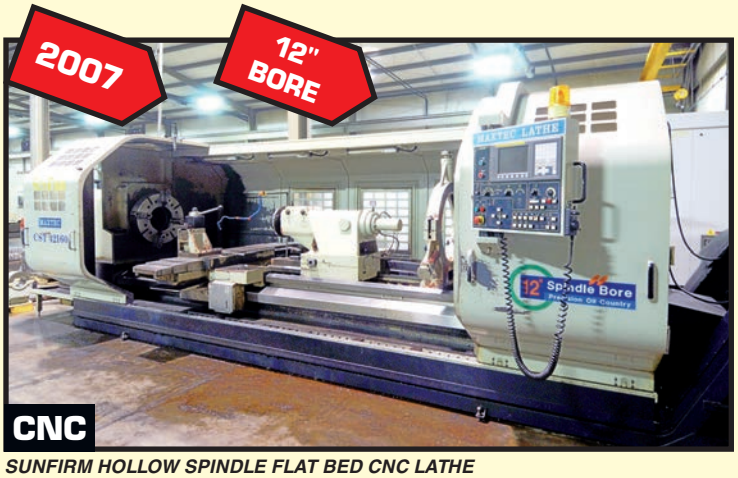
CLAUSING MDL. TLE-62-200, new 4/2003, Fanuc 18-T CNC, 62" sw. over bed, approx. 46" sw. over crosslide, 200" btwn. centers, 16.14" spndl. bore, 8–300 RPM, 60 HP, front and rear 31-1/2" 4-jaw chucks, H.D. tailstock w/ power body and quill, (2) roller jaw steady rests, S/N LF406216011.

KINGSTON MDL. LD50-200, 2006, Fanuc 0iTC CNC, 60" sw. over bed, 34.5" sw. over crosslide, 200" btwn. centers, 16" spndl. bore, 6-250 RPM, 35 HP, front and rear 31-1/2" 4-jaw chuck, control, (2) roller jaw steady rests, pwr. tailstock body and quill, manual tool post, H.D. boring attachment, chip conveyor, S/N LD245016087.

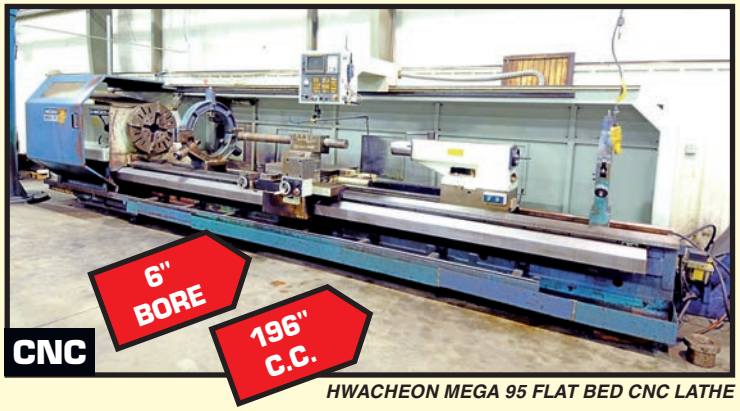
SUNFIRM MDL. CST42160, new 4/2007, Fanuc 0iTC CNC, 42" sw. over bed, 55" sw. over gap, 27" sw. over crosslide, 160" distance btwn. centers, 12-1/2" spndl. bore, 1–680 RPM, 30 HP, front and rear 26" 4-jaw chucks, H.D. boring attachment, dual chip conveyors, S/N 27007.

HWACHEON MEGA 95, new 12/1999, Fanuc 21-T CNC, 38.6" sw. over bed, 26.2" sw. over crosslide, 196" btwn. centers, 6.1" spndl. bore, spds.: 40–1,000 RPM, 30 HP, 28" 4-jaw chuck, (2) roller jaw steady rests, tailstock, H.D. boring attachment, manual pulse code handles, chip conveyor, S/N 300029.

HWACHEON MEGA 95, new 4/1999, Fanuc 21-T CNC, 38.6" sw. over bed, 26.2" sw. over crosslide, 120" btwn. centers, 6.1" spndl. bore, spds.: 40–1,000 RPM, 6-pos. turret, manual pulse coder handles, chip conveyor, 24-3/4" 3-jaw chuck, S/N 300013.



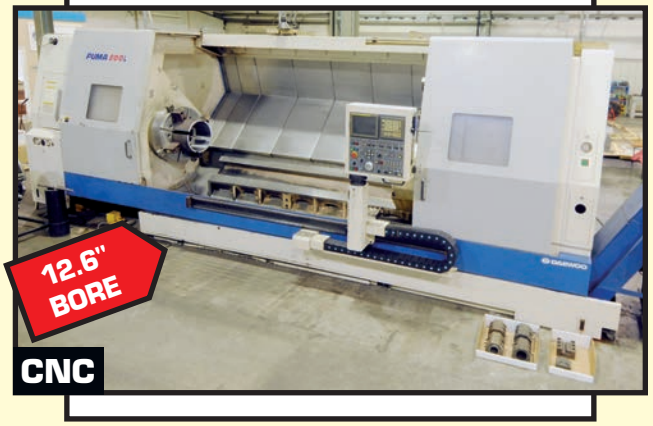
SUNFIRM HOLLOW SPINDLE FLAT BED CNC LATHE



HWACHEON MEGA 95 FLAT BED CNC LATHE

CNC HOLLOW SPINDLE SLANT BED LATHE

DAEWOO PUMA 800L, new 8/2001, Fanuc 18iT CNC, 40.4" sw. over bed, 35.4" turning dia., 31.5" sw. over crosslide, 123" center distance, 12.6" spndl. bore, 750 RPM, 60 HP, rear 24" 4-jaw, front 27-1/2" 4-jaw, 12-pos. turret, tailstock, steady rest, chip conveyor, tool blocks, S/N P60L0039.



INSPECTION:
Monday, January 22
9:00 A.M. to 4:00 P.M.
& Morning of Sale

On-Site Bidding in Conroe, Texas or Bid Via Webcast at
BidSpotter.com



YAMA SEIKI MDL. GS6000L2M CNC LATHE



LIVE TOOLHOLDERS FOR YAMA SEIKI LATHE

AUCTION: TUESDAY JANUARY 23 10:00 A.M.

AUCTION

CNC LATHES

YAMA SEIKI MDL. GS6000L2M, new 4/2014, Fanuc 0i-TD CNC, 38.58" sw. over bed, 27.95" sw. over saddle, 34.64" max. turning dia., 126.37" max. turning length, 5.11" spndl. bore, 1,200 RPM, 50 HP, 12-station live turret, 10–3,000 RPM live tooling spds., 12 HP, "C" axis spndl., prog. tailstock, SMW Autoblock, 3-pt. hyd. steady rest, 24.8" 4-jaw chuck, live tooling, manual bed mounted steady rest, chip conveyor, S/N 98C006.

NOTE: LIVE TOOL HOLDERS TO BE OFFERED SEPARATELY (8) WTO/ GOODWAY STRAIGHT MILLING HOLDERS, (3) CAPTO/WTO H.D. RIGHT ANGLE MILLING HOLDERS.

HAAS MDL. SL40 BIG BORE, new 2/2010, 40" swing, 25.5" max. turning dia., 40" btwn. centers, 7-1/4" spndl. bore, 1,400 RPM, 55 HP, 10-pos. "bolt on" turret, 18" hyd. chuck, prog. tailstock, flat chip conveyor, S/N 3085939

DAEWOO PUMA 300LC, new 6/2001, Fanuc 21i-T CNC control, 22.4" swing, 14.5" sw. over carriage, 15.7" max. turning dia., 50" btwn. centers, 4.53" spndl. bore, 28–2,800 RPM, 35 HP, 10-station turret, hyd. tailstock, 15" 3-jaw thru hole hyd. chuck, steady rest, chip conveyor, turret tooling, S/N P25L0324. Also available Schmidt Rip Mdl. RIP-209, precision roller steady rest 5,000-lb. cap. (To be offered separately).

IKEGAI MDL. TU30L, Fanuc 18iT CNC control, 23.6" sw. over bed, 16.5" turning dia., 68" distance btwn. centers, 3-1/2" spndl. bore, 6–2,500 RPM, 30 HP, 12-station turret, 15" 3-jaw hyd. thru hole chuck, tailstock, Schmidt RIP steady rest, assorted tool blocks and chip conveyor, S/N 53610V.

HAAS MDL. HL4, new 3/1998, 24" swing, 9.5" sw. over crosslide, 14.5" max. turning dia., 39" btwn. centers, 3" spndl. bore, 3,400 RPM, 30 HP, 12-station turret 10" 3-jaw chuck, tool presetter, prog. tail stock, S/N 61490.



HAAS MDL. SL40 "BIG BORE" CNC LATHE



DAEWOO PUMA 300LC CNC LATHE



HAAS HL4 CNC LATHE



IKEGAI MDL. TU30L CNC LATHE

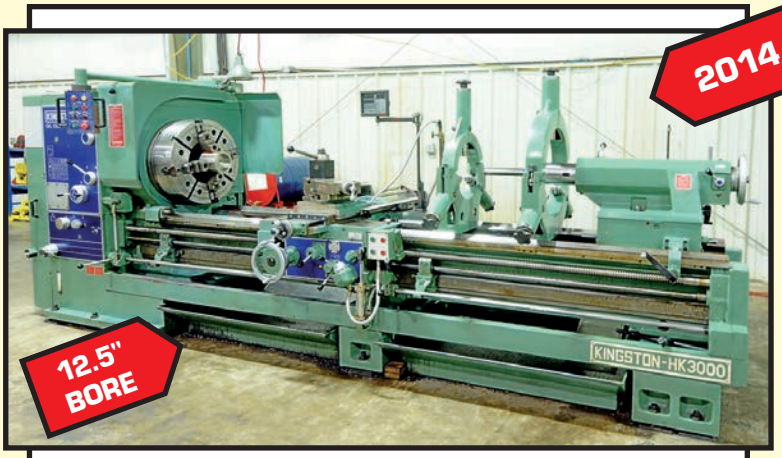


HORIZONTAL MACHINING CENTERS

MITSUBISHI MDL. M-H80C 4-AXIS, Mitsubishi Meldas CNC control, (2) 31-1/2" pallets, 3,300-lb. weight cap., 49.2" X-, 39.4" Y-, 31.5" Z-axis travels, CAT-50, spds.: 30–4,000 RPM, 30 HP, 60 ATC, S/N CH4091.

HITACHI SEIKI MDL. HG630II, Seicos Sigma 10M CNC, (2) 24.8" pallets, 2,640-lb. weight cap., 1 deg. indexing, 37.4" X-, 32.3" Y-, 30" Z-axis travels, CAT-50, spds.: 20–6,000 RPM, 25 HP, 90 ATC, S/N 4G82144.





HOLLOW SPINDLE LATHE

KINGSTON OIL COUNTRY 30 MDL. HK3000, new 4/2014, 30" sw. over bed, 20.75" sw. over crosslide, 120" btwn. centers, 12-1/2" spndl. bore, spds.: 5–300 RPM, 20 HP, front and rear 26" 4-jaw chucks, pendant control, taper attachment, air trip threading, 2 H.D. steady rests, pwr. rapid traverse, S/N 3M971118S.



KINSGTON 26" X 160" GAP BED ENGINE LATHE

ENGINE LATHES

KINGSTON MDL. HD26160 GAP BED, new 1997, 26" sw. over bed, 17.5" sw. over crosslide, 160" btwn. centers, 4.1" spndl. bore, spds.: 13–1,200 RPM, inch/metric threading, 2-axis DRO, taper attachment, 15" 3-jaw chuck, S/N CH97-569.

CLAUSING COLCHESTER 13" X 40", 8" 3-jaw chuck, spds.: 30–2,500 RPM, inch metric threading, collet closer, S/N 5/0014/08832.

BANDSAWS

DOALL MDL. 400M HORIZONTAL, new 10/2012, 1" blade size, variable feed rate, 10' infeed roller conveyor, 1.5" kW blade drive motor, variable spd. blade drive from 70–180 FPM, S/N 596-12267.

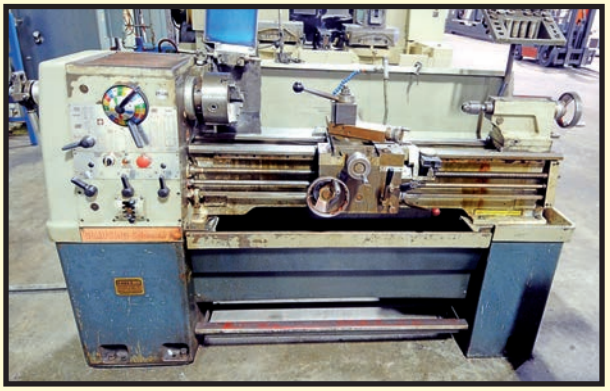
POWERMATIC MDL. 87 VERTICAL, variable blade spd., 24" tilting tbl. w/fence, S/N 8087332.



< POWERMATIC MDL. 87 VERTICAL BANDSAW



DOALL MDL. 400M HORIZONTAL BANDSAW



CLAUSING COLCHESTER 13" X 40" ENGINE LATHE



AUTOCRIB AUTOMATED TOOL STORAGE SYSTEM



SHARP VERTICAL TURRET MILLING MACHINE



CAMMANN METAL DISINTEGRATOR

AUTOCRIB

AUTOCRIB ROBO CRIB LX2000, stocks up to 2,574 items, S/N RLX-101400135.

SPINDLE TOOLING

LARGE SELECTION OF CAT-50 and CAT-40 SPNDL. TAPER TOOLING incl. end mill holders, collet holders, extended length collet holders, taper shank holders, ITS boring equip., (approx. 350) tool holders.

VERTICAL TURRET MILLING MACHINE

SHARP, V/S head 60 – 4,500 RPM, 9" x 42" tbl., chrome ways, longitudinal and cross pwr. feed, 2-axis digital readout, S/N 90125871.

MISC. MACHINERY

TAP DISINTEGRATOR CAMMANN MDL. C86, pwr. feed head, 26" x 31" tbl. size, S/N 94485.

DEWALT 20" ABRASIVE CUT-OFF SAW.

CUTTER MASTER AIR BEARING ENDMILL GRINDING MACHINE MDL. HD30, S/N 2526B.

BLACK DIAMOND DRILL GRINDER 1/16"–3/4" CAP. MDL. BW-90A w/cabinet base and assorted collets.

BALDOR 1/3 HP BENCH GRINDER ON FABRICATED STAND, BALDOR 3/4 HP BENCH GRINDER ON FABRICATED STAND, 1/2 HP BALDOR CARBIDE GRINDER; DAKE MDL. 25H 25 T H-FRAME ARBOR PRESS, S/N 181187.; **GRIZZLY COMBINATION 12" DISC 6" BELT SANDER MDL. 4200A ON FABRICATED STAND.**



< LARGE QUANTITY OF SPINDLE TOOLING



KURT MACHINE VISES



LARGE DE-VIBE AND STANDARD BORING BARS

MACHINE SHOP ACCESSORIES

LARGE SELECTION ALORIS TOOLPOSTS, MANY SIZES EXTRA HEAVY DUTY HOLDERS, KURT 6" AND 8" ANGLE LOCK MILLING VISES, 5C COLLET HOLDERS, RIGHT ANGLE MILLING ATTACHMENTS, PROCUNIER TAPPING ATTACHMENTS, H.D. BORING BARS UP TO 7" D. X 102" L., ROLLER BURNISHING HEADS, YUASA 8" INDEXERS, MEDA 16" ROTARY TBL., WIDE SELECTION OF CHUCK 6" UP TO 31-1/2" HOLLOW SPNDL., WIDE ARRAY OF H.D. LIVE CENTERS, WIDE ARRAY OF BORING BARS INCL. DE-VIBE, BORING BAR HEADS, QUALIFIED TURNING TOOLS, SHELL MILL CUTTERS, INDEX CARBIDE DRILLS, ALL ANGLE MILLING HEAD MDL. BCV50, MST CORPORATION MDL. 150-163-8 RIGHT ANGLE MILLING HEAD, CENTER DRILLS, CARBIDE AND HIGH SPD. END MILLS, HUGE ASSORTMENT OF JOBBER LENGTH DRILLS, VARIOUS SIZE GUN DRILLS, LARGE QUANTITY OF INDEXABLE CARBIDE INSERTS, BEARINGS. LARGE AMOUNT OF SET-UP EQUIP. INCL. STUDS, T-NUTS, FLANGE NUTS, STEP BLOCKS, FASTENERS OF ALL KINDS, NUMBER STAMPS, HYD. BOTTLE JACK, HEX KEYS, FORGE C-CLAMPS, COMBINATION WRENCHES, MARSH STENCIL MACHINE, ASSORTED PWR. TOOLS INCL. H.D. DRILL, DYNABRAID SANDER, PNEUMATIC IMPACT WRENCH, I-BOLTS.



HUGE ASSORTMENT OF CUTTING TOOLS



RIGHT-ANGLE AND ALL-ANGLE TOOLHOLDERS



LARGE QUANTITY OF SPINDLE TOOLING



MACHINE SHOP ACCESSORIES



FARO "EDGE" MEASURING ARM AND ACCESSORIES



LATHE CHUCKS UP TO 31.5" 4-JAW HOLLOW SPINDLE



THOUSANDS OF CARBIDE INSERTS



HIGH QUALITY PRECISION INSTRUMENTS



< GAGEMAKER MEASURING TOOLS



GAGEMAKER MT-3000 MEASURING CENTER IN SHIPPING CASE

At the Premises of

SHUMATE ENERGY TECHNOLOGIES, LLC

12060 FM 3083
CONROE, TEXAS 77301

AUCTION: TUESDAY JANUARY 23 10:00 A.M.

PRECISION MEASURING ARM

FARO EDGE, new 5/2014 w/Wi-Fi capable w/carrying case, tri-pod stand, bed mount, personal laptop computer, and other assorted accessories, S/N E09-05-14-11965.

LARGE ASSORTMENT OF PRECISION INSTRUMENTS

MITUTOYO PH50 12" VERT. BEAM COMPARATOR, micrometer stage w/digital set, 50X lens, digital protractor; **MITUTOYO O.D. MICROMETERS UP TO 44–48"; GAUGE BLOCKS; MITUTOYO 24" DIGITAL DEPTH MIC; FOWLER DIAL-TYPE CALIPERS; ASSORTED THREAD PLUG AND RING GAUGES; 60" AND 48" VERNIER CALIPERS, MITUTOYO 36" DIGITAL DEPTH GAUGE, GRANITE SURFACE PLATES; PRECISION SQUARES; DIAL-TYPE AND DIGITAL-TYPE HEIGHT GAUGES; PRECISION V-BLOCKS; PRECISION 2-3-4 BLOCKS; SPI TRI-MIC BORE GAUGE SETS; MITUTOYO I.D. MIC SETS; MITUTOYO BORE GAUGE SETS; MUCH MORE – SEE CATALOG.**

GAGEMAKER EQUIPMENT

GAGEMAKER MIC-TRAC MT-3000 PRECISION MEASUREMENT CENTER, DRO, tailstocks, shipping case, S/N D3G03.

MANY ASSORTED GAGEMAKER GAGES, incl. MRP-1000, PD600 thread indicator, IT6000 Internal Taper Gauge, (3) MRP2000 .

FORKLIFTS

(2) HYSTER 12,000-LB. CAP. MDL. S120FT, as new as 2011, LPG, 3-stage mast, 208" lift ht., cushion tires, 48" forks, S/N G004V05532J (2011), S/N G004V04470G (2009).

(2) YALE 3,000-LB. CAP. MDL. GLP030, LPG, 84" lift. ht., 2-stage mast, pneu. style cushion tires, S/N B810N03497B (2004), S/N B810N02378Z (2002)

JIB CRANES

(2) CONTRX 1/2 T. FREE STANDING PEDESTAL JIB CRANES, approx. 10' reach, approx. 9' ht. under hook, 1/2 T. cap. w/Dayton 1/2-T. electric chain hoist.

GAFFEY 1/4 T. PEDESTAL JIB CRANE, approx. 10' reach, approx. 9' under hook, 1/4 T. electric chain hoist.

INSPECTION: Monday, January 22, 9:00 A.M. to 4:00 P.M. & Morning of Sale



HIGH QUALITY PRECISION INSTRUMENTS



HYSTER 12,000-LB. CAP LPG FORKLIFT



FREE STANDING PEDESTAL JIB CRANES

PLANT & MACHINERY INC.
AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE
P.O. Box 19100
Houston, TX 77224-9100

DATED MATERIAL – PLEASE DELIVER

LATE MODEL LARGE CAPACITY CNC & MANUAL MACHINE TOOLS

Featuring: TOSHIBA CNC Vertical Boring Mills w/Live Tooling as new as 2014; CNC Hollow Spindle Flatbed and Slant Bed Lathes w/up to 16" spndl. bore; CNC Slant Bed Lathes as new as 2014; Vert. & Horiz. Machining Centers; 12.5" Hollow Spindle Engine Lathe new in 2014; Lathes, Saws & Mills; Faro Arm new in 2014; Huge Qty., Precision Measuring Equip.; Huge Qty. Tooling & Precision Machine Accessories; Forklifts new as 2011; Much More!

PMI AUCTION

CONROE, TEXAS (HOUSTON AREA)

PUBLIC INVITED

AUCTION: TUES., JAN. 23 • 10:00 A.M.

NAA Auctioneer · ASSOCIATION OF MACHINERY AND EQUIPMENT APPRAISERS · MDNA MACHINERY DEALERS NATIONAL ASSOCIATION · TEXAS AUCTIONEER ASSOCIATION · IAA

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   Plant & Machinery Inc.
   1304 Langham Creek Drive, Suite 454, Houston, TX 77084
   Wire transfer instructions can be found at pmi-auction.com

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Everything will be sold to the highest bidder or bidders for cash in accordance with the auctioneer's Customary Terms of Sale, copies of which will be posted on the premises.

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In default of payment of bills in full within the time therein specified, the Auctioneer in addition to all other remedies allowed by law, may retain all monies received as deposit or otherwise, as liquidated damages. All items must be removed by the time announced at the start of the sale.

Lots not paid for and/or removed within the time allowed may be resold at public or private sale without further notice, and any deficiency, together with all expenses and charge of resale, will be charged to the defaulting purchaser.

The buyer acknowledges that he or an agent has inspected all of the assets upon which he will be bidding and/or does purchase.

Buyer agrees to accept assets purchased "AS IS," WITH "ALL FAULTS" AND "WITH REMOVAL AT BUYER'S RISK AND EXPENSE." THE AUCTIONEER EXPRESSLY DISCLAIMS ON THE PART OF THE AUCTIONEER AS AGENT AND THE SELLER, ANY WARRANTY AS TO FITNESS OR USABILITY OF ALL THE ASSETS, AND THE BUYER EXPRESSLY WAIVES ANY CLAIM IN RESPECT TO ANY POSSIBLE FUTURE USE OF ANY ASSET PURCHASED FOR ANY PURPOSE WHATSOEVER.

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