GLOBAL WEBCAST AUCTION

Surplus Assets to the Ongoing Operations of: ***NORTECH, LLC***

MAJOR TOOL & DIE SHOP

Online Only Webcast | No On-Site Bidding

FEATURING: 5-Axis CNC Wire EDM's • CNC Bridge Type Mill & Vertical Machining Centers • CNC Turning Center, Presses & Coil Feed Lines • Stamping Presses • Robotic Welding Cells • Tool Room & Fabricating Equipment • Inspection Equipment • Rolling Stock • Plant Utilities & Bridge Crane • Miscellaneous Shop, Support Equipment and More

NORTECH
TOOL & DIE • MATERIAL HANDLING

WEDNESDAY, MARCH 16TH @ 11:00AM ET

PREVIEW & INSPECTION: March 14 & 15, 9am to 4pm Each Day or By Appointment
PREVIEW LOCATION: 30163 Research Drive, New Hudson, MI 48165



BLISS SE2-800-120-60 800-Ton SS Press



MITSUBISHI MV1200-R 5-Axis CNC Wire EDM

FOR FURTHER INFORMATION CONTACT: Mario Mazzuca at 517.204.0033 or email Mario@maynards.com

Maynards
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AUCTIONS | LIQUIDATIONS | APPRAISALS

17177 N. Laurel Park Drive, Suite 236
Livonia, MI 48152
248.569.9781 | www.maynards.com

Place your bid now!
REGISTER AT
BidSpotter

5-AXIS CNC WIRE EDM'S

- **2021 Mitsubishi MV1200-R 5-Axis CNC Wire EDM**, Machining Range 15.7" x 11.8" x 8.7"; Machining Time Approx. 5,500 Hours
- **2018 Mitsubishi MV2400-R 5-Axis CNC Wire EDM**, Machining Range 23.6" x 15.7" x 12.2"; Machining Time Approx. 12,900 Hours



MITSUBISHI MV2400-R 5-Axis CNC Wire EDM



MITSUBISHI MV1200-R 5-Axis CNC Wire EDM

CNC BRIDGE TYPE MILL & VERTICAL MACHINING CENTERS

- **2013 Mighty Viper PRO-2150AG CNC Bridge Type Mill**, Table 57" x 83", 40 Position ATC – 50 Taper, S/N 017869
- **2013 Mighty Viper PRO-1000AG CNC Vertical Machining Center**, Table 24" x 45"
- **OKK VM7III CNC Vertical Machining Center**, Neomatic 730 Control
- **OKK VM5II CNC Vertical Machining Center**, Table 41" x 22", Fanuc 180iS-MB, S/N 1935
- **Fadal 4020 / 906-1 CNC Vertical Machining Center**
- **Troyke DL-12-B CNC Rotary Table**



MIGHTY VIPER PRO-2150AG CNC Bridge Type Mill



MIGHTY VIPER PRO-1000AG CNC Vertical Machining Center



OKK VM7III CNC Vertical Machining Center



OKK VM5II CNC Vertical Machining Center



FADAL 4020 CNC Vertical Machining Center

CNC TURNING CENTER

- **Daewoo Puma 400B CNC Turning Center**, Fanuc Series 21i-TB Control, S/N PM351802



DAEWOO PUMA 400B CNC Turning Center

PRESSES & COIL FEED LINES

- **Bliss SE2-800-120-60 800-Ton Straight Side Press**, Stroke 20", Bed 60" x 120", 20 SPM, Windows 48"
- **USI Clearing S2-300-84-48 300-Ton Straight Side Press**, Stroke 16", Bed 48" x 84", 32 SPM
- **Mecfond SE2-300-84-48 300-Ton Straight Side Press**, Bed 48" x 84"
- **Minster S2-200-84-48 200-Ton Straight Side Press**, Stroke 14", Bed 48" x 84"
- **Verson 100-72-GPM 100-Ton Double Crank Gap Frame Press**, Stroke 4", Bed 27" x 82", 30 SPM
- **Coe Coil Feed Line** – 6,000 Lb Capacity Reel; 24" Coe CPPS-PO-300-24 Straightener; Coiltek Eye; 24" Coe CPRF-324 Servo Feed
- **Perfecto/Dallas Coil Feed Line** – Reel; 12" Perfecto 221-12-7 Straightener; Dallas Servo Feed



BLISS SE2-800-120-60 800-Ton SS Press



USI CLEARING S2-300-84-48 300-Ton SS Press



MINSTER S2-200-84-48 200-Ton SS Press



VERSON 100-72-GPM 100-Ton DC Gap Frame Press



COE COIL Feed Line

INSPECTION EQUIPMENT

- **Brown & Sharpe Chameleon 7107 CMM**, PC-Dmis, Renishaw PH10MQ Probe, S/N 0200-2306
- **Antonik MAR Hardness Tester**
- **Jones & Lamson Optical Comparator**
- **Micrometers & Granite Surface Plates**



B&S Chameleon 7107 CMM

TOOL ROOM AND FABRICATING EQUIPMENT

- **2017 Chevalier FSG-2040 ADIII 3-Axis Fully Automatic Wet Grinder**, Table 19-5/8" x 39-3/8", S/N FRC16C003
- **Chevalier FSG-1228AD Surface Grinder**
- **Metal Muncher Ironworker**
- **Peer Spot Welder**
- **Hyd-Mech S-23A Automatic Horizontal Band Saw**, S/N XA0199054
- **Carlton 6' x 19" 4A Radial Arm Drill**, Box Table, Spindle Speeds 15-1500
- **Grob 4V-24 Vertical Band Saw**, S/N 3333
- **Moore 2 Jig Grinder**
- **Brown & Sharpe 2 ID/OD Grinder**, S/N 521-2-21
- **Bridgeport Vertical Milling Machines**
- **Reid & Parker-Majestic Surface Grinders**
- **Dake 3AI Arbor Press**
- **SIP Type PI-5 Rotary Table**



CHEVALIER FSG-2040 ADIII 3-Axis Fully Automatic Wet Grinder



CARLTON 6' x 19" 4A Radial Arm Drill



HYD-MECH S-23A Automatic Horizontal Band Saw



METAL MUNCHER Ironworker



PEER Spot Welder



MOORE 2 Jig Grinder



BRIDGEPORT Vertical Mill

ROBOTIC WELDING CELLS

- **OTC Dynamic Robotic Welding Cell**, Dynamic DR4000 Robot, OTC DR Control; Clean Air Equipment Smoke Eater
- **Fanuc Robotic Welding Cell**, Fanuc Arc Mate100 Robot, RJ3 Controller; Aercology Smoke Eater
- **2010 Fanuc Robotic Welding Cell**, Fanuc 120iC 10L Robot, R-30iA Controller; Lincoln Power Wave 455M Welder, Cool-Arc 40; Tregaskiss Torch Cleaner



FANUC Robotic Welding Cell



OTC DYNAMIC Robotic Welding Cell

MISC. SHOP & SUPPORT EQUIPMENT

- **Large Quantity Steel Shop Tables & Vises, Kurt Vises to 10", 40 Taper & 50 Taper Tool Holders, Chucks, Carbide Inserts, 1-Ton & 1/2-Ton Jib Cranes, Clamps, Chains, Floor Scale and Much More**

PLANT UTILITIES & BRIDGE CRANE

- **10-Ton Mt. Clemens Bridge Crane**
- **Kaeser #ASD 30T Sigma Air Compressor**
- **Gardner Denver #GA18 25 HP Air Compressor**
- **Ingersoll Rand 10 HP Air Compressor**

ROLLING STOCK

- **Ford F-650 XL Super Duty Truck**, Supreme Corp 26' Box
- **Caterpillar GC25K 5,000 Lb. Capacity Forklift**, LP Type, Max Lift 188", S/N AT82C-00437



Jib Crane



FORD F-650 XL Super Duty Truck, Supreme Corp 26' Box



CATERPILLAR GC25K 5,000 Lb. Capacity Forklift