WEBCAST AUCTION SALE

RICHARD Tool & Die Corporation

Complete Plant Closure – By Order of the Board of Directors

ICONIC TOOL & DIE FACILITY

WEBCAST AUCTION SALE: Wednesday, November 9, 2022, 10:00am Eastern Time

INSPECTION: Monday and Tuesday, November 7th and 8th or Prior by Appointment

LOCATION: Richard Tool & Die – 29700 WK Smith Drive, New Hudson, MI 48165



Jier/Jinan S4-2000-240-96 4-Point Straight Side Progressive Die Press



Danly S4-1000-180-96 QDC 4-Point Straight Side Press

Iconic World Renowned Industry Leader in the Design and Manufacture of Large Complex Progressive Dies and Transfer Dies for Automotive OEM's



Haas VF9 CNC Vertical Machining Center



Arcade Yong Ju Precision Technologies 3+2 Axis SD36060 CNC Gantry Type Vertical Mill

Please contact Mario Mazzuca **mario@maynards.com** and Robert Levy **rlevy@rlevyinc.com** for additional information, or go to: **www.rlevyinc.com/project/richard-tool-die-corporation/** or **www.maynards.com/richard-tool-die-corporation/**

ROBERT LEVY ASSOCIATES, LLC
CAPITAL ASSET MANAGEMENT DONE RIGHT

905 South Boulevard East, Rochester Hills, MI 48307, U.S.A.
Web: www.rlevyinc.com | Phone: 1 (248) 710-2133

Maynards SINCE 1902

17177 N. Laurel Park Dr., Suite 236, Livonia, MI 48152, U.S.A.
Web: www.maynards.com | Phone: 1 (248) 569-9781

STRAIGHT SIDE PROGRESSIVE DIE PRESSES

JIER/JINAN S4-2000-240-96, 2000 METRIC TON 4-POINT STRAIGHT SIDE PROGRESSIVE DIE PRESS, S/N 0105005, (2001), Stroke 24", SPM 10-32, Bed 240" x 96", Shut Height 56", Motorized Adjustment 12", Windows 85", Rolling Bolster

DANLY S4-1000-180-96 QDC, 1000 TON 4-POINT STRAIGHT SIDE PRESS, S/N 76347701, Stroke 18", SPM 6-24, Bed 180" x 96", Shut Height 70", Motorized Adjustment 16", Windows 96", Rolling Bolster

VERSON TS2-1000-168-60T, 1000 TON 2-POINT STRAIGHT SIDE PRESS, S/N 12424, Stroke 12", SPM 20, Bed 168" x 60", Shut Height 48", Motorized Adjustment 8", Windows 58", Rolling Bolster

ERFURT PKZV-800/4000 FS, 800 TON 4-POINT STRAIGHT SIDE PRESS, S/N 40107Stroke 20", SPM 14", Bed 156" x 98", Shut Height 43", Motorized Adjustment 20", Windows 63", Rolling Bolster



Jier/Jinan S4-2000-240-96 4-Point Straight Side Progressive Die Press



Danly S4-1000-180-96 QDC 4-Point Straight Side Press



Verson TS2-1000-168-60T 2-Point Straight Side Press



Erfurt PKZV-800/4000 FS 4-Point Straight Side Press

STRAIGHT SIDE DIE TRYOUT PRESSES

CLEARING D4-1500-1000-144-96 DOUBLE ACTION PRESS, S/N 55-18536-P, Bed 144" x 96", Stroke 37" / 26", Rolling Bolster. *(Located at Sister Company in Belleville, MI)*
CLEARING D2-1000-600-132-84, 1000/600 TON DOUBLE ACTION PRESS, S/N N/A, Bed 132" x 84", Rolling Bolster. *(Located at Sister Company in Belleville, MI)*
CLEVELAND 4-120-750, 750 TON 4-POINT STRAIGHT SIDE PRESS, S/N 8421, Stroke 20", Bed 120" x 72", Shut Height 28", Motorized Adjustment 8", Rolling Bolster
WARCO 500-2-120, 500 TON 2-POINT STRAIGHT SIDE PRESS, S/N 46345, Stroke 18", SPM 14, Bed 120" x 60", Shut Height 30", Motorized Adjustment 10", Windows 28"
BLISS 500 TON 2-POINT STRAIGHT SIDE PRESS, S/N N/A, Stroke 18", SPM 18, Bed 120" x 60"
CLEARING SD-2250-108T, 250 TON 2-POINT STRAIGHT SIDE PRESS, S/N N/A, Stroke 18", Bed 108" x 54", Shut Height 36", Motorized Adjustment 8"
REPUBLIC DIE 200 TON HYDRAULIC SPOTTING PRESS, Die Area 134" x 100", Stroke 42"; Daylight 102", Rolling Bolster. *(Located at Sister Company in Belleville, MI)*
(2) REPUBLIC DIE 100 TON HYDRAULIC SPOTTING PRESSES, Die Area 134" x 100", Stroke 40", Daylight 98", Rolling Bolster. *(Located at Sister Company in Belleville, MI)*
(2) REPUBLIC DIE 50 TON HYDRAULIC SPOTTING PRESSES, Die Area 80" x 80", Stroke 36", Daylight 87", Rolling Bolster. *(Located at Sister Company in Belleville, MI)*
CLEARING 50 TON HYDRAULIC SPOTTING PRESS, Rolling Bolster 152" x 113", Bolster Plates to 144" x 90" x 8" H. *(Located at Sister Company in Belleville, MI)*



Clearing D2-1000-600-132-84, 1000/600 Ton Double Action Press



Warco 500-2-120, 500 Ton 2-Point Straight Side Press



Bliss 500 Ton 2-Point Straight Side Press

SERVO FEED LINE & COIL FEED EQUIPMENT

PERFECTO SERVO FEED LINE – 40,000 Lb x 72" Capacity Wide; Reel RS40-72B, Coil Car; Perfecto Straightener 38-64-7, Thickness Capacity 64" x .140", 7-Roll Straightener, Pneumatic Lift Entry & Exit Pinch Rolls, Peeler/Snubber; Threading Table; Perfecto Servo Feed 600-7; Perfecto, S/N P-S-88108 & EF-88111; CHS ORF-572PP Roll Feeder, CHS, S/N 07-20190

AMERICAN STEEL LINE 1000 – 20,000 Lb Capacity Reel, 60" Wide, Coil Car, Hold Down Arm, S/N 7849

DALLAS D500 DUAL GRIP AIR FEED-STRAIGHTENER, Capacity 72" Wide x 24" Stroke x .156" Thick, Cabinet, S/N 15281


40,000 Lb x 72" Feed Line

Please contact Mario Mazzuca **mario@maynards.com** and Robert Levy **rlevy@rlevyinc.com** for additional information, or go to: **www.rlevyinc.com/project/richard-tool-die-corporation/** or **www.maynards.com/richard-tool-die-corporation/**

CNC MILLING, MACHINING CENTERS & BORING MILLS

HAAS VF9 CNC VERTICAL MACHINING CENTER, S/N 1143675, (2017), Table 84" x 36", Travels: X – 84", Y – 40", Z – 30"; 50 Taper, 30 + 1 Position ATC, Max Spindle Speeds 7,500 RPM; Programmable Coolant, Through Spindle Coolant

HAAS VM3 CNC VERTICAL MACHINING CENTER, S/N 1116530, (2014), Table 54" x 25", Travels: X – 40", Y – 26", Z – 25"; 40 Taper, 40 Position ATC, Max Spindle Speeds 12,000 RPM; Programmable Coolant, Through Spindle Coolant, Pallet Changer

ARCADE YONG JU PRECISION TECHNOLOGIES 3+2 AXIS SD36060 CNC GANTRY TYPE VERTICAL MILL, S/N 8612002, (2012) Travels: X – 6000 mm, Y – 3600 mm,Z – 1400 mm; Table 6000 mm x 2800 mm; Table Capacity 30 Ton; Speeds: Head 6000 RPM, Extension Head 3500 RPM/, Swivel B/C Head 3500 RPM; Fanuc 31B Control, 50 Taper, 40 Position ATC

OKUMA MCV20-AII DOUBLE COLUMN CNC VERTICAL MACHINING CENTER, S/N 1104.2514, Travels: X – 157.48", Y – 78.74", Z – 17.72"; Table 161" x 59", 50 Taper, 24 Position ATC, Renishaw RF Probe Holder, Coolant Through Spindle, Spindle 6,000 RPM; Okuma OSP-U100M Control

HOMMA HCP-18/40 3-AXIS CNC GANTRY TYPE VERTICAL COPY MILLING MACHINE, S/N 6406, Travels: X – 217", Y – 141", Z – 47", Table 119" x 224", 50 Taper, Spindle 3,500 RPM; 60 HP, Fanuc 15MA Control

(2) G&L G-60T & G-60 6" CNC TABLE TYPE HORIZONTAL BORING MILLS, S/N's 460-48-99 & 450-0396-99, Table 144"x 60", Travels: X – 168", Y – 96", Z – 74", W – 48", CNC 8000 Control. ***(Located at Sister Company in Belleville, MI)***

FADAL VMC 4525HT 3-AXIS CNC VERTICAL MACHINING CENTER, S/N 012002074461, Spindle 10,000 RPM, Coolant Through Spindle, Table 52.5" x 25", 40 Taper, 24 Position ATC, Coolant Through Spindle, Dual Pallets, Midaco Pallet Changer

(2) OKUMA HOWA MILLAC 80V 3-AXIS CNC VERTICAL MACHINING CENTERS, S/N 17363 & 17270, Table 86" x 31", 30 Position ATC, Fanuc Control

OKUMA HOWA MILLAC 6VA 3-AXIS CNC VERTICAL MACHINING CENTER, S/N 66571, Table 27.5" x 70.9", 20 HP, Spindle 4,000 RPM



Haas VF9 CNC Vertical Machining Center



Haas VM3 CNC Vertical Machining Center



Arcade Yong Ju Precision Technologies 3+2 Axis SD36060 CNC Gantry Type Vertical Mill



Okuma MCV20-AII Double Column CNC Vertical Machining Center



Fadal VMC 4525HT 3-Axis CNC Vertical Machining Center



Okuma Howa Millac 80V 3-Axis CNC Vertical Machining Center

TOOL ROOM, FABRICATING & SUPPORT EQUIPMENT

G&L FRASER 70A G5 T TABLE TYPE HORIZONTAL BORING MILL

LUCAS PRECISION 418-48 4" TABLE TYPE HORIZONTAL BORING MILL, Table 48" x 86", Spindle Speeds 15-1550, 50 Taper, S/N 4183638

SHARP RB-10 CNC VERTICAL MILLING MACHINE, 3 HP, Prototrak M2 Control, Power Draw Bar, Power Feed Table 9" x 42", S/N 5031425

TRAK VERTICAL MILLING MACHINE, Prototrak K3SX Control, (2014)

BRIDGEPORT 2 HP VERTICAL MILLING MACHINE, Power Feed Table, S/N 82100555

H. ERNHAULT SOMUA HN500 – 20" X 64" ENGINE LATHE, S/N 9108

MONARCH 30" / 32.5" X 60" ENGINE LATHE, S/N 26276

MONARCH 18"/20.5" X 48" ENGINE LATHE, S/N 8954

CINCINNATI MILACRON FULL SIZE WOLVERINE MILLING MACHINE

KEARNEY & TRECKER S-15 415 HORIZONTAL MILLING MACHINE

CINCINNATI VERCI-POWER MILLING MACHINE, Table 20" x 104", S/N 9J63V5R-5

AMERICAN 8'X19" RADIAL ARM DRILL, Y-Shaped Base, S/N 78080

G&L CHIPMASTER 7' X 19" RADIAL ARM DRILL, Box Table, S/N 6NE96

AMERICAN 4'X11" RADIAL ARM DRILL, S/N 75617

CARLTON 3'X11" RADIAL ARM DRILL

(3) CLEEREMAN 25C DRILL PRESSES

CINCINNATI BICKFORD DRILL PRESS

MOORE G18 JIG GRINDER, Table 11" x 24", S/N G-2387

BLANCHARD 32-60 ROTARY SURFACE GRINDER, Chuck Diameter 60", S/N 12169. *(Located at Sister Company in Belleville, MI)*

BLANCHARD 18-36 ROTARY SURFACE GRINDER, 25 HP, Chuck Diameter 36", S/N 7929

MATTISON 24" X 72" SURFACE GRINDER, S/N 22028 *(Located at Sister Company in Belleville, MI)*

OKAMOTO ACC-12-24DX SURFACE GRINDER, 5 HP Motor, Electromagnetic Chuck, Coolant, S/N 63843

PARKER MAJESTIC 2M 6" X 18" SURFACE GRINDER

(2) BROWN & SHARP 6" X 18" MICROMASTER SURFACE GRINDERS

REID HA 6" X 18" SURFACE GRINDER

BOYAR-SCHULTZ 2 PROFILE GRINDER

(2) MARVEL SERIES 8 MARK II VERTICAL BAND SAWS, S/N 827985 & 826613

DOALL 36" VERTICAL BAND SAW

DOALL 2013V 20" VERTICAL BAND SAW, S/N 457-911915

DAREX DRILL POINT SHARPENER & CINCINNATI SHAPER

SUNNEN MBB560DR HONE

10'X3/16" CINCINNATI 1410 AUTOSHEAR POWER SQUARING SHEAR, Front Operated Power Back Gauge, S/N 39711

ENGAGE MODEL VC-12C 6' BOX AND PAN BRAKE, S/N 30171

ELECTRO ARC TAP DESINTEGRATOR

MILLER PLASMA CUTTING SYSTEM

MILLER MILLERMATIC 251 & 252 WELDERS

MILLER SYNCROWAVE 250 AC/DC ARC WELDING POWER SOURCE

MILLER PORTABLE CUTTING PLASMA SYSTEM

QTY. OF MODERN HYDRAULICS DS-4-3-6-10 PORTABLE DIE SEPARATOR UNITS, S/N 6614493 & 3500522

PARKER 43 SERIES HYDRAULIC PORTABLE DIE CRIMPER

STONE ABRASIVE CHOP SAW, DOALL DISC SANDER & PEDESTAL GRINDERS

CHOP SAW, BENCH GRINDERS, JET BELT SANDER & PROFILE GRINDER

TRINCO BP36 SHOT BLAST CABINET

SPERONI STP-MAGIS 500 TOOL PRESETTER, S/N 000 6531

HAIMER VWK 7.1S TOOL SHRINK FIT SYSTEM, S/N 0301243

ANGLE PLATES, to 12' H x 31" W x 68" D. *(Located at Sister Company in Belleville, MI)*

LAYOUT PLATES, to 11' x 20' x 18" H. *(Located at Sister Company in Belleville, MI)*

QTY. OF HEAVY CAPACITY CHAINS & CRANE SCALES



G&L G-60T & G-60 6" CNC Table Type Horizontal Boring Mill



Lucas Precision 418-48 4" Table Type Horizontal Boring Mill



American 4'x11" Radial Arm Drill



G&L Chipmaster 7'x19" Radial Arm Drill

TOOL ROOM, FABRICATING & SUPPORT EQUIPMENT



Blanchard 32-60 Rotary Surface Grinder



Blanchard 18-36 Rotary Surface Grinder



View of Sharp, Trax & Bridgeport Milling Machines



View of Surface Grinders



Partial View of Welders



Qty. of Modern Hydraulics DS-4-3-6-10 Portable Die Separator Units

Please contact Mario Mazzuca **mario@maynards.com** and Robert Levy **rlevy@rlevyinc.com** for additional information, or go to: **www.rlevyinc.com/project/richard-tool-die-corporation/** or **www.maynards.com/richard-tool-die-corporation/**

ROLLING STOCK & PLANT FACILITIES

DIESEL TYPE FORKLIFT, 45,000 Lb Capacity, Forks 96",
(Located at Sister Company in Belleville, MI)

HYSTER S150A LP TYPE FORKLIFT, 15,000 Lb Capacity, S/N A024D04690C, Max Lift 159.5", 2-Stage Mast

UNICARRIERS FORKLIFT, 5,000 Lb Capacity

INTERNATIONAL 4300 STAKE BED TRUCK, Diesel Engine

INTERNATIONAL AMBULANCE

CHEVROLET SILVERADO PICKUP TRUCK, (2014)

EASTON 55 TON CAPACITY DIE CART

GARDNER DENVER 75 HP AIR COMPRESSOR, (2017)

GARDNER DENVER DRYER & SURGE TANK



Diesel Type Forklift, 45,000 Lb Capacity



International 4300 Stake Bed Truck



Hyster S150A LP Type Forklift, 15,000 Lb Cap.



Unicarriers Forklift, 5,000 Lb Capacity



International Ambulance



Chevrolet Silverado Pickup Truck



Gardner Denver Air Compressor & Dryer

INSPECTION, MEASUREMENT & ELECTRICAL DISCHARGE MACHINES

BROWN & SHARP MICRO XCEL PFX 7-6-5 DCC COORDINATE MEASURING MACHINE, S/N 0197-340, Renishaw PH10MQ Probe

HEXAGON ABSOLUTE ARM 8535 PORTABLE LASER SCANNER WITH EDGE PROBE, S/N 8535-7-11314-UC, (2021), AS1 Scanner, 7-Axis

MAKINO U6 HEAT CNC WIRE EDM, S/N W150143, (2014), Max Workpiece 39.4" x 31.5" x 15.9" H; Travels: X – 25.6", Y – 17.7", Z – 16.5", U +/- 3", V =/- 3"; 4-Sided Work Table 35.8" x 28"

MAKINO SP 64 CNC WIRE EDM, S/N W8005, Auto Threading, Makino MGW-R Control

MAKINO SP 64 5-AXIS CNC WIRE EDM, S/N W8048, Makino MGW-S Control

FANUC ROBOCUT ALPHA SERIES A-1A CNC WIRE EDM, Max Workpiece 25.59" Wx19.63" Dx11.81" H, Fanuc 16-WA Control



View of CNC Wire EDM's



B&S Micro Xcel PFX 7-6-5 DCC CMM



Hexagon Absolute Arm 8535 Portable Laser Scanner with Edge Probe

WEBCAST AUCTION SALE

RICHARD Tool & Die Corporation

Complete Plant Closure – By Order of the Board of Directors

ICONIC TOOL & DIE FACILITY

WEBCAST AUCTION SALE: Wednesday, November 9, 2022, 10:00am Eastern Time
INSPECTION: Monday and Tuesday, November 7th and 8th or Prior by Appointment
LOCATION: Richard Tool & Die – 29700 WK Smith Drive, New Hudson, MI



Jier/Jinan S4-2000-240-96 4-Point Straight Side Progressive Die Press

ROBERT LEVY ASSOCIATES, LLC
CAPITAL ASSET MANAGEMENT DONE RIGHT

905 South Boulevard East,
Rochester Hills, MI 48307

Iconic World Renowned Industry Leader in the Design and Manufacture of Large Complex Progressive Dies and Transfer Dies for Automotive OEM's



Haas VF9 CNC Vertical Machining Center



Arcade Yong Ju Precision Technologies 3+2 Axis SD36060 CNC Gantry Type Vertical Mill



International Ambulance

Please contact Mario Mazzuca **mario@maynards.com** and Robert Levy **rlevy@rlevyinc.com** for additional information, or go to: **www.rlevyinc.com/project/richard-tool-die-corporation/** or **www.maynards.com/richard-tool-die-corporation/**

THIS SALE IS BEING MANAGED BY:

ROBERT LEVY ASSOCIATES, LLC
CAPITAL ASSET MANAGEMENT DONE RIGHT

905 South Boulevard East, Rochester Hills, MI 48307, U.S.A.
Web: www.rlevyinc.com | Phone: 1 (248) 710-2133

Maynards SINCE 1902

17177 N. Laurel Park Dr., Suite 236, Livonia, MI 48152, U.S.A.
Web: www.maynards.com | Phone: 1 (248) 569-9781