TOLERANCES EXCEPT AS NOTED:

① FABRICATION DEPT. ±1/32"

② INSIDE FRAME $^{+1/16}_{-0}$"

③ WELD DEPT. ±1/16"

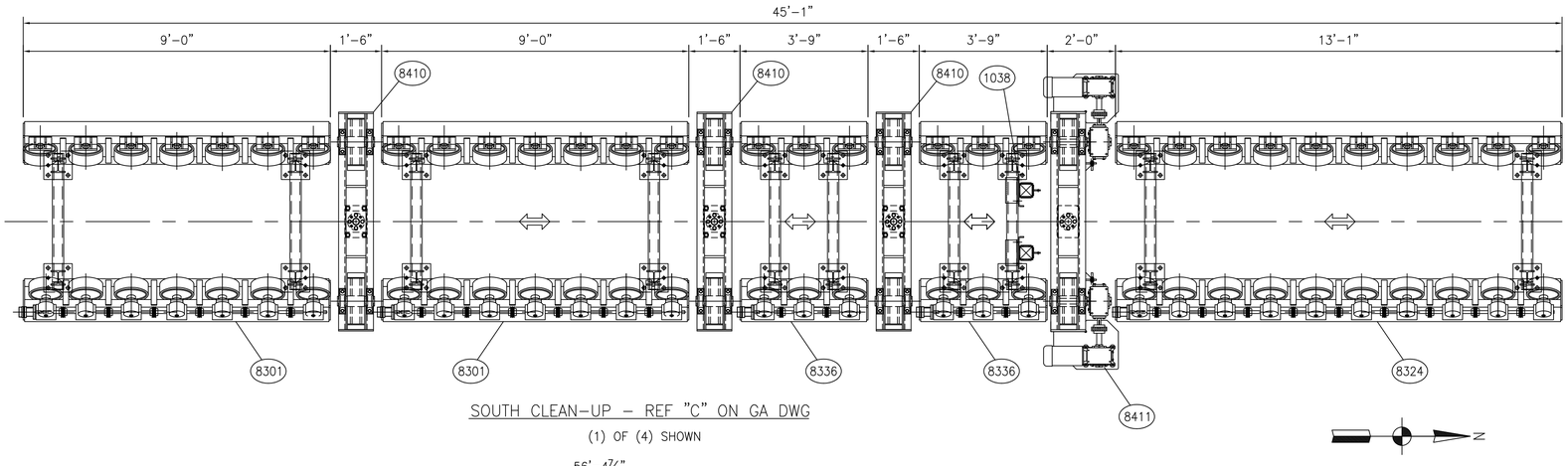
④ SQUARENESS ±1/8"

⑤ FORMED ANGLES ±1°

⑥ LASER CUT PARTS ±.010"

BILL OF MATERIAL FOR LINE "C"			
QTY.	PART NO.	DESCRIPTION	LENGTH
4	8301	CONVEYOR SOUTH OD CLEAN UP	9'-0"
4	8324	CONVEYOR SOUTH OD CLEAN UP	13'-1"
8	8336	CONVEYOR SOUTH OD CLEAN UP	3'-9"
12	8410	NARROW IDLER LIFT	N/A
4	8411	NARROW POWERED LIFT	N/A
8	1038	GROUNDING BLOCK	N/A

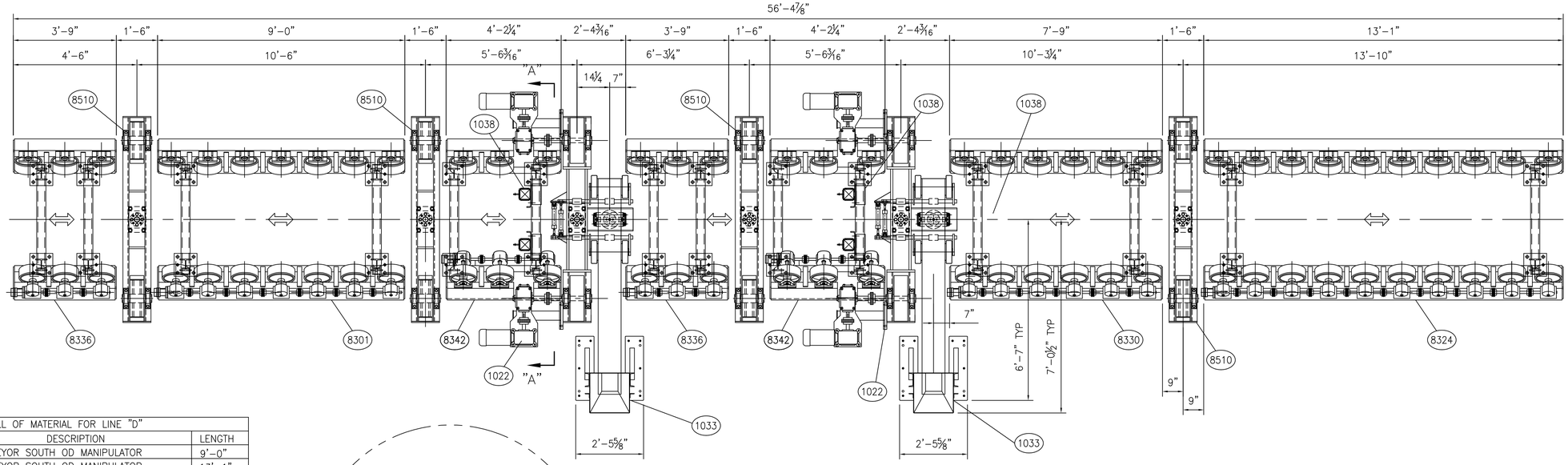
△G



T-CAR INTERFACE ON THIS END

SOUTH CLEAN-UP – REF "C" ON GA DWG

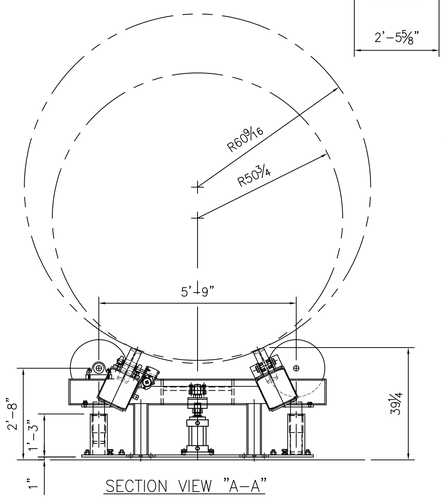
(1) OF (4) SHOWN



T-CAR INTERFACE ON THIS END

BILL OF MATERIAL FOR LINE "D"			
QTY.	PART NO.	DESCRIPTION	LENGTH
2	8301	CONVEYOR SOUTH OD MANIPULATOR	9'-0"
8	8324	CONVEYOR SOUTH OD MANIPULATOR	13'-1"
4	8336	CONVEYOR SOUTH OD MANIPULATOR	3'-9"
4	8342	CONVEYOR SOUTH OD MANIPULATOR	4'-2 ¼"
1	8330	CONVEYOR SOUTH OD MANIPULATOR	7'-9"
8	8510	WIDE IDLER LIFT	N/A
4	1022	FLUX BELT LIFT	N/A
4	1033	FLUX HOPPER	N/A
8	1038	GROUNDING BLOCK	N/A

△G



SECTION VIEW "A-A"

SOUTH OD MANIPULATOR – REF "D" ON GA DWG

(1) OF (2) SHOWN

See Also Dwg. -G04

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REV.	DATE	DESCRIPTION	
H	7-26-17	CORRECTED INCORRECT OVER ALL DIMENSIONS	BKR
G	07-25-17	Moved Legs -8342 Because Of Internal Interference	MMc
F	6-09-17	Reorientate Grounding Blocks, Was On C.L.	MMc
E	5-24-17	ADDED 1033 AND 1038 PARTS	BKR
D	05-08-17	Final Modifications To Flex Belt & -8342	MMc
C	04-28-17	Show Added Grounding Block	MMc
B	04-18-17	Show Added Durst Reducer Adapters	MMc
A	04-04-17	Update The Detail On Item 8342 & Flex. Belt	MMc

LAUYANS & COMPANY, INC.

Innovative Engineering Solutions in Material Handling

LOUISVILLE KENTUCKY

TITLE: Tub-Line Conveyor Layout

CUST.: South Clean-Up & South OD Manipulator

DATE:	CUST. P.O.	SHIP TO:	
03-24-17			
DRAWN: MMc	SCALE: 1/2" = 1'-0"	DWG. NO.	CAD FILE: REV.
CHECKED:	JOB NO: LP00362	-G02	G