GLOBAL WEBCAST AUCTION

COMPLETE ICONIC STATE-OF-THE-ART AUTOMOTIVE AND AEROSPACE TOOL & DIE ENGINEERING, PROTOTYPE AND MANUFACTURING FACILITY

Online Only | Live Webcast | No On-Site Bidding

2011



SNK RB-5VM CNC Gantry Milling Machine



DANLY SE4-2000-180-84 Straight Side Press

2,000-Ton Dual Rolling Bolster

VICOUNT INDUSTRIES INC.

THURSDAY, MAY 30th @ 11:00AM EDT

PREVIEW & INSPECTION:
Tuesday & Wednesday, May 28th & 29th
from 9:00am to 4:00pm Each Day By Appt. Only

PREVIEW LOCATION:
24704 Hathaway St., Farmington Hills, MI 48335

FOR FURTHER INFORMATION CONTACT: Mario Mazzuca
(248) 569-9781 or email Mario@maynards.com

Maynards SINCE 1902
248.569.9781 maynards.com

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ROBERT LEVY ASSOCIATES, LLC
CAPITAL ASSET MANAGEMENT DONE RIGHT
248.710.2133 rlevyinc.com



DANLY SE4-2000-180-84 Straight Side Press



DANLY S4-1000-180-80 Straight Side Press

PRESSES

- **Danly SE4-2000-180-84 Straight Side Press**, 2000-Ton, Quick Die Change, 28" Stroke, 64" Shut Height-Adapter to Carrier, 8" Slide Adjustment, 84" x 180" Bed Area, 180" x 84" T-Slotted Ram, 108" x 220" T-Slotted Cast Ram Adapter Plate, Opening Inside Frame 136" W x 87" H, (2) 180" x 84" x 17" T-Slotted Motorized Rolling Bolsters, 10-20 VSPM, 8 SPM Single Stroking, Micro Inch Drive 125 HP, Hydraulic Over Loads, Hydraulic Tie Rod Nuts, 87" x 136" Windows, Wintress Auto Set 1504 Load Analyzer, Omron H8PS Can Positioned, SICK G-4000 Light Curtains, 400 HP Main Drive Motor Rebuilt w/New A.B.B. Control (All 2012), S/N 83408201-02, 1984, Reconditioned 2012
- **Danly S4-1000-180-80 Straight Side Press**, 1000-Ton, 18" Stroke, 53" Shut Height, 10" Slide Adjustment, 15-24 SPM, 80" x 180" Bed Area, 40" x 61" Windows, 10" T-Slotted Bolster, Wintress Auto Set 1504 Load Analyzer, RSI-SC Sensorless Vector Drive (2012), SICK 30-FGS Light Guards, Newer Controls, Hydraulic Push/Pull Bolster Drive, S/N 63186101
- **Verson 1000-S2-150 Straight Side Double Crank Press**, 1000-Ton, 12" Stroke, 55" Shut Height, 78" x 144" Bed Area, 45" x 56" Windows, Wintress Auto Set 1504 Load Analyzer, SICK 30-FGS Light Guards, Pit Mounted, S/N 4147
- **Verson S4-600-108-72 Straight Side Press**, 600-Ton, 20" Stroke, 64" Shut Height, 24" Slide Adjustment, 15-28 SPM Variable Speed, 72" x 108" Bed Area, Pit Mounted, 29.5" x 54" Windows, 107" x 72" x 9.5" T-Slotted Bolster, T-Slotted Ram, 118.5" Between Housings, (2) 50-Ton Cushions w/10" Stroke & 100 PSI, Micro Guard, Light Guards, Wintress Auto Set 1504 Load Analyzer, New Controls 2002, Feed Lease RLD6-6036. x .187 Double Grip, Coe Mandrel, Trabon Lubrication, 108" x 72" x 10" T-Slotted Adapter Plate, S/N 18068
- **Bliss S2-150-72-42 Straight Side Double Crank**, 150-Ton, 12" Stroke, 28" Shut Height, 8" Slide Adjustment, 16 SPM, 42" x 72" Bed Area, 5.5" T-Slotted Bolster & Ram, (2) 2.5-Ton Cushions w/6" Stroke, 19" Windows, Wintress Auto Set 1504 Load Analyzer, S/N H-47242
- **Bliss Mdl. 7 Straight Side Press**, 40" x 72" Bed Area, Floor Standing, Wintress Auto Set 1504 Load Analyzer, S/N 2782-78446
- **Hamilton 14811 ½ Straight Side Press**, 750-Ton, 85" x 148" Bed Area, Wintress Auto Set 1504 Load Analyzer, Pit Mounted
- **Hamilton Straight Side Press**, 42" x 66" Bed Area, Cushion, Floor Standing, Approx. 150-Ton, Wintress Auto Set 1504 Load Analyzer



VERSON S4-600-108-72 Straight Side Press

FEED EQUIPMENT

- **CHS 72" x .156" Spacesaver Servo Feedline**, Mdl. DR-300-72, 30,000 Lb. Cap. Hydraulic Expansion, Reel, w/Loop Control, S/N 12-6299, Mdl. LC-300 Motorized Coil Car, 30,000 Lb. Cap., S/N 12-6297, Mdl. PH-72 Peeler Arm, Threading, De-Bender Station, w/Power Rolls, S/N 12-6298, Mdl. DRFS-872 Servo Roll Feeder-Straightener, Combination, Pinch Rolls, Hold Downs, Adj. Roller Guides, Dual Sided Thread Table, S/N 12-6299, VCP-80 Rexroth-Indra Controls, Cap. .156" x 72", .200" x 48", .250" x 36", New 2012
- **American Steel 1000 Uncoiler**, 20,000 Lb. Cap., Expanding Mandrel, S/N 5919
- **Feed Lease Air Feeder/Straightener**, 6" Bore Cap., .187" x 60" 36" Pitch, 5 Roll Straightener
- **Feed Lease Double Grip Air Feed**, 5" Bore, .150" x 60" Cap., .250 x 36", 42" Pitch, 5 Roll Straightener, Adjustable Width Pay Height, 3 Over 4 Straightener w/Thread Table, Feed Lease Expanding Mandrel, Cabinet Base, Power Leveler
- **American Steel Line CPR-15060 Coil Reel**, 15,000 Lb. Cap., 60" Width, 19-24" I.D., 60" O.D. Max.
- **COE Uncoiler**, 60", Overarm Guide Reel System
- **COE Base Feeder**, 60" wide, 30" stroke, roll leveler
- **Littell 436-SPDL Power Straightener**, 36" x .100" Cap., 5 Roll Straightener, Pinch Rolls, Variable Speed, S/N 63701



CHS 72" x .156" Spacesaver Servo Feedline



AMERICAN STEEL Uncoiler and Feed Lease Feeder



COE 60" Feedline

CNC MACHINES
(Horizontal, Vertical Turning Centers)

- **Toshiba Shibaura BP-130-P40 CNC Horizontal Table Type Boring Mill**, 5.12" Spindle Dia., 70" x 155" Table, 25,000 Kg. Load, Tosnuc Mdl. T-888 CNC Control, X=160", Y=90", Z=60", W-Spindle Extension=28", 38 ATC, 5-2500 RPM, 9.84" Milling Spindle Nose Dia., Cat 50, 30 kw Drive, Coolant Thru Spindle, Chip Conveyor, Coolant Pump, Motor & Tank, S/N 130252, 1997
- **OKK VM-7 III CNC Vertical Machining Center**, 29.1" x 61" Table, X=60.24, Y=29.13, Z=26", 13,000 RPM Max. Spindle, Neomatic 730 Control, 30 ATC, X=60.2", Y=29.1", 50 Taper, Coolant Thru Spindle, Marposs Probe, Chip Conveyor, Chip Auger, Coolant Pump & Tank, S/N 1549, 2011
- **OKK KCV-800-30L CNC Vertical Machining Center**, 130" x 32" Table, X=120.7", Y=32.2" + 1.77", Z=28.34", Fanuc 16i-M Control, Hyper HQ Control, Custom Macro B, Helical Interpolation, Rigid Tapping, High Speed Skip Function, 30 ATC, 13,000 RPM Spindle, 30 HP, Coolant Thru Spindle, Cat 50 Taper, Renishaw NC-1 Laser Tool Setter, Coordinate System Rotation, X & Y Glass Scales, Mag. Chuck Rectifier, Coolant Motor & Tank, S/N 119, 2003
- **Mazak Nexus 410A CNC Vertical Machining Center**, 16" x 35.5" table, Mazatrol PC Fusion 640M Nexus CNC control, 22.05" x 16.14" x 20.08" Strokes (X, Y, Z), 12,000 RPM Spindle, 25 HP Spindle Motor, 30 ATC, 40 Taper, Champion EIA Option, Renishaw ATLM, High Pressure thru Spindle Coolant, Mazacc 3D High Speed Software, Coolant Pump, Motor & Tank, S/N 167053, 2004
- **OKK VM-5 II CNC Vertical Machining Center**, Mitsubishi M635 Control, 22" x 41" Power Feed Table, X=40", Y=20", Z=20", 13,000 RPM Spindle, 20 ATC, 50 Taper, Handy Pulsar, Chip Conveyor, Chip Auger, Coolant Pump & Tank, S/N 318-MA60215, 2000
- **Miltronics ML-26 CNC Turning Center**, 27"/35" x 47", 30-2000 RPM, Centruion 7T CNC Control, 24 HP, 8 Station Turret, 12" 3 Jaw Chuck, Tailstock, Steady & Follow Rest, S/N 9616, 2006
- **Haas TM-2 CNC Tool Room Mill**, 57" x 10.5" Table, X=40", Y=16", Z=16", Haas Control, Max Speed 4000 RPM, 20 ATC, 40 Taper, Ethernet, Coolant & Pump, S/N 49831, 2006
- **OKK MCV-660 CNC Vertical Machining Center**, OKK Neomatic Control, 26" x 67" Power Feed Table, X=59.84", Y=25.98", Z=25.98", 25-6000 RPM Spindle, 24 ATC, Cat 50, 2 Speed Bear Box, High Speed Machining, Coolant Tank & Pump, S/N 109-MA98104
- **Okuma Howa MILLAC-80V CNC Vertical Machining Center**, Fanuc 15-M Control, 34.25" x 86.61" Power Feed Table, X=70.8", Y=32.8", Z=23.6", 20-3600 RPM (2) Speed, 28 Hp Spindle Motor, 30 ATC, N.S.T. #50 Taper, Chip Conveyor, Coolant Pump, Motor & Tank, S/N 1009/17276

1997



TOSHIBA Shibaura BP-130-P40 CNC Horizontal Table Type Boring Mill

2011



OKK VM-7 III CNC VMC

2003



OKK KCV-800-30L CNC VMC

2006



MILTRONICS ML-26 CNC Turning Center

CNC MACHINES (Horizontal, Vertical Turning Centers)



MAZAK Nexus 410A CNC VMC



OKK VM-5 II CNC VMC



OKK MCV-660 CNC VMC



SNK RB-5VM 5-Faced, 4-Axis CNC Bridge Mill

CNC MILLING MACHINE

- **SNK RB-5VM 5-Faced, 4-Axis CNC Bridge Mill**, Portal Milling Machine, 31i Mdl. A Fanuc CNC Control, 236.2" x 98.4" Table, X=246", Y=114.1" + 5.1", Z=23.6", W=55.1", 60 ATC, Coolant Thru Spindle & 90° Head, Chipblaster H-V40 High Pressure Coolant, 90° Head, 1° Index, w/Auto Head Changer, 50 HP Spindle, 4,500 RPM, Constant Cutting Load Function, Five Face Machining Software-1˚ Indexing, Running/Cutting Rate, Automatic Attachment Data Measuring, Tool Axis Direction, Feed, Movable Pendant, Heidenhain Scales-New 3/2019, Coolant Pump Motor & Tank, Universal Chip Conveyor, S/N 453606, 2011

INSPECTION EQUIPMENT

- **Romer RA 7525SE Absolute Portable Measuring Arm**, PC-DMIS, S/N 7525 SE1-4096, 2015
- **Brown & Sharpe Global Image 9158 Coordinate Measuring Machine**, Motorized, Renishaw PH10MQ Probe, PC-DMIS, Global 09.20.08, Pendant Control, S/N 0703-6215, 2003
- **Brown & Sharpe XCEL-7.10.7 Coordinate Measuring Machine**, Motorized, Renishaw PH9 NK2 Probe, X=25.59", Y=39.37", Z=25.59", PC-DMIS, Pendant Control, S/N 1094-337
- **Metris LC-50 Laser Scanning Head**, S/N 891-06, 2006
- **Prazis PO 600 24" Optical Comparator**, DRO



ROMER Absolute Port. Measuring Arm



BROWN & SHARPE 9158 CMM



BROWN & SHARPE CMM



PRAZIS 24" Optical Comparator

TOOL ROOM EQUIPMENT

- **Carlton Radial Arm Drill**, 6' Arm, 19" Column, 15-1500 RPM, Power Clamping, S/N 4A-3367
- **Moore Mdl. 3 Jig Grinder**, 12" x 24", Sony 2-Axis DRO, S/N G1278
- **(2) Acer EVS-3VKH Vertical Milling Machines**, 9" x 49" Power Table w/Power Feed, 60-4500 RPM, 3 HP, Newall 2-Axis DRO, S/N N14070440 and N14070394, 2014
- **(2) Bridgeport Vertical Milling Machines**, 9" x 48" Table, 2 HP, Mitutoyo 2-Axis DRO, KA Counter, S/N 278396 and 275091
- **Atlas GBVS40AC Vertical Mill**, 12" x 60" Table, 55-3650 RPM, 3-Axis Mitutoyo Readout, Power Draw Bar, Power Feed, 40 Taper, Coolant, 5 HP, S/N 981507, 1998
- **Clausing Colchester Mascot G/H 600 Gap Bed 18" x 60" Engine Lathe**, 28.7" Swing in Gap, 10.6" Cross Side, 20-1600 RPM, 3" Hole Thru Spindle, 14" 3 Jaw Chuck, Threading, Quick Change Tool Holder, Travel Dial, Tailstock, S/N MT0015, 1995
- **Victor 1640 Gap Bed Engine Lathe**, 16" x 40", 120-1800 RPM Spindle Speeds, 2" Spindle Thru Hole, 10" 3 Jaw Chuck, Thread Dial, Tool Post, Tailstock, 5 HP Motor, S/N 46188
- **Wysong 1010 Power Squaring Shear**, 10' x 10-Gauge Cap., 36" Front Operated Back Gage
- **Diacro 36 Finger Brake**, S/N 1020
- **Marvel Series 8 Mark II Vertical Band Saw**, 1" Blade, 18" x 22"-90°, 18" x 12.75"-45°, Variable Speed, Vise, 5 HP, Work Light, Coolant, S/N 828069
- **DoAll 36" Vertical Band Saw**, w/Blade Welder
- **(3) Okamoto Linear PFG618 Surface Grinders**, 6" x 18" Walker Fine Line Electromagnetic Chuck, 2 HP, S/N 6105-U, 8909-U and 1143
- **Okamoto ACC 16X32ST Surface Grinder**, 14.5" Dia. x 1.5" W Wheel, 5 HP Spindle, Power Feed X & Z, Incremental Down Feed Y, Dresser, 16" x 32" Electromagnetic Chuck, Coolant Motor & Tank, S/N 88199, 2004
- **Acer Supra-618AHII Surface Grinder**, Newall DP700 DRO, 7" Wheel, 6" x 18" Fine Line Chuck, Coolant Motor & Tank, S/N N15010039C, 2015
- **Parker Majestic 2Z Surface Grinder**, 6" x 18" Magnetic Chuck, S/N 1810-SCM-66
- **Clausing Ibarmia SX-35 Drill Press**, 41" x 20" Table, 123-1714 Spindle Speeds, 1.5 HP Motor, Jacob Chuck, Coolant, S/N 053909, 2005
- **Delta 12" Disc Grinder**



DOALL Vertical Band Saw



ACER 618AH II Surface Grinder



CLAUSING Colchester Mascot Gap Bed Engine Lathe



ACER EVS-3VKH Vert. Mill



VIEW OF VERTICAL MILLING MACHINES



WYSONG 1010 Power Squaring Shear



HAAS TM-2 CNC Tool Room Mill



OKAMOTO Surface Grinder



Moore Model 3 Jig Grinder



CARLTON Radial Arm Drill

ELECTRICAL DISCHARGE MACHINES

- **Mitsubishi FA20S High Speed Wire EDM**, 41.3" x 31.4" x 11.6" Max. Work Piece, 31" L x 24" D x 9" H Work Tank, 23.2" x 20.2" Table, 1,105 Lb. Max. Part Weight, Automatic Threading, Automatic Second Cut, X=19.6", Y=13.7", Z=11.8", Mitsubishi W2IFAX-2 Control, Diaelectric Tank, High Pressure Water Chiller, Mitutoyo Linear Glass Scales X & Y, E.S.P.E.R. CAD w/On Board Programming, Collision Detection, 22 Lb. Wire Spool Cap., Power Recovery, Pendant Control, S/N J20M0609A, 2006
- **Mitsubishi FA10S Advance-High Speed Wire EDM**, 31.4" x 23.6" x 8.4" Max. Work Piece, 1,100 Lb. Work Piece Weight, 23.2" x 20.2" Table, 13.7" x 9.8" x 8.6: Machining Range, +/- 1.25 x +/- 1.25 U/V Travel, 15° @ 4.0" Taper Angle, 51.2"/Min. Table Rapid Feed, .004"-.012" Wire Dia., Advance CNC Control w/15" Color Touch Screen, Dielectric System, Automatic Threading, Filter System, Precision, Ion-Exchange Resin, S/N TFAIDS 01D1A685, 2012
- **Excello XLO Sinker Type EDM,** Mdl. Lectra-Form, 12" x 20" Table, 5.5" x 10.5" Magnetic Chuck, Tronics 50 Control, DRO, S/N 43-3113
- **Raycon R-20B EDM**, 18" x 26" 12" Work Area, 52 KVA, S/N 2344

WELDERS

- **Miller Dynasty 350 Arc Welder**, S/N MF050323L
- **Miller Syncrowave 250DX Arc Welder**, S/N IC451998
- **Miller XMT-450 MPA Portable Arc Welder**, S/N ME472576U
- **Lincoln SP-125T Portable Arc Welder**

MISCELLANEOUS EQUIPMENT

- **Ford F550XL Super Duty Stake Bed Truck**, VIN: 1FDUF5GY2GEA40050, 2016
- **GMC Sierra Pickup Truck**, VIN: 1GTN1TEHXFZ252734, 2015
- **Hyster S 155XL Forklift**, 14,700 Lb. Cap., 144" Lift, 6' Forks, LP Gas, Solid Tires, 1328 Hours, S/N B024D04177T
- **JLG 34HA Manlift**, 500 Lb. Cap., S/N 035344-0300028008, 1997
- **Sullair 7509PSD/A Air Compressor**, Fully Enclosed, 2010
- **Lamina Hyd. Die Separator**, Allen Bradley Panel View Control, 2014
- **Sternvent DCH208 Free Standing 3 HP Dust Collector**
- **(3) Torit Dust Collectors**
- **Parker Hydraulic Hose Crimper**
- **Jib Cranes**
- **Also included:** Pallet Racking, Ladders, Chains, C-Clamps, i-Bolts, Nuts, Bolts, Screws, Hand Tools, Power Tools, Vises, Fans, Cabinets, Tool Holders, Collets, Angle Plates, Granite Surface Plates, Carbide Inserts, Drills, End Mills, Parallels, Angle Plates, Vises, Chucks, Rotary Tables, Micrometers, Gage Blocks, Precision Inspection, Office Furniture and Much More



MITSUBISHI FA20S EDM



MITSUBISHI FA10S EDM



View of Welders



IBARIMA Drill Press



ATLAS Vertical Mill



MARVEL Model 8 Mark II Vertical Bandsaw



Ford Stake Truck



HYSTER S155XL Forklift



JLG 34HA Boom Lift



LAMINA Hydraulic Die Separator



View of Cat 50 Tooling

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DANLY SE4-2000-180-84 S/S Press



SNK RB-5VM CNC Gantry Milling Machine



OKK VM-7 III CNC VMC

TERMS & CONDITIONS | **PAYMENT:** 25% Non-Refundable Deposit on Award of Bid, Balance within 24 Hours. Payment is Cash, Cashier's Check, Certified Check, Wire Transfer, Company Check Only if Accompanied by a Letter from your Bank Guaranteeing Amount of Check for Deposit and/or Payment in Full. No Personal Checks. Full Payment Must be Made Before Removal of Purchase. Everything is Sold "As-Is, Where-Is". All Sales Final. Cost and Responsibility for Removal of Purchase Remains with the Purchaser. Every Effort will be Made to Facilitate Removal. While Quantities and Descriptions are Believed to be Accurate, the Auctioneer, Owners or Counsel Make no Warranties or Guarantees Either Expressed or Implied as to Authenticity, Genuineness of, or Defects in Any Lot and will not be Held Responsible for any Advertising Discrepancies or Inaccuracies. No Warranties Whatsoever are Made as to Condition Merchantability or Fitness for Use of Any Item. May we Suggest you Take Full Advantage of the Preview and Inspection Period. **Sale Subject to Additions, Deletions and Prior Sales. Please Check Availability of Equipment. An Online Buyer's Premium of 18% will be Charged on All Successful Bids. LAST DAYS OF REMOVAL: Small Items and Machine Tools June 14th. Large Presses June 28th. No Exceptions.**



DRIVING DIRECTIONS

FROM: Detroit Metropolitan Wayne County Airport (DTW)

TO: AUCTION SITE

Approximately 25 Miles, 25 Minutes

Head southwest on W G Rogell Dr toward Burton Dr. Continue onto Merriman Rd. Merge onto I-94 W. Merge onto I-275 N toward Flint. Merge onto M-5 E toward Grand River Ave. Take the Gd River Ave exit toward 10 Mile Road Turn right onto Grand River Ave. Turn right onto Hathaway. Destination will be on the right.

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