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AUCTIONS

AUCTION #1 – La Crosse, VA

Assets Surplus to the Ongoing Operations of:

AMERICAN BUILDINGS

A NUCOR COMPANY

Complete Purlin Line, Bradbury Siding & Standing Seam Rollformers, 26′ x 225-Ton Pacific Press Brake, (2) 13′ x 225-Ton Pacific Press Brakes, 300-Ton Rouselle Straight Side Press & Wysong 1/4″ Shear

AUCTION: Thursday, April 18th at 10:00am EDT
LOCATION: 501 Golden Eagle Dr., La Crosse, VA 23950
PREVIEW: By Appt. Only. Please call 818.508.7034



BRADBURY 12 STAND "SIDE BY SIDE" ROLLFORMER, MDL. 425

AUCTION #2 – Painesville, OH

MAJOR METAL FABRICATING SALE OF THE YEAR!

CNC Punch Press, Cut-to-Length Line, Embosser, Expander, Fabricators, Shears, Press Brakes, Presses, Rolls, Rollformers & Panel Lines, Shears, Slitting Line, Threaders, Straighteners / Levelers, Tube Benders

AUCTION: Thursday, April 18th at 10:00am EDT
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LAKE ERIE 4 POST HYD. PRESS, W/RUBBER PAD, 3,500-TON X 120" X 96"

Complete Photos & Lot Listings at www.biditup.com

BIDITUP

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AUCTION #1: April 18th at 10:00am EDT – La Crosse, VA

COMPLETE CEE & ZEE PURLIN LINE *(To View Operating Video Please go to: biditup.com)*

- **BRADBURY 20,000 LB. CAP. DOUBLE END UNCOILER**
- **BRADBURY STRAIGHTENER/FEEDER**
- **ROUSSELLE 300-TON STRAIGHT SIDE PRESS**, Md. S2-300-144-42, Bed: 144" L to R, 42" F to B
- **BRADBURY MECHANICAL PRESS**
- **24" WIDE POWERED ROLLER CONVEYOR**
- **BRADBURY SIDE BY SIDE PURLIN ROLLFORMER**, 12 Stands on "CEE" Channel Side, 12 Stands on "ZEE" Channel Side, 3.5" Dia. Spindle, 24" Spacing, 6-14" Vertical Adjustment, 100-200 FPM, Zees and Cees = 4", 6", 8", 9.5" & 12" Webs, 2.25", 2.5", 3" & 3.5" Flanges, 10-16 Gauge, Mdl. 425 (New 1995)
- **STACKER**
- **AMS CONTROLS**



Bradbury 12 Stand "Side by Side" Rollformer, Mdl. 425



Rousselle 300 Ton Straight Side Press



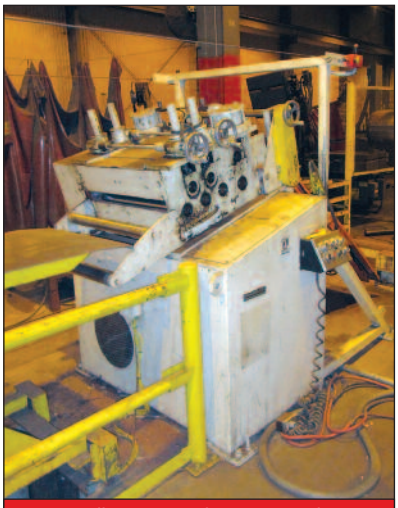
Bradbury Mechanical Press

AUCTION #1: April 18th at 10:00am EDT – La Crosse, VA

COMPLETE CEE & ZEE PURLIN LINE *(Continued)*



Bradbury 20k Lb. Double End Uncoiler



Bradbury Straightener/Feeder

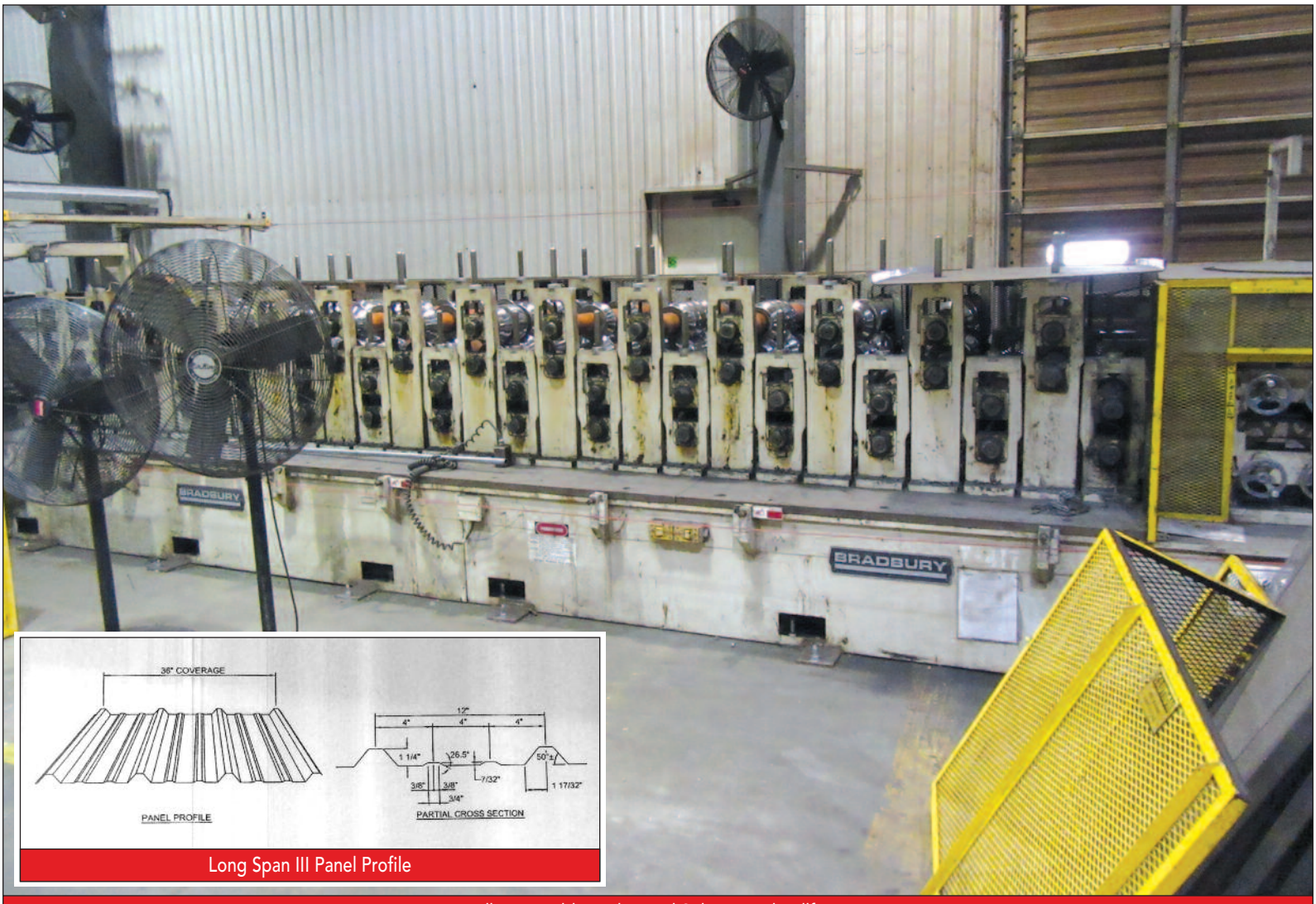


24" Wide Powered Roller Conveyor

DBL. HIGH METAL SIDING PANEL ROLLFORMER

(To View Operating Video Please go to: biditup.com)

- **BRADBURY DOUBLE HIGH METAL SIDING PANEL ROLLFORMER**, 14 Upper Stands, 14 Lowers Stands, AMS Controls, 3.5" Dia. Spindle, 44" Roll Space, 6" to 8-7/8" Vertical Spindle Adjustment, 18" Horizontal Center Distance Between Shafts, 60 to 160 FPM, Mdl. 420DH (New 1995)



Long Span III Panel Profile

Bradbury Double High Metal Siding Panel Rollformer

AUCTION #1: April 18th at 10:00am EDT – La Crosse, VA

SIDE BY SIDE STANDING SEAM PANEL ROLLFORMER

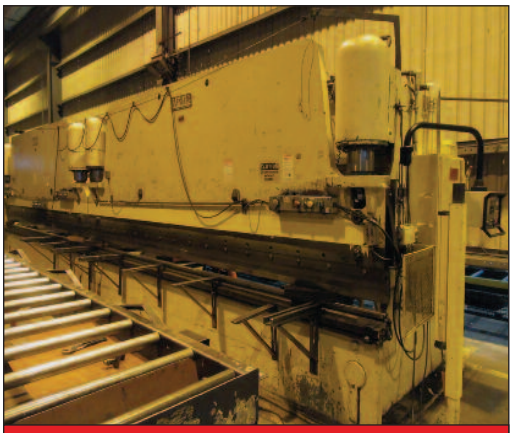
- **BRADBURY 17 STAND "SIDE BY SIDE" STANDING SEAM PANEL ROLLFORMER**, 3.5" Dia. Spindle, 44" Roll Space, 7" to 8-7/8" Vertical Spindle Adjustment, 18-1/8" Horizontal Center Between Shafts, 150 FPM (Specific Tooling Dia.s Will Determine Actual Speed), Mdl. 320 (New 1995)
- Rafter Tooling Available



Bradbury 17 Stand "Side by Side" Standing Seam Panel Rollformer

PRESS BRAKES

- **(2) 225 TON X 13' PACIFIC CNC HYDRAULIC PRESS BRAKES**, Synchronized, Mdl. K225-16.5, Hurco Autobend 7 Controls



(2) Pacific 225 Ton x 13' CNC Hyd. Press Brakes

SHEAR

- 1/4" x 12' Wysong Power Shear, Mdl. 1225, Front Operated Power Back Gauge, S/N P28-442



Wysong 1/4" x 12' Power Shear



Rafter Tooling

Complete Photos & Lot Listings at
www.biditup.com

TO SCHEDULE AN AUCTION OR APPRAISAL CALL 818.508.7034

AUCTION #2: April 18th at 10:00am EDT – Painesville, OH

MAJOR METAL FABRICATING SALE OF THE YEAR!

Making Room for New Building Construction

This is your Opportunity to Buy Quality Used Equipment!

BAND SAWS
- HEM Semi-Auto. Horiz. Bandsaw, 18" x 20"
- HEM Horiz. Bandsaw, 18" x 20"
- Hem Cyclone Horiz. Bandsaw (Swivel Head), 16" x 22"
- HEM Auto. Horiz. Bandsaw, 14" x 16"
- Peerless Auto. Horiz. Band Saw, 12" x 13.4"
- Behringer Auto. Horiz. Band Saw, 11.8" x 10.2"
- Hyd-Mech Horiz. Bandsaw (Double Miter), 7.75" x 10.5"

CNC TURRET PUNCH PRESS
- Strippit CNC Hyd. Turret Punch, 22-Ton

CUT-TO-LENGTH LINE
- Seacrest Cut-to-Length Line, 30,000 Lb. x 60" x 12 Ga.

EMBOSSER
- Memco Embossing Machine (Two Roll), 30"

EXPANDER
- Grotnes Circumferential Hyd. Heated Ring Expander, 60" Dia. x 48" High x 3/8" WT

FABRICATORS
- Strippit Hyd. Single End Fabricator, 40-Ton
- Whitney Hyd. Single Station Punch Fabricator, 30-Ton

FLANGING AND CIRCLE SHEARS
- Kling Brothers Rotary Ring & Circle Shear, 1/2" x 192"
- Blue Valley Head Flanging Machine, 3/8" x 12'
- Blue Valley 65B Ring & Circle Shear 3/8" x 147"
- Blue Valley Head Flanging Machine, 10 Ga. x 72"
- Atlanta Grotness Tank Bead Former Mach., 10 Ga. x 0"-110"

OVERHEAD BRIDGE CRANES
- Demag Top Riding Dbl. Girder Bridge Crane, 25-Ton x 50'
- (3) Kone Top Riding Dbl. Girder Bridge Crane, 25-Ton x 45'
- Cleveland Top Running Bridge Crane, 20-Ton x 76' 8"

PLATE BEVELER
- Pullmax Beveling Machine, 2-1/2" x 25- 55 Degrees

PRESS BRAKES
- Chicago Dreis & Krump Power Apron Brake, 1/4" x 8'
- Cincinnati Hyd. Press Brake, 500-Ton x 20'
- Pacific Hyd. Permanent Flanged Press Brake, 500-Ton x 14'
- Pacific Hyd. Press Brake, 500-Ton x 12'
- Pacific CNC Hyd. Press Brake, 400-Ton x 30'
- Accurpress CNC Hyd. Press Brake, 400-Ton x 24'
- Cincinnati Hyd. Press Brake, 400-Ton x 16'
- Pacific CNC 2 Axis Hyd. Press Brake, 300-Ton x 20'
- Cincinnati CNC 3 Axis Hyd. Press Brake, 300-Ton x 20'
- Pacific Hyd. Press Brake, 300-Ton x 14'
- Atlantic CNC Hyd. Press Brake, 275-Ton x 12'
- Atlantic Hyd. Press Brake, 250-Ton x 10'
- Pacific CNC 2 Axis Hyd. Press Brake, 225-Ton x 10'
- Amada Promecam CNC Hyd. Press Brake, 200-Ton x 13' 3"
- Niagara CNC Hyd. Press Brake, 135-Ton x 12'
- Pacific CNC 2 Axis Hyd. Press Brake, 110-Ton x 12'
- Niagara CNC 2 Axis Hyd. Press Brake, 100-Ton x 10'
- Cincinnati Mechanical Press Brake, 100-Ton x 6'
- Allsteel CNC 2 Axis Hyd. Press Brake, 70-Ton x 12'
- LVD CNC Hyd. Press Brake, 70-Ton x 8'
- Allsteel CNC 2 Axis Hyd. Press Brake, 65-Ton x 12'
- Allsteel CNC 2 Axis Hyd. Press Brake, 65-Ton x 12'
- Haco CNC 3 Axis Hyd. Press Brake, 60-Ton x 82"
- Wysong Hydra-Mechanical Press Brake, 60-Ton x 6'

PRESSES: HYD. / OBI / WHEEL / CUT-OFF / STRAIGHT SIDE / FOUR POST
- Lake Erie 4 Post Hyd. Press, w/Rubber Pad, 5,000-Ton x 112" x 48"
- Lake Erie 4 Post Hyd. Press, w/Rubber Pad, 3,500-Ton x 120" x 96"
- KR Wilson 4 Post Hyd. Press, 2,000-Ton x 120" x 48"
- Erie SS Hyd. Press, 1,000-Ton x 42" x 42"
- Aida Gap Frame Single Crank Press, 220-Ton x 57" x 31"
- Pacific Down Acting Hyd. Press, 200-Ton x 96" x 48"
- Pacific Press Former Hyd. C-Frame Press, 200-Ton x 48"x 24"
- Rodgers Hyd. Horiz. Wheel Press, 200-Ton x 144"
- Standsard Hyd. C Frame Press, 200-Ton x 48" x 24"
- Dake Wheel Press, 150-Ton x 240"
- Pacific Hyd. C Frame Press, 150-Ton x 38" x 24"
- Standsard Hyd. C Frame Press, 150-Ton x 34" x 24"
- EBU Burkhardt Gap Frame Eccentric Punch Press, 125-Ton x 39" x 28"
- EBU Burkhardt Gap Frame Eccentric Punch Press, 125-Ton x 39" x 28"
- Alpha 4 Post Flying Cut Off Press, 125-Ton
- Rogers Hyd. Wheel Press, 100-Ton x 120"
- (2) Niagara SSDC Presses, 100-Ton x 36" x 36"
- EBU Burkhardt Gap Frame Eccentric Punch Press, 88-Ton x 30" x 24"
- HTC Hyd. C Frame Press, 75-Ton x 48" x 24"
- Air Ram Cut-Off Press, 70-Ton x 94" x 38"
- Minster OBS Gap Press, 60-Ton x 32" x 21"
- Dake 4 Post Hyd. Press, 50-Ton x 58" x 38"
- Greenerd Hyd. Horiz. Bulldozer, 40-Ton x 26" x 15"
- Yoder Open Throat Cut-Off Press, 25-Ton x 8" x 21 3/4"
- Tishken Cut-Off Press, 10-Ton
- Littell Prepunch Station, 12" x 0.078"

ROLLS: ANGLE / PLATE
- Waldemar Hyd. Angle Roll, 5" x 5" x-1/2"
- Herkules Hyd. Angle Roll, 2-1/2" x 2-1/2" x 1/4"
- Bertsch Initial Pinch Plate Roll, 2" x 10'
- Bertsch 4 Roll Hyd. Plate Roll, 5/8" x 14'
- Webb Initial Pinch Power Roll, 5/8" x 4'
- Pullmax SMT Kumla Hyd. Plate Roll, 5/8" x 10'
- Webb Initial Pinch Power Roll,-1/2" x 12'
- Bertsch Initial Pinch Power Roll, 1/4" x 15'
- Bertsch Initial Pinch Power Roll, 3/16" x 12'
- Webb Initial Pinch Power Roll, 10 Ga. x 10'

ROLLFORMERS & PANEL LINES
- Tishken Geared Rollformer, 30-Stands x 30"- 40" RS x 3" Shaft
- Bradbury Dbl. High Siding Panel Roll Forming Line, 28-Stand x 44" RS x 1.75" Shaft
- Tishken Geared Rollformer, 28-Stands x 40" RS x 3" Shaft
- ASC Rollforming Line, 24-Stands x 60" RS x 4" Shaft
- Tishken Geared Rollformer, 24-Stands x 18" RS x 2" Shaft
- Tishken Geared Rollformer, 21-Stands x 22"- 36" RS x 2" Shaft
- Maplewood Duplex Rollformer, 19-Stands x 20"- 48" RS x 1 3/4" Shaft
- ASC Geared Rollforming Line, 18-Stands x 36" RS x 2 3/4" Shaft
- Tru-Tech Rollformer (Geared), 18-Stands x 28" RS x 2.5" Shaft
- Samco Truss Rollforming Line, 17-Stands x 16" RS x 2-1/2" Shaft
- Tishken Geared Rollformer, 16-Stands x 12" RS x 1 3/4" Shaft
- Bradbury Rollformer, 12-Stands x 48" RS x 3-1/2" Shaft
- Tishken Geared Rollformer, 12-Stands x 10" RS x 1-1/2" Shaft
- Flagler Rollformer, 10-Stands x 5" RS x 1.5" Shaft
- Yoder Rollformer, 6-Stands x 31" RS x 2" Shaft
- Ardcor Geared Rollformer, 6-Stands x 5-1/2" RS x 1-1/2" Shaft
- Ardcor Geared Rollformer, 6-Stands x 5-1/2" RS x 1-1/2" Shaft

SHOT BLAST AND PEENING
- Pangborn Blast Cabinet, 48" x 24" x 24"
- Pangborn Shot Peening Machine, 48"

SHEARS
- Cincinnati Power Shear, 14 Ga. x 4'
- Cincinnati Power Shear, 14 Ga. x 4'
- Cincinnati Power Shear, 10 Ga. x 12'
- Cincinnati Power Shear, 10 Ga. x 6'
- Cincinnati Power Shear, 10 Ga. x 4'
- Lodge & Shipley Power Shear, 10 Ga. x 4'
- Accushear Hyd. Power Shear, 1" x 12'
- Niagara Hyd. Power Shear, 1/2" x 10'
- Betenbender Hyd. Power Shear, 1/2" x 6'
- Pacific Hyd. Power Shear, 3/8" x 16'
- Cincinnati Hyd. CNC Power Shear, 3/8" x 10'
- Standard Hyd. Power Shear, 1/4" x 12'
- Cincinnati Power Shear, 1/4" x 10'
- Lodge & Shipley Power Shear, 3/16" x 6'

SLITTING LINE
- Dahlstrom - Dual Head Loop Slitting Line, 60" x 40,000 Lb.

STRAIGHTENERS / LEVELERS
- Littell Leveler/Straightener, 48" x 0.035"
- Rowe Coil Straightener, 40" x 0.110"
- Rowe Coil Straightener, 40" x 0.110"
- Rowe Coil Straightener, 30" x 0.065"

SWEEPER
- Advance Tiger Cat Sweeper, 60"

THREADERS
- Hill Acme Dual Head Lead Screw Threader, 1/2"- 2"
- Landis Lead Screw Threading Machine, 1/8"- 1-1/2"

TUBE BENDERS
- Pines Horiz. Hyd. Tube Bender, 1-1/2" x 0.188"
- Soco CNC 3 Axis Hyd. Tube Bender, 1-1/2" x 0.124" WT

MOST ALL MACHINES CAN BE SEEN UNDER POWER BY APPOINTMENT

All Descriptions, Photos and Some Videos are Available on the Web Site at iamachinery.com

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(2) Global Online Only Live Webcast Auctions

AUCTION #1 – La Crosse, VA

AUCTION: Thursday, April 18th at 10:00am EDT
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AUCTION #2 – Painesville, OH

AUCTION: Thursday, April 18th at 10:00am EDT
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MACHINERY AUCTION, LOOK INSIDE!

ATTENTION: PLANT MANAGER OR EQUIPMENT BUYER

(2) Global Online Only Live Webcast Auctions

AUCTION #1: April 18th at 10:00am EDT – La Crosse, VA

Complete Purlin Line, Bradbury Siding & Standing Seam Rollformers, Pacific Press Brake, (2) Pacific Press Brakes, 300-Ton Rouselle S.S. Press & Wysong 1/4" Shear



AUCTION #2: April 18th at 10:00am EDT – Painesville, OH

CNC Punch Press, Cut-to-Length Line, Embosser, Expander, Fabricators, Shears, Press Brakes, Presses, Rolls, Rollformers & Panel Lines, Shears, Slitting Line & More...



DIRECTIONS TO AUCTION #1

FROM: RALEIGH-DURHAM INT'L AIRPORT (RDU) • TO: 501 GOLDEN EAGLE DR., LA CROSSE, VA 23950
Head NW on Airport Blvd/John Brantley Blvd/Terminal Blvd. Turn right onto W International Dr. W International Dr turns right and becomes N Ramp Dr. Then it becomes E Aviation Dr/ Commerce Blvd. Turn right onto Lumley Rd. Merge onto US-70 W. Merge onto I-85 N/US-15 N. Merge onto US-58 E. Turn right onto Golden Eagle Dr. Destination will be on the left.

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UPCOMING AUCTION CALENDAR

CONTINENTAL CASTING – Complete Mold & Die Casting Shop
Wednesday, May 15th at 10:00am CDT • 7063 Co Road 328, Palmyra, MO — GLOBAL WEBCAST

COMPUTA-BASE MACHINING – Late Model Machining & Turning Facility
Wednesday, May 29th at 11:00am EDT • 411 N Grove Street, Berlin, NJ — GLOBAL WEBCAST

PRODUCT QUEST MFG, LLC – Complete OTC/Personal Care Products Mfr & Lab
Wed. & Thurs, June 5th & 6th at 11:00am EDT • 330, 343, 344 & 540 Carswell Ave, Holly Hill, FL — GLOBAL WEBCAST

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