

GLOBAL WEBCAST AUCTION

COMPLETE PLANT CLOSURE AUTOMOTIVE STAMPING PLANT

FEATURING: Minster Hevi-Stamper Presses, Servo Feed Lines & Robotic Welding Cells

Online Only Webcast | No On-Site Bidding



600-Ton **MINSTER** Hevi-Stamper Press



400-Ton **MINSTER** E2-400-96-48 Hevi-Stamper Press



ABB Robotic Welding Cell

CJ Automotive

**THURSDAY, AUGUST 4TH
@ 10:00AM ET**

PREVIEW & INSPECTION:

Wednesday, August 3rd, 8am to 4pm or By Appointment

PREVIEW LOCATION:

100 Commerce Street, Butler, IN 46721

FOR FURTHER INFORMATION CONTACT: Mario Mazzuca at 517.204.0033 or email mario@maynards.com

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AUCTIONS | LIQUIDATIONS | APPRAISALS

17177 N. Laurel Park Drive Suite 236
Livonia, MI 48152

248.569.9781 | www.maynards.com

Place your bid now!
REGISTER AT
BidSpotter

MINSTER HEVI-STAMPER STRAIGHT SIDE DOUBLE CRANK PRESSES

- 600-Ton Minster E2-600-96-48 Hevi-Stamper Press, Stroke 12", Bed 48" x 96", SPM 30-60, S/N 22804
- 600-Ton Minster E2-600-96-48 Hevi-Stamper Press, Stroke 8", Bed 48" x 96", SPM 30-60, S/N 17878
- (2) 400-Ton Minster E2-400-96-48 Hevi-Stamper Presses, Stroke 8", Bed 48" x 96", SPM 0-60, S/N 23046 & 21878
- (3) 300-Ton Minster E2-300-72-42 Hevi-Stamper Presses, Stroke 8", Bed 42" x 72", SPM 60 - 120, 50 - 100 & 40 - 80, S/N 17392, 18290 & 18776



600-Ton **MINSTER** E2-600-96-48 Hevi-Stamper Press



600-Ton **MINSTER** E2-600-96-48 Hevi-Stamper Press



400-Ton **MINSTER** E2-400-96-48 Hevi-Stamper Press



300-Ton **MINSTER** E2-300-72-42 Hevi-Stamper Press

OBI / GAP FRAME PRESSES

- 60-Ton Niagara ES-60 OBI Press, Stroke 6", Bed 32" x 21", SPM 90
- (2) 45-Ton Sutherland FCP-45 Gap Frame Presses, Stroke 4.3", Bed 33.1" x 17.3", SPM 50-85
- (2) 45-Ton Niagara E-45 OBI Presses, Stroke 6", SPM 65



60-Ton **NIAGARA** ES-60 OBI Press



45-Ton **SUTHERLAND** FCP-45 Gap Frame Press

HYDRAULIC STAINLESS STEEL & GAP FRAME PRESSES

- 2018 250-Ton Yangli YLM34-250 Straight Side Hydraulic Press, Stroke 27.9", Bolster 47.2" x 39.3", Pad 37.4" x 31.4"; 5,000 Lb Capacity Uncoiler with Hold Down Arm, Straightener & Oscillating Hydraulic Shear
- 2018 100-Ton Yangli YL41-100 Gap Frame Hydraulic Press
- 2018 63-Ton Yangli YL41-63 Gap Frame Hydraulic Press
- 50-Ton Hannifin OGF-50 Gap Frame Hydraulic Press
- 200-Ton Clearing H200-30 Straight Side Hydraulic Press
- 75-Ton Tox PCG-75 Gap Frame Hydraulic Presses
- 20-Ton Greenerd HCA-20-13R3 Gap Frame Hydraulic Press



250-Ton **YANGLI** YLM34-250 SS Hydraulic Press



200-Ton **CLEARING** H200-30 SS Hydraulic Press



YANGLI 5,000 Lb Uncoiler



YANGLI 18" Straightener



Oscillating Shear

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COIL FEED SERVO LINES

- (3) 15,000 Lb x 24" Egan X37-624-1-1500 Cradle-Straighteners
- 15,000 Lb x 24" Coe CPCC-15024 Cradle-Straightener
- 12,000 Lb x 40" Rowe C40-C12000J Cradle-Straightener
- (6) Perfecto 700-24 Servo Feeds, Capacity 24" Wide x .187", Controller



3 Available

15,000 Lb x 24" Cradle-Straighteners



6 Available

PERFECTO 700-24 Servo Feed

ROBOTIC WELDING CELLS

- **2017 ABB Robotic Welding Cell**, w/(2) ABB Robots, (2) ABB IRC5 Controllers; (2) Fronius Transtig 3000 Tig Welding Power Supplies; Enclosure
- **Fanuc Robotic Welding Cell**, w/(1) Fanuc Arc-Mate 100 Robot & (1) Fanuc M16i Robot; (2) Fanuc R-J2 Controllers; OTC Power Supplies; Enclosure
- **KC Robotics Welding Cell**, w/(2) Fanuc Arc-Mate 100 Robots; (2) Fanuc R-J2 Controllers; OTC Power Supplies; Enclosure
- **Accubilt Robotic Welding Cells**, w/(2) Fanuc Arc-Mate 100i Robots; (2) Fanuc R-J2 Controllers; Lincoln & OTC Power Supplies; Enclosures
- **(2) Accubilt Robotic Welding Cells**, w/ABB Robot & Controller; Miller Auto Envision Power Supply; Enclosure
- **(2) Motoman Robotic Welding Cells**, w/(2) Motoman UP130 Robots; (2) Yasnac Controllers; Medweld Power Supplies; Koolant Coolers Chiller; Enclosure
- **AH Robotic Welding Cell**, w/(2) Kawasaki RS006L Robots; (2) E30FB002 Controllers; (2) Lincoln R500 Power Wave Arc Power Supplies; Enclosure; Rotary Table



ABB Robotic Welding Cell



MOTOMAN Robotic Welding Cells



2 Available



AH Robotic Welding Cell



2 Available

FRONIUS TRANSTIG 3000 Tig Welding Power Supply

TOOL ROOM / FABRICATING

- Fadal VMC6030 CNC Vertical Machining Center
- Qty. of Banner/WPI/Federal Spot Welders to 150 KVA
- Miller Syncrowave 250DX Welders
- Lincoln Invertec V-300 PRO Welders
- Lincoln Wirematic 255 Welders
- Niagara 6' x 3/8" Capacity Squaring Shear
- Special Furnace Co GS1714 Heat Treat Furnace
- Makino U53K CNC Wire EDM
- LeBlond Makino EC3025N Wire EDM
- 40-Ton Uni-Hydro T40-14 Ironworker
- 50-Ton Power Team H-Frame Hydraulic Shop Press
- 75-Ton & 50-Ton Dake H-Frame Hydraulic Shop Presses
- Jet GH-1860ZX Engine Lathe
- (3) Bridgeport Vertical Milling Machines
- Acer Supra-818 Surface Grinder
- Clausing CSG-618 Surface Grinder
- Harig 618 Surface Grinder
- Jet BP-1248F Box & Pan Brake
- VSI & Orbitform M750 Orbital Riveters
- Grizzly G8145Z Vertical Band Saw
- Platform Scales
- Ridgid Pipe Threader



FADAL VMC6030 CNC Vertical Machining Center



View of Surface Grinders



JET GH-1860ZX Engine Lathe



DAKE H-Frame Hydraulic Shop Press



ORBITFORM M750 Orbital Riveter



BRIDGEPORT Vertical Milling Machine

INSPECTION EQUIPMENT

- 2014 Sheffield Pioneer Coordinate Measuring Machine, Range 24" x 32" x 24", PC-Dmis, Renishaw PH-10M
- 2000 Tinius Olsen H10KS Tensile Testing Machine
- Auto-Line Test Chamber
- MB Dynamics Vibration Stress Tester
- Envirotronics Environmental Test Chamber
- Thermotron Environmental Test Chamber
- Suburban Masterview Optical Comparator
- Rockwell 900-375 Hardness Tester
- Olympus SZX9 Microscope
- Granite Surface Place
- Laboratory Tools

2014



SHEFFIELD PIONEER CMM



TINIUS OLSEN H10KS Tensile Testing Machine



THERMOTRON Environmental Test Chamber



ENVIROTRONICS Environmental Test Chamber



OLYMPUS SZX9 Microscope

ROLLING STOCK

- (2) 2014 Crown C5 1000-60 – 4,600 Lb Cap. Forklifts, Lift 188", Side Shift
- Clark CGC60 – 13,500 Lb Cap. LP Type Forklift, 3-Stage Mast
- (2) Hamech #VL50C – 4,800 Lb Cap. LP Type Forklifts, 3-Stage Mast
- Genie Z-30/20N Boom Lift
- Genie GS1930 Scissors Lift
- Minuteman PowerBoss CSS/82 Floor Sweeper

2014

2 Available



CROWN C5 1000-60 – 4,600 Lb Cap. Forklift



CLARK CGC60 – 13,500 Lb Cap. LP Type Forklift



GENIE Z-30/20N Boom Lift

WASH/PAINT LINE, PLANT UTILITIES, SPARES & PLANT SUPPORT

- **Mayfran Scrap Collection System**, with Conveyors/Incline Section/Transfer Conveyor/Dump Station
- **WC Grant Custom Continuous Wash & Dip Paint Line**, with 5-Stage Washer, Monorail Conveyor
- **Waste Water Treatment System**, with Tanks, Filter Press & Separators
- **Qty. of Pedal & Clutch Assembly Cells**, with Allen-Bradley HMI Units, Cognex Data Scanners, Atlas Copco Tensor Controllers, Bowl Feeders, Hydraulic Power Units, Visual Inspection Cameras; Indramat Controllers; Unused Transformers; Miller & Lincoln Welding Spares; Electrical Buss Plugs; Power & Hand Tools; Tool Chests; Heavy Capacity Die Racks; Steel Tables & Shop Benches; Bench Vises; Pallet Jacks
- **Large Quantity of Steel Parts Containers, Plastic Collapsible Containers & Totes**, Large Variety of Styles & Sizes
- **Quantities of Unused Steel Coils**



Turntable/Assembly Cell



Partial View of Steel Tubs



View of Plastic Containers



View of Steel Coils

TERMS & CONDITIONS | PAYMENT: Full payment within 24 hours. Payment is Cash, Cashier's check, Certified Check, or Wire Transfer. No other forms of payments will be accepted. Full Payment Must be Made before removal of Purchase. Everything is Sold "As-Is, Where-Is". All Sales Final. Cost and Responsibility for Removal of Purchase Remains with the Purchaser. Every Effort will be Made to Facilitate Removal. While Quantities and Descriptions are Believed to be Accurate, the Auctioneer, Owners or Counsel Make no Warranties or Guarantees Either Expressed or Implied as to Authenticity, Genuineness of, or Defects in Any Lot and will not be Held Responsible for any Advertising Discrepancies or Inaccuracies. No Warranties Whatsoever are Made as to Condition Merchantability or Fitness for Use of Any Item. May we Suggest you Take Full Advantage of the Preview and Inspection Period. **Sale Subject to Additions, Deletions and Prior Sales. Please Check Availability of Equipment.**

AN ONLINE BUYER'S PREMIUM OF 18% WILL BE CHARGED ON ALL SUCCESSFUL BIDS.

UPCOMING AUCTION CALENDAR



ONLINE AUCTION – WATER BOTTLING PLANT
Thursday, July 7th at 10:00am PT • Surrey, BC, Canada



ONLINE AUCTION – ASC VANCOUVER SURGICAL CENTER – Operating Facility w/3 Rooms & (4) Bed Recovery Unit
Tuesday, July 12th at 10:00am PT • Vancouver, BC, Canada



ONLINE AUCTION – GREAT WEST METAL LTD – Large Metal Fabrication Facility
Wednesday, July 13th at 10:00am ET • Winnipeg, MB, Canada

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