SOLD 3/19/75	Berco Order M-10274 Per JHW 10263	**BERTSCH & COMPANY** Inv. 70359
TERMS	Sold to ~~Dupont~~ McDERMOTT Fabricators, Inc. No. 1078	Date 3-12-76
	Town & State P. O. Box 2726 - Morgan City, Louisiana - 70380	Via Truck R.L. Jeffries
Install- ment Payments	Ship to Same McDermott Road . Station A No. 9 miles east on Hwy 90	
	Town & State 5/31 RAYMOND YO. Amelia, Louisiana - (East Side) 70340	800/321-4488

(1) #30 Special Modified, heavy duty, Initial Pinch Bending Roll, 13'6" treads, 13'8" between frames, with two 30" Grade 1045 carbon lower rolls, and built with:
Arranged for idler, interchangeable top rolls from 14" dia. min. thru 29" dia. max.;
8" max. daylight opening between 29" top and lower front pinch roll;
7½ HP hydraulic system, dual cylinder type, for drop hinge action and top roll pull-d
piped and ready for operation, and with "open-close" push buttons in desk;
Special automatic-self-centering unlocking drop hinge and non-rotating floating hinge bearing;
Digital type Durant position indicator for rear roll;
Automatic, centralized, [illegible] lube system with power pump and timer;
Guards enclosing gears; Cast steel frames and drop hinge;
Front and rear [illegible] emergency "stop" tension cables;
First and second set of gears in main, plate feeding, power system arranged in fully enclosed gear-box, and master gear counter-shaft connected to lower front pinch roll thru universal coupling;
Special two-speed gear-box for 60 HP rear roll adjusting motor, providing 3 IPM or 9 IMP adjustment of rear roll, controlled by "fast-slow" buttons at desk, and complete with 1/2 HP pump and motors for oil circulation at each worm pocket;
Arranged for power adjustment to lower front pinch roll, with two 25 ft-lb special gear motor units, each complete with Selsyn-Durant position indicator system;

(CONT'D. REVERSE SIDE)

Hi Hsg = Lo Hsg = 22400# ; Hinge = 8340#

(5/12/76 = additional 19" alloy top furnished = see R-50895)

Complete with 29" dia. chrome-nickel-moly alloy steel top roll assembly;
Complete with 24" dia. chrome-nickel-moly alloy steel top roll assembly;
Special hydraulic power plate feed for interchangeable top rolls with Model B-150
    Staffa motor in variable volume pump, powered by separate 7½ HP motor-pump-tank unit;
Complete with motors and controls and wired, total price-------------------$ ~~448,[illegible].00~~

final = $467,273.00
28,618.19
439,254.81

(Dec '76 - replaced with 150 HP - 900 rpm Main Motor = R-51030)

Motors: for 440/3/60 characteristics:
~~225~~ HP, 875 RPM, main: motor complete with 16" shoe type motor mounted brake;
60 HP, 1200 RPM, rear roll adj: motor complete with 13" shoe type motor mounted brake;
(2) special 25 ft-lb Limitorque actuators, each with separate digital Durant-Selsyn
    indicators = #85421 (L-T);
All motors with brakes, multi-motor controller cabinet and desk with load meters = #85889 (H);

24" Top = 27,570#
29" Top = 38,090#
Front = 38,460#
Rear = 95,150#

(Build with:
    Bronze sleeve type bearings for all roll neck journals;
    Both gear-boxes with safety pin type couplings;
    Lower rolls 32" centers;
    Multi-motor cabinet not mounted across beams.)

TRUCK #1 = 37,200# TRUCK #3 = 42,900
TRUCK #2 = 39,900# TRUCK #4 = 39,800#
TRUCK #5 = 41,400# TRUCK #7 = 34,000
TRUCK #6 = 39,500# TOTAL = 274,520#

Comm paid Ck #25793 → $28,018.19

(Commission: 10%, 7½%, and 3% (~~$27,468.41~~) payable by credit memo and to:
    Dixie Mill Supply Company, Inc.
    P. O. Box 52005
    New Orleans, Louisiana - 70150. Full commission payable when the 40% installment
        payment received from customer.)

10%

~~(First installment of 25% total cost = $112,195.00, payable 10/15/75.~~
~~(Second installment of 25% total cost = $112,195.00, payable 12/10/75.~~
~~(Third installment of 40% total cost = $179,513.00, payable 30 days after shipment;~~
~~(Fourth installment of about 10% of total cost = $44,880.00, payable within 60 days after~~
~~machine shipment.)~~

40% rec'd 4/80

Stl. Hsgs. = 85888
755928 Wean

Main Gearbox
~~86023~~ ; Phila 48003

Adj. Gearbox : 9" = 9 HP
~~76236~~ ; Stancl 227-75-97