



AUCTION

GEAR MANUFACTURING FACILITY CLOSING

Featuring: (2) Hoffer 7-Axis CNC Gear Grinders; Toshiba CNC Vert. Boring Mill; Gear Hobbers; Herringbone Gear Generators; Gear Shapers; Mazak Slant Turn 50N CNC Lathe; G&L Horiz. Boring Mill; Keyseater; Engine Lathes; Radial Arm Drills; Vert. Turret Mills; Induction Heating System; OBI Punch Press; Horiz. Mills; Grinders; Precision Mach. Accessories; Dynamometer Test Stands; Digital Ht. Gage; Tool Cabinets; Forklifts; More!

2005



<
OVERALL
VIEW OF
THE HOFER
RAPID 1500
GEAR
GRINDER

>
TOSHIBA
MDL. TUE-15
CNC
VERTICAL
BORING
MILL



2004

2004



MAZAK SLANT TURN 50N CNC LATHE



VIEW OF HERRINGBONE
GEAR GENERATORS

At the Premises of
NATIONAL OILWELL VARCO
(Former Krieter Geartech Facility)
2530 Garrow Street
HOUSTON, TEXAS 77003
(See Directions on Back Page)

**AUCTION:
TUESDAY,
FEBRUARY 6
10:00 A.M.**

INSPECTION:

Monday, Feb. 5,
9:00 A.M.
to 4:00 P.M.

BUYER'S PREMIUM: 15% ON-SITE • 18% WEBCAST

**On-Site Bidding in
Houston, Texas or
Bid Via Webcast at
BidSpotter.com**

Read Partial
Terms and Conditions
on Back Page
of Brochure



VIEW OF
GOULD &
EBERHARDT
72HWD GEAR
HOBBERS

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PLANT & MACHINERY INC.

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Joel L. Bersh, TX Lic. #16980

2005



HOFLER RAPID 1500 7-AXIS CNC I.D./O.D. PROFILE GEAR GRINDER, new 2005, Siemens 840D CNC control, 59.05" max. to 0" min. gear dia., 39.37" grinding stroke, 35.4" t.b.l. dia., 6,000 kg t.b.l. load, spd. of grinding spndl.: 0-4,187 RPM, dressing roll dia.: 200 mm, grinding spndl. drive: 14 kW, 19 HP, root circle dia. df: 50 mm min., helix angle left/right: 45 degrees max., 400 mm max. grinding wheel, equipped w/Gear Pro conversational programming, tailstock and center support, internal grinding spndl. attachment w/stand, Inteklit Mdl. STUF 100/200 jet stream coolant system, Indush Smog Hog, Type EL-4000-NL/O, paper filter w/tote, E.F. cooling-chiller system, wheel dressing and balance system, single flank grinding, calibration measuring disk, S/N 912.



COOLANT SYSTEM FOR THE HOFLER RAPID 1500 GEAR GRINDER



INTERIOR VIEW OF THE HOFLER RAPID 1500 GEAR GRINDER

GEAR GRINDERS



2003

HOFLER RAPID 2000 7-AXIS CNC I.D./O.D. PROFILE GEAR GRINDER, new 2003, Hofler BWO CNC control, 78.74" max. tip circle dia., 3.94" min. root circle dia., 39.4" grinding stroke, 55.1" t.b.l. dia., 11.8", (300 mm) t.b.l. bore 44,092-lb. max. t.b.l. load, spd. of grinding spndl.: 0-3,000 RPM, grinding spndl. drive: 32 HP, (24 kW) (*New Rexnord Spindle Drive-2017*), equipped w/Gear Pro conversational programming, Internal grinding spndl. attachment w/stand, Inteklit Mdl. STUF 100/200 jet stream coolant system, hydrostatic torque motor t.b.l. drive, Indush Smog Hog, Type EL-4000-NL/O, paper filter w/tote, E.F. cooling-chiller system, wheel dressing and balance system, calibration measuring disk, S/N 823.



120" GOULD & EBERHARDT GEAR HOBBER



96" GOULD & EBERHARDT GEAR HOBBER

GEAR HOBBERS

GOULD & EBERHARDT MDL. 120H, 1 DP max. rated pitch, 144" max. gear dia., 50" max. face width, 102" tbl., 32" tbl. bore, 80,000-lb. tbl. load, tbl. catwalk and staircase, DC variable spd. tbl. drive unit, (12) 24" ht. tbl. risers, wide assortment change gears, S/N 2860A1.

GOULD & EBERHARDT MDL. 96H, 1.5 DP max. rated pitch, 54" max. face width, 108" max. gear dia., 8" max. hob dia., 78" dia. tbl., 75,000-lb. max. tbl. load, 28" work tbl. bore, catwalk and staircase, large assortment of change gears, S/N N.A.

GOULD & EBERHARDT MDL. 72HWD HIGH COLUMN, 12" extra high column, 1 DP max. rated pitch, 84" max. gear dia. (w/o support), 48" max. gear dia. (w/support) 36" max. face width, 40" dia. tbl., 13" dia. work tbl. bore, work support, assorted change gears, S/N 6190A3 (Note: this machine requires work tbl. repair).

GOULD & EBERHARDT MDL. 72HWD, heavy worm drive hob head, 1 DP max. rated pitch, 84" max. gear dia. (w/o support), 48" max. gear dia. (w/support) 24" max. face width, 40" dia. tbl., 13" dia. work tbl. bore, work support, assorted change gears, S/N 96451.

(2) GOULD & EBERHARDT MDL. 72H, 1.5 DP max. rated pitch, 84" max. gear dia. (w/o support), 48" max. gear dia. (w/support) 24" max. face width, 40" dia. tbl., 13" dia. work tbl. bore, work support, assorted change gears, S/N 96718, S/N 6600A4.

GOULD & EBERHARDT MDL. 48H, 2.5 DP max. rated pitch, 60" max. gear dia. (w/o support), 32" max. gear dia. (w/support) 18" max. face width, 32" dia. tbl., 8" dia. work tbl. bore, work support, assorted change gears, S/N 4047A6.

GOULD & EBERHARDT MDL. 36HWD, 2.5 DP max. rated pitch, 36" max. gear dia., 13" max. face width, 18" dia. tbl., swing away tail stock, arbor and arbor support, assorted change gears, S/N 3-80645-4



GOULD & EBERHARDT MDL. 72HWD GEAR HOBBER



< GOULD & EBERHARDT
48H GEAR HOBBER

**On-Site Bidding in
Houston, Texas or
Bid Via Webcast at
BidSpotter.com**

> 72" GOULD & EBERHARDT
GEAR HOBBER



APPROX.
1982



W.E. SYKES MDL. 1600H HERRINGBONE GENERATOR



FARREL MDL. 6-T HERRINGBONE GENERATOR

HERRINGBONE GEAR GENERATORS

W. E. SYKES MDL. 1600H, new approx. 1982, 63" max. pitch dia., 18.031 max. face width, 2 DP max. pitch, cutter head stroke spd. 14–120 SPM, 12" work spndl. thru hole, work-holding fixture, outboard suppt. stand, coolant system, change gears, inner and outer cutter heads, 30 degree left- and right-hand helical guides, (2) rim steadies, tailstock w/center, various change gears, coolant pump, reservoir and fittings, S/N MP303-3.

FARREL SYKES MDL. 6T, 63" max. pitch dia., 18.031 max. face width, 2 DP max. pitch, cutter head stroke spd. 14–120 SPM, 12" work spndl. thru hole, work-holding fixture, outboard suppt. stand, coolant system, change gears, inner and outer cutter heads, 30 degree left- and right-hand helical guides, (2) rim steadies, tailstock w/center, various change gears, coolant pump, reservoir and fittings, hyd. drive, S/N 64GG-1217.

(2) FARREL SYKES MDL. 5E, 63" max. pitch dia., 18.031 max. face width, 2 DP max. pitch, cutter head stroke spd. 14–120 SPM, 10.5" work spndl. thru hole, work-holding fixture, outboard suppt. stand, coolant system, change gears, inner and outer cutter heads, 30 degree left- and right-hand helical guides, (2) rim steadies, tailstock w/center, various change gears, coolant pump, reservoir and fittings, 6" cutter dia., S/N 04442, S/N 01442.

WIDE SELECTION OF BEARINGS AND FIXTURE PLATES for Herringbone gear generators.

GEAR SHAPERS

FELLOWS 36-6 VERTICAL, (2) 4" risers, spur guide, 36" max. pitch dia., 6" stroke, 18–300 SPM, max. diametral pitch 3 D.P., 4" dia. hollow cutter spndl., assorted change gears, work sub-tbl., S/N 27998.

FELLOWS 645A, 8" riser, spur guide, (3) helical guides, hollow spndl., 18" max. dia., 5" stroke, 50–300 SPM, large bore, S/N 31876.

GEAR HOBBER TOOLING

LARGE QTY. OF ASSORTED GEAR HOBS in various sizes AND coatings; Please refer to our upcoming auction catalog for more details.

TOOL GRINDING DEPARTMENT

(2) BARBER COLEMAN MDL. 10-12 HOB SHARPENERS w/accessories, S/N 465, S/N N.A.; **SELLERS DRILL GRINDER; HAMMONDS CARBIDE GRINDER; (2) CINCINNATI NO. 2 TOOL AND CUTTER GRINDERS (ONE ADAPTED FOR SYKES CUTTERS); WESTWARD 6" BENCH GRINDER.**

GEARBOX TEST STANDS

1,000 HP VARIABLE FREQUENCY AC TEST STAND, rated 1,000 HP @ 1,550 FLA, 3/60/440 v. w/switch-gear, motor coupling and controls located in convenient 20' connex box.

600 HP AC TEST STAND w/controls.



FELLOWS MDL. 36-6 GEAR SHAPER



FELLOWS MDL. 645A GEAR SHAPER



VIEW OF GEAR HOBBER TOOLING

**On-Site Bidding in Houston, Texas
or Bid Via Webcast at**

BidSpotter.com



1,000 HP VARIABLE FREQUENCY AC TEST STAND



CNC

CNC VERTICAL BORING MILL

TOSHIBA MDL. TUE-15, new 2004, Fanuc 18T CNC control, adjustable rail, 59" tbl. dia., 70.87" max. swing, 67.72" max. ht. tbl. top to rail head bottom, 59.06" max. cutting ht., 70.88" max. cutting dia., 17,600-lb. max. tbl. load, tbl. spds.: 2-300 RPM (in 2 ranges), 60/50 HP tbl. drive motor, 12-pos. ATC, tool loading jib, T-slotted tbl. w/(4) top jaws, coolant system, chip conveyor, S/N 440232.

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Texas or Bid Via Webcast at
BidSpotter.com



CNC

CNC TURNING CENTER

MAZAK MDL. SLANT TURN 50N, new 5/2004, Mazatrol 640T CNC control, 120" dist. btwn. centers, 4.09" spndl. bore, 1,600 RPM, 15-pos. drum turret, 10-pos. turret, 15" dia. 3-jaw hyd. chuck, SMW Autoblok steady rest on drag carriage, pwr. tailstock body and quill, tool presetter, S/N 169809.

TABLE-TYPE HORIZONTAL BORING MILL

GIDDINGS & LEWIS MDL. 65D5-T, 60" x 134" tbl., 5" dia. spndl. bore, approx. 72" vert. travel, 120" X-axis cross travel, approx. 60" long. saddle travel, tbl. outriggers, D.R.O., S/N 150-524-63 (*Note: this machine is undergoing repair and is currently missing the vert. feed screw).

PLAIN HORIZONTAL MILL

CINCINNATI MDL. 650-20 VERCIPower, factory rebuilt 1989, horiz. 20" x 104-1/2" tbl., spds.: 14-1,400 RPM, 50 HP spndl. drive motor, #50 taper horiz. spndl., Universal Toolmakers overarm, side controls, snap set dials, S/N 9J63HS-5-R89.

RADIAL ARM DRILLS

AMERICAN HOLE WIZARD 6' X 17", H.D. box tbl., spds.: 20-1,600 RPM, S/N 67292/43.

CINCINNATI BICKFORD 6' X 15", double opposed base, spds.: 10-1,014 RPM, S/N 4E-286.

CINCINNATI BICKFORD 4' X 9", spds.: 100-2,000 RPM, S/N 1R2554.



GIDDINGS & LEWIS 5" HORIZONTAL BORING MILL



CINCINNATI MDL. 650-20 HORIZONTAL MILLING MACHINE



CINCINNATI BICKFORD 6' X 15" COLUMN RADIAL ARM DRILL



KINGSTON 30" X 120" GAP BED ENGINE LATHE



MAZAK 24" X 120" GAP BED ENGINE LATHE

INSPECTION: Monday,
February 5, 9:00 A.M.
to 4:00 P.M.



MITTS & MERRILL #8 MECHANICAL KEYSEATER

ENGINE LATHES

KINGSTON 30" X 120" MDL. HR3000 GAP BED, new 8/1996, 41" sw. x 19" in gap, 4.15" spndl. bore, spds.: 5–800 RPM, inch/metric thdng., taper attach., steady rest, 24-1/2" dia. 4-jaw chuck, S/N 03831003S.

MAZAK 24" X 120" GAP BED, 36" sw. x 16-1/2" in gap, 4.1" spndl., spds.: 12–1,200 RPM, taper attach., inch/metric thdng., steady rest, 24" dia. 4-jaw chuck, S/N 31489W.

AMERICAN ZIP SHIFT 22" X 78" MDL. 2013X78, approx. 2" spndl. hole, spds.: 75–1,680 RPM, taper attach., steady rest, 15-1/2" dia. 4-jaw chuck, S/N 79193/72.

CLAUSING ATLAS 12" X 36", quick change gear box, cabinet base, S/N N.A.

MONARCH 10" X 20" MDL. 10EE PRECISION, variable spds.: 0–4,000 RPM, taper attach., 3-jaw chuck, tailstock, S/N 39721.

SADDLE-TYPE TURRET LATHE

WARNER & SWASEY MDL. 3A M-3500, lead-on thdng., cross sliding turret, taper attach. on crossslide and turret, 20" dia. 4-jaw chuck, 6-1/4" spndl. hole, spds.: 12–851 RPM, Newall D.R.O., S/N 1843156 (*Note: this machine is currently missing the hexagonal turret).

MECHANICAL KEYSEATER

MITTS & MERRILL NO. 8, 42" max. keyway length, 4" max. keyway width, 6" largest post usable possible to keyway, 30" largest bore, 20 HP drive motor, tilt tbl., arbor and wedge, wide assortment of keyseat cutters, S/N G22672.

INTERNAL GRINDER

HEALD MDL. 74, 31-1/2" dia. 4-jaw chuck w/8" bore, approx. 40" sw., drop swing-down dresser, Redhead grinding spndl., plunge feed cycle, variable spd. workhead, cross sliding workhead, taper attach., coolant system, S/N 44932.

PLAIN CYLINDRICAL GRINDER

LANDIS 16" X 48", 36" dia. x 2"W. wheel, 30 HP drive motor, S/N 28521.

ROTARY SURFACE GRINDER

HEALD MDL. 25A, 18" magnetic chuck, 16" dia. max. wheel, S/N 7057.

VERTICAL TURRET MILLS

ACER MDL. ULTIMA-4VK, new 1993, 10" x 50" tbl., 3-axis D.R.O., #40 taper spndl., spds.: 70–3,600 RPM, 3 HP motor, S/N 98020131I.

MILLPORT, new 1985, 9" x 48" tbl., belt driven head, spds.: 80–5,440 RPM, 1 HP motor, S/N 85467.

NT, spndl. spds.: 78–4,800 RPM, 1-1/2 HP motor, belt driven head, 9" x 42" tbl., pwr. long. feed, hardened and ground ways.

INDUCTION HEATING SYSTEM

ULTRAFLEX MDL. ULTRAHEAT UPT-S5, 250 v. AC (50–200 KHz), 1 GPM min. water flow, 420 amp output, 5.5 kW, Ultraflex Mdl. UPT-N10 control, S/N 0994-002652.

RAM TYPE TURRET LATHE

WARNER & SWASEY NO. 3, Series M-22100, S/N 1839967.

OBI PUNCH PRESS

FEDERAL 45-TON MECHANICAL.



**HEALD #74
INTERNAL
GRINDER**



**LANDIS
CYLINDRICAL
GRINDER**



**MICRO-HITE 900
HEIGHT GAUGE**

**ELECTRONIC
HEIGHT GAUGE**
BROWN & SHARP TESA
"MICRO-HITE 900" w/stor-
age case.

**AS NEW AS
2011**



HYSTER 12,000-LB. CAP LPG FORKLIFT

**2
AVAILABLE**



HELI 3,850-LB. CAP. LPG FORKLIFT

MACHINE SHOP EQUIPMENT

PRATT & WHITNEY 50" DIA. PRECISION ROTARY TBL., pwr. feed, w/riser base; PRATT & WHITNEY 30" PRECISION ROTARY TBL.; ASSORTED LATHE DOGS; TURNING TOOLHOLDERS; LIVE CENTERS; ALORIS QUICK CHANGE TOOLHOLDERS; MORSE TAPER SLEEVES; WIDE SELECTION OF TAPER SHANK DRILLS up to 2-1/2"; LARGE SELECTION OF TURNING TOOLS AND BORING BARS; CARBIDE INSERTS; FIXTURING EQUIPMENT; ROCKWELL 12" DISC SANDER w/tilt tbl.; BOSCH 14" ABRASIVE CUT-OFF SAW.

MISCELLANEOUS SHOP & WAREHOUSE EQUIPMENT

(16) LYON AND LISTA ROLLER DRAWER TOOL CABINETS; FLAMMABLE MATERIAL STORAGE CABINETS; MAXESS 48" AIR CIRCULATOR; PORT-A-COOL MDL. PAC2K482S 48" COOLER, S/N 405326-14; (11) 6,000-LB. CAP. TEAR-DROP PALLET RACK SECTIONS w/96" beams, 20' Connex storage container.

ROTARY SCREW AIR COMPRESSOR

QUINCY MDL. 88101, 25 HP motor, noise enclosure, skid mtd., S/N QMB25ACA32SG.



PORT-A-COOL 48" COOLER



**QUINCY 25 HP ROTARY SCREW
AIR COMPRESSOR**



**< ULTRAFLEX
MDL. ULTRAHEAT UPT-S5
INDUCTION HEATING SYSTEM**



**ACER MDL. ULTIMA-4VK
VERTICAL TURRET MILL**



MONARCH 10" X 20" ENGINE LATHE



WARNER & SWASEY NO. 3 RAM TYPE TURRET LATHE

FORKLIFTS

HYSTER 12,000-LB. CAP. MDL. S120FT, new 2011, LPG, 90" 3-stage mast, 185" max. lift ht., cushion tires, 48" forks, S/N G004V05232J.

HYSTER 12,000-LB. CAP. MDL. S120FT, new 2011, LPG, 83" 3-stage mast, 163" max. lift ht., cushion tires, 48" forks, S/N G004V06109J.

CLARK 4,800-LB. MDL. CGC-25, LP powered, side shift extended length forks, 3-stage mast, non-mar cushion tires, S/N C365L-0061-9545FB.

HELI 3,850-LB. CAP. MDL. CPYD25 H2000 SERIES, LP pwr., 3,850-lb. @ 24" L.C., 185" max. lift, extended length forks, side shift, cushion tires, dock lights, S/N 23025A7900.

(2) YALE 3,000-LB. CAP. MDL. GLP030, new as 2004, LPG, 84" lift ht., 2-stage mast, pneu. style cushion tires, S/N B810N03481B, (2004), S/N A810N06473Y (2001).

FREE STANDING PEDESTAL JIB CRANE

ABELL-HOWE 1 T. CAP. X APPROX. 12' REACH, 8' ht. under hook, DeMag elec. chain hoist.

MAINTENANCE SHOP EQUIPMENT

PEDESTAL JIB CRANES, LARGE REXROTH UNITIZED HYDRAULIC UNIT, PALLET RACKING, SHOP AND MAINTENANCE SUPPLIES, MATERIAL HANDLING EQUIPMENT, AND MUCH, MUCH, MORE.

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GEAR MANUFACTURING FACILITY CLOSING

Featuring: (2) Hoffer 7-Axis CNC Gear
Grinders; Toshiba CNC Vert. Boring Mill;
Gear Hobbers; Herringbone Gear Generators;
Gear Shapers; Mazak Slant Turn 50N CNC
Lathe; G&L Horiz. Boring Mill; Keyseater;
Engine Lathes; Radial Arm Drills; Vert. Turret
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More!



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OR EQUIPMENT BUYER**

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