SOLD

11/26/74

TERMS

Install-ment Payments

BERTSCH & COMPANY

Berco Order M-10263 Per JHW

Sold to ~~DuPont~~ McDERMOTT Fabricators, Inc. No. 537

Town & State ~~P. O. Box 2726~~ - Morgan City, Louisiana - 70380

Ship to Same No.

Town & State

Inv. 6999

Date 11-5-7

Via Truck

Total wt. = 126,

(1) #20 Modified, heavy duty, Initial Pinch Bending Roll, 10'2" treads, 10'4" between frames, with two 28-1/2" Grade 4340 alloy lower rolls, and built with;
Arranged for idler, interchangeable top rolls from 12½" min. thru 19½" max. dia.;
Steel end frames and drop hinge;
3 HP hydraulic system for drop end operation, complete with separate cylinder for top roll pull-down;
Selsyn-Durant type rear roll position indicating system;
Centralized Farval lube system, with automatic timer and pump;
Guards enclosing gears;
Complete with 19½" chrome-nickel-moly alloy steel top roll assembly;
Complete with 15" chrome-nickel-moly alloy steel top roll assembly;
Complete with 12½" chrome-nickel-moly alloy steel top roll assembly;
Arranged for power adjustment to lower front pinch roll, with special Limitorque actuators, and including Durant digital type position indicator for each end;
Front and rear mounted emergency "stop" tension cables;
Special two-speed gear-box for rear roll, controlled by "fast"-"slow" buttons at operator's desk;
Arranged for double motor drive, complete with motors and controls mounted and wired, price---------- ~~$214,604.00~~

Final Price = #221,954.00

(CONT'D. REVERSE SIDE)

Two Speed R.R. Box = 6 @ 11" = {85613 M-110A} steel Cstgs. = {85808 (Mean) (15487)}

First Truck = Frdn., Lo Hsg., Elecs. = 43138#; sec. = {Front Roll / Rear Roll} 43,800#; Third = (3) Top Rolls (Grds.-Wobbler) 40,000

Motors: for 440/3/60 characteristics:
75 HP, 900 RPM, main: motor, complete with 13" shoe type motor mounted brake;
40 HP, 1200 RPM, rear roll adj: motor, complete with disc brake and rectifier;
(2) special 25 ft-lb Limitorque actuators, each with separate digital Durant-Selsyn position indicators = #85215 (L-T);
All motors, multi-motor controller cabinet, and control desk with meters = #85556 (H).

(Build with: 6" opening when 19½" top installed
Universal coupling type drive between lower front roll and master gear counter-shaft;
All roll journals with bronze sleeve type bearings;
All capacities calculated at 23.5" centers;
Two-speed gear-box providing either 7.4" high speed per min. or 2.4" IPM adjustment of rear roll, complete with two 1/2 HP oil pumps for each worm gear box;
Motors and controls mounted and wired, with multi-motor cabinet mounted across beams at extreme gear end of machine.)

(Commission: 10% and 7½% (~~$16,602.05~~ #17,146.55) payable by credit memo, and to:
10247 Dixie Mill Supply Company, Inc.
P. O. Box 52005
New Orleans, Louisiana - 70150
Commission payable when ~~final~~ 40% installment received from customer.)

~~First installment of 25% total cost = $53,673.50, payable 6/30/75;~~
~~Second installment of 25% total cost = $53,673.50, payable 9/15/75;~~
~~Third installment of 40% total cost = $85,877.60, payable 30 days after shipment;~~
~~Fourth installment of 10% total cost = $21,469.40, payable within 60 days after machine~~ shipment.

15% rec. 10/20/75 = #39,813.10; 85% = #188,660.90 Nov. 12/15 = after start