

# GLOBAL WEBCAST AUCTION

## ASSETS OF A TUBE MANUFACTURING FACILITY

**Online Only | Live Webcast | No On-Site Bidding**

**FEATURING: (3) Van Huffel Tube Mills, Yoder W15 Tube Mill, Large Amounts of Tooling for Rounds, Squares and Rectangles, Re-Cut Machines, Haven, Brehm, Pines, Tube Bending, Tube Finishing Lines and Much More...**



**WED., NOVEMBER 20<sup>TH</sup> @ 10:00AM EST**  
PREVIEW & INSPECTION: Nov. 18th & 19th, 9am to 4pm or by Appt.  
PREVIEW LOCATION: 79 Wilkins Road, Gardner, MA 01440



MILL #9: 2-1/2" x .120" VAN HUFFEL Tube Mill Line



MILL #7: 2-1/2" x .120" VAN HUFFEL Tube Mill Line



YODER W15 Tube Mill Line



HAVEN 872 Re-Cut Machine



Plastic Coated Product Produced by Mill #8

**FOR FURTHER INFO. CONTACT:** Matt Gossett at (248) 569-9781 or email [MGossett@maynards.com](mailto:MGossett@maynards.com)

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# TUBE MILLS

## MILL #9

• **2-1/2" x .120" Van Huffel Tube Mill Line**, OD Range: .813"-2.50", Wall Thickness: .022"-.120", Line Speed: 50-150 FPM, **Complete Mill with:** 3-Ton Jib Crane, 6,000# Double End Uncoiler, Kent Floop, Entry Edge Prep Station, 7 Stand Forming Mill, 6 Side Idler Roll Stands, ERW Welder, 2 Roll Weld Box, Rotary Scarfing Stand, 4 Sizing Stands, 4 Side Idler Roll Stands, Turks Heads, Motorized Straightening Stand, 1996 Hill Engineering Double Cut Cut-Off Dimple Free Design, 30' Run Out Table, 50 HP Motor with 4 Speed Gear Box, AMS MP300 Digital Length Controller, Upgraded Digital Drive, Spare Parts. Tooling: Rounds, Squares and Rectangles.

## MILL #8

• **2-1/2" x .120" Van Huffel Tube Mill Line**, OD Range: .813"-2.50", Wall Thickness: .022"-.120", Line Speed: 50-150 FPM, **Featuring: In Line Davis Standard Mark V Plastic Extruder for In Line Plastic Coating of Rounds and Square Tubes**, **Complete Mill with:** 2-Ton Jib Crane, 4,000# American Steel Line Double End Uncoiler, Cage Accumulator, Entry Edge Prep Station, 7 Stand Forming Mill, 6 Side Idler Roll Stands, ERW Welder, 2 Roll Weld Box, Rotary Scarfing Stand, 4 Sizing Stands, 4 Side Idler Roll Stands, Turks Heads, Motorized Straightening Stand, In Line Davis Standard Mark V Plastic Extruder, 25' Cooling Trough, 4 Post Cut-Off with AC Servo Feed Motor, 20' Run Out Table, 50 HP Motor with 4 Speed Gear Box, AMS MP300 Digital Length Controller, Spare Parts. Tooling: Rounds, Squares and Rectangles.

## MILL #7

• **2-1/2" x .120" Van Huffel Tube Mill Line**, OD Range: .813"-2.50", Wall Thickness: .022"-.120", Line Speed: 50-150 FPM, **Complete Mill with:** 6,000# Mandrel Uncoiler, Kent Floop, Entry Edge Prep Station, 7 Stand Forming Mill, 6 Side Idler Roll Stands, ERW Welder, 2 Roll Weld Box, Rotary Scarfing Stand, 4 Sizing Stands, 4 Side Idler Roll Stands, Turks Heads, Motorized Straightening Stand, Flying Saw Cut-Off (Spare Saw Head and Spare Rotary Cut-Of Head), Hyd. Accelerator, 30' Run Out Table, 50 HP Motor with 4 Speed Gear Box, Spare Parts. Tooling: Rounds, Squares and Rectangles.

• **Yoder W15 Tube Mill Line**, Universal Drive Mill, Line Speed: 210 FPM, **Complete Mill with:** 4,000# Jib Crane, 4,000# Littell Double End Uncoiler No 40-12, Guild Shear and End Welder, Loopco Overhead Accumulator, Yoder W15 Forming Mill, Entry Edge Prep Station, 3 Forming Stands, 3 Side Idler Rolls, 3 Finn Pass Stands, 2 Side Idler Rolls, 40 HP Motor, ERW Welder, 2 Roll Weld Box, Rotary Scarfing Stand, Cooling Trough, 3 Sizing Stands, 3 Side Idler Rolls, 30 HP Drive, Turks Heads, Motorized Straightening Stand, Yoder P40 Single Cut Flying Cut-Off, 60' Run Out Table, Lemont Accutronic Length Counter and Piece Count, Spare Parts. Tooling: Rounds, Squares and rectangles, **Round:** .715", 3/4", .745", 1-5/16", 1-7/8", 1-1/2", 7/8", 13/16", 1", 1.030", 1-1/4", 5/8", 11/16", 1-3/16", 11/16", 1-1/16", 9/16", .855", .480", 1/2", **Square:** 1", 1-7/8", 1/2", 13/16", 7/8", .354", 1 7/8", **Rectangles:** 1/2" x 1-1/2", 1.222" x .625", 5/8" x 1-1/2".

### LARGE AMOUNT OF TOOLING AVAILABLE FOR TUBE MILLS 7, 8 AND 9

**Rounds:** .813", .840", .855", .869", .875", .922", .938", .980", .990", .995", 1", 1.05", 1.063", 1.125", 1.188", 1.247", 1.250", 1.313", 1.375", 1.5", 1.54", 1.75", 1.875", 1.9", 1.96", 2", 2.219", 2.25", 2.5" • **Squares:** 0.357", 1/2", 5/8", 3/4", 13/16", 0.830, 0.845", 7/8", 1", 1-1/8", 1-1/4", 1-1/2", 2" • **Rectangles:** 3/8" x 7/8", 1/2" x 3/4", 1/2" x 1", 1/2" x 1-1/2", 1/2" x 1-3/4", .6" x 1.35", .61" x 1.36", 3/4" x 1, 3/4" x 1-1/4", 3/4" x 1-1/2", 1" x 1-1/2", 1" x 2", 1" x 2-1/2", 1" x 3", 1-1/4" x 2-1/2"



MILL #9: 2-1/2" x .120" VAN HUFFEL Tube Mill Line



MILL #8: 2-1/2" x .120" VAN HUFFEL Tube Mill Line



MILL #7: 2-1/2" x .120" VAN HUFFEL Tube Mill Line



YODER W15 Tube Mill Line

# TUBE MILL SUPPORT EQUIPMENT

- **Haven 872 Re-Cut Machine**, 3" x .125", Entry Feed Table, End Stop and Stacking Table, Allen Bradley PLC, Spare Parts, Large Amount of Tooling, Clamps, Feed Rolls Etc.
- **Vulcan Brehm VT 1063 Rotary Tube Cut-Off Saw**, 20' Max. Entry Tube Length, 2" Minimum Cut Length
- **1997 Burr Master Brush Deburr Machine**, 3" x 10' Max. Cap., S/N 1M-1645, Sternvent Dust Collector, Spare Brushes
- **Brush De-Burr Machine**, 2" x 10', Dust Collector, Spare Brushes
- **3" Loopco Double End Chamfering Machine**, S/N L145F 4061A, Diameter Range 1"-3", Length 12" to 12', Tooling
- **(3) Pines Mdl. 15 Dyna Cut Re-Cut Machines**, Double Cut / Cross Cut Dimple Free, 1" Min. Cut Length, 7/16"-1-1/2" Tube Dia., 14 Ga-20 Ga Wall Thickness, Entry Feed Table. Tooling for Rounds, Squares and Rectangles  
**Tooling for the 3 Pines Dyna Cut - Round:** 1/2", 7/16", 9/16", 5/8", 11/16", 3/4", .745", .855", 13/16", 15/16", 7/8", 1", 1-1/16", 1-1/2", 1.247", 1-1/4", .980", 3/8", 1-3/16", 3/8", **Square:** 7/8", 3/4", 5/8", 1/2", 1-1/4", 1-1/8", 1", 13/16", .354", .380", **Rectangular:** 3/4" x 1-1/2", 3/8" x 7/8", 3/4" x 1/2", 5/8" x 1-1/2", 1/2" x 1-1/2", 1/2" x 1", 5/8" x 1-1/2", 3/4" x 1-1/4", .610" x 1.360"
- **Lemont Tube De-Dimpler**, 2" x 10', S/N 54557M, 3/4"-2" Tube Diameter, 14Ga to 20 Ga, Tooling



HAVEN 872 Re-Cut Machine



PINES Mdl. 15 Dyna Cut Re-Cut Machine



BURR MASTER Brush Deburr Machine



LEMONT Tube De-Dimpler



View of PINES Tooling



View of Tool Mill Tooling



View of Shafts for Tube Mills



View of YODER Mill Tooling

## PRESSES

- Rousselle 6M-60 Power Press, 60-Ton, Mechanical, S/N 17830
- Brown & Boggs 16LS OBI Mechanical Press, S/N 10172
- Johnson Machinery 4-1/2 OBI Mechanical Press
- Dake Shop Press, 75-Ton
- KR Wilson 37EMD1 Hydraulic Test Press, 50-Ton, S/N 1200, Hydraulic Unit
- (2) KR Wilson Hydraulic Test Presses, 30-Ton, S/N 1234, Hyd. Unit



ROUSSELLE 6M-60 Power Press, 60-Ton, Mechanical



KR WILSON 37EMD1 Hydraulic Test Press, 50-Ton

## MOBILE EQUIPMENT

- Nissan 60-2F30V Forklift, 5,000 Lb. Capacity, Triple Mast, Solid Tires, Propane, S/N 000448
- Hyster Fortis 40 Forklift, 3,700 Lb. Capacity, Propane
- 2000 Wabash Trailer, VIN: 1JJF452W5YX704957
- Moto-Truck SCB-R Stand Up Electric Coil Transport Carrier, Extended Forks, 20,000 Lb. Capacity
- Moto-Truck MTP-R Riding Pallet Jack, 4,000 Lb. Capacity
- Big Joe 1518-R6 Electric Stacker, 1,500 Lb. Capacity, S/N 312782



NISSAN 60-2F30V Forklift, 5,000 Lb. Capacity



HYSTER FORTIS 40 Forklift, 3,700 Lb. Capacity

**2000**



WABASH Trailer

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# PLANT SUPPORT EQUIPMENT

- 2010 Kaeser SRC55 Rotary Screw Air Compressor, 75HP, S/N 1153, w/Air Receiving Tank
- Ingersoll Rand Cube Type Reciprocating Air Compressor, 75HP, S/N 11LL2C1E2BC1577
- Ingersoll Rand 1140H-SP Air Compressor, 40HP, S/N K7912U89F
- Zeks Heatsink-400HSEA Refrigerated Air Dryer, S/N 115965
- Pines Vertical Tube Bending Press, Hydraulic, S/N 44362-79064, Tooling
- Eagle Swedger, 2", Tooling
- Guild PSA-135-10 Shear & End Welder, 440V / 60 Cycle, Miller Econo Twin HF 5KW Welder
- Miller Syncrowave 250 Welder, S/N JK688747
- Lotos Tig-200AC/DC Welders, S/Ns 3185390097 & 31610100182
- Jet JCG-450A Tool & Cutter Grinder, S/N 690070
- South Bend Mdl. Fourteen Lathe, Tail Stock, S/N 00439TT
- Oberlin QPF-2 Filter System, S/N 153-MD, Paper Filter
- Also Includes: Motors up to 75HP, Bearings, Banding Carts, Signode Air Strappers, Toolboxes, Coil Hooks, Rotating Transformers, Saws, Drill Presses, Storage Cabinets, Work Benches, Power Tools, Hand Tools, Ladders, Stackable Racks and Storage Cradles and Much More...

**2010**



2010 KAESER SRC55 Rotary Screw Air Compressor



PINES Vertical Tube Bending Press



EAGLE Swedger



MILLER SYNCROWAVE 250 Welder



LOOPCO Double End Chamfering Machine



SOUTH BEND Mdl. Fourteen Lathe



View of Bearings



View of Mezzanine



1,300 Lb. Coil Hook

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**PREVIEW LOCATION:**

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**MILL #8:** 2-1/2" x .120" VAN HUFFER Tube Mill Line



**PINES** Mdl. 15 Dyna Cut Re-Cut Machine

**3 Available**



**LOTOS** Tig-200AC/DC Welders

**2 Available**

**TERMS & CONDITIONS | PAYMENT:** Full payment within 24 hours. Payment is Cash, Cashier's check, Certified Check, or Wire Transfer. No other forms of payments will be accepted. Full Payment Must be Made before removal of Purchase. Everything is Sold "As-Is, Where-Is". All Sales Final. Cost and Responsibility for Removal of Purchase Remains with the Purchaser. Every Effort will be Made to Facilitate Removal. While Quantities and Descriptions are Believed to be Accurate, the Auctioneer, Owners or Counsel Make no Warranties or Guarantees Either Expressed or Implied as to Authenticity, Genuineness of, or Defects in Any Lot and will not be Held Responsible for any Advertising Discrepancies or Inaccuracies. No Warranties Whatsoever are Made as to Condition Merchantability or Fitness for Use of Any Item. May we Suggest you Take Full Advantage of the Preview and Inspection Period. **Sale Subject to Additions, Deletions and Prior Sales. Please Check Availability of Equipment.**

**An Online Buyer's Premium of 18% will be Charged on All Successful Bids.**

**LAST DAY OF REMOVAL: Friday, December 6th, 2019**



### DRIVING DIRECTIONS

**FROM: Boston Logan Int'l Airport  
TO: AUCTION SITE**

**Approx. 65 Miles, 1 Hour 43 Min.**

Turn Left onto Transportation Way. Turn left onto Williams Tunnel ramp. Merge onto I-90 W. Merge onto I-95 N. Merge onto MA-2 W. Exit onto MA-111 N/MA-2 W. Continue on MA-2 W. Exit onto MA-68 S/ Timpany Blvd. Turn right onto Conant St. Turn right onto W Broadway. Turn right onto Fredette St/Wilkins Rd.

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